

# Emulsion Production and Scanning

## Contents

1. Emulsion production at Nagoya University
2. Scanning and track reconstruction
3. Non standard film (and applications)

Osamu Sato (Nagoya University)

2016 Oct 03

Hadron WS @ Nagoya university

# Two technologies for particle physics


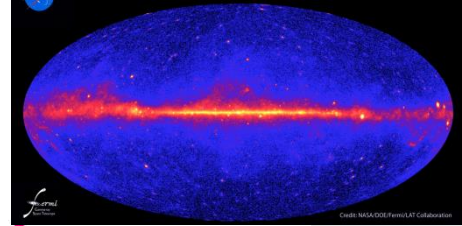
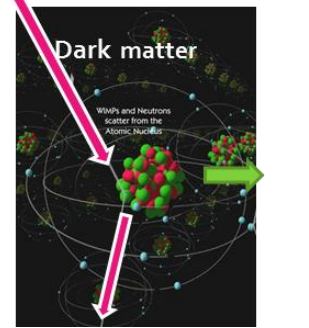
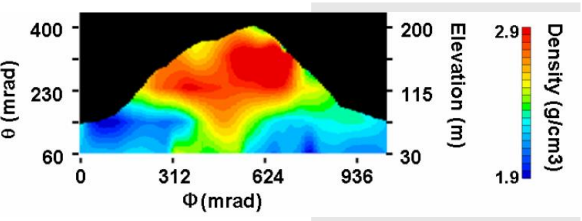
- Emulsion production facility have been constructed at Nagoya University in 2010.

Emulsion properties can be tuned by user-selves.

“hand made” emulsions suit for experiments.

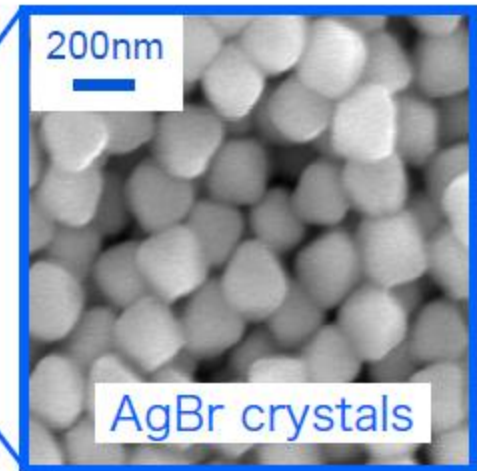
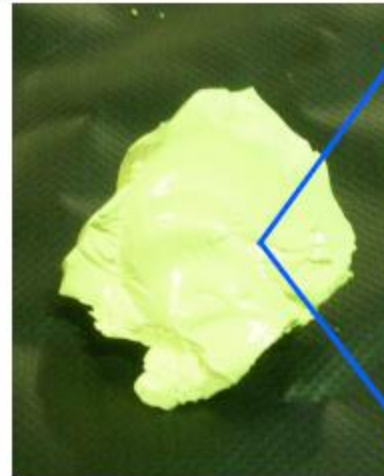
- Automatic scanning system was proposed 1974.
- Continuous development since 1980s and systematically employed in large scale experiment since 1994.

# Projects with “hand made” emulsion

	<b>Project</b>	<b>Physics</b>	<b>Requirement</b>	
	<b>T60</b>	<b>Neutrino Oscillations, interaction processes study</b>	<b>High mass &amp; high spatial resolution</b>	<b>Emulsion Cloud Chamber</b>
	<b>GRAINE</b>	<b>Gamma ray telescope</b>	<b>Large area &amp; fine angular resolution</b>	<b>Angle measurement in a short range</b>
	<b>NEWS</b>	<b>Dark Matter search</b>	<b>Very short range <math>\ll 1\mu\text{m}</math> tracking</b>	<b>Fine grain emulsion Detection of track</b>
		<b>Muon radiography</b>	<b>Large area &amp; long term exposure</b>	<b>Long life emulsion</b>

# Production of Nuclear Emulsion

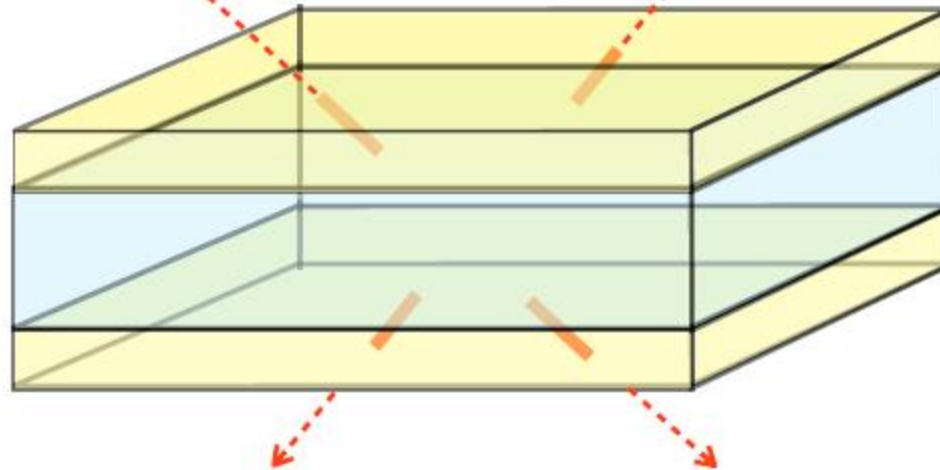
1. Gel Production
2. Plastic Base Preparation
3. Pouring  
(Forming film)



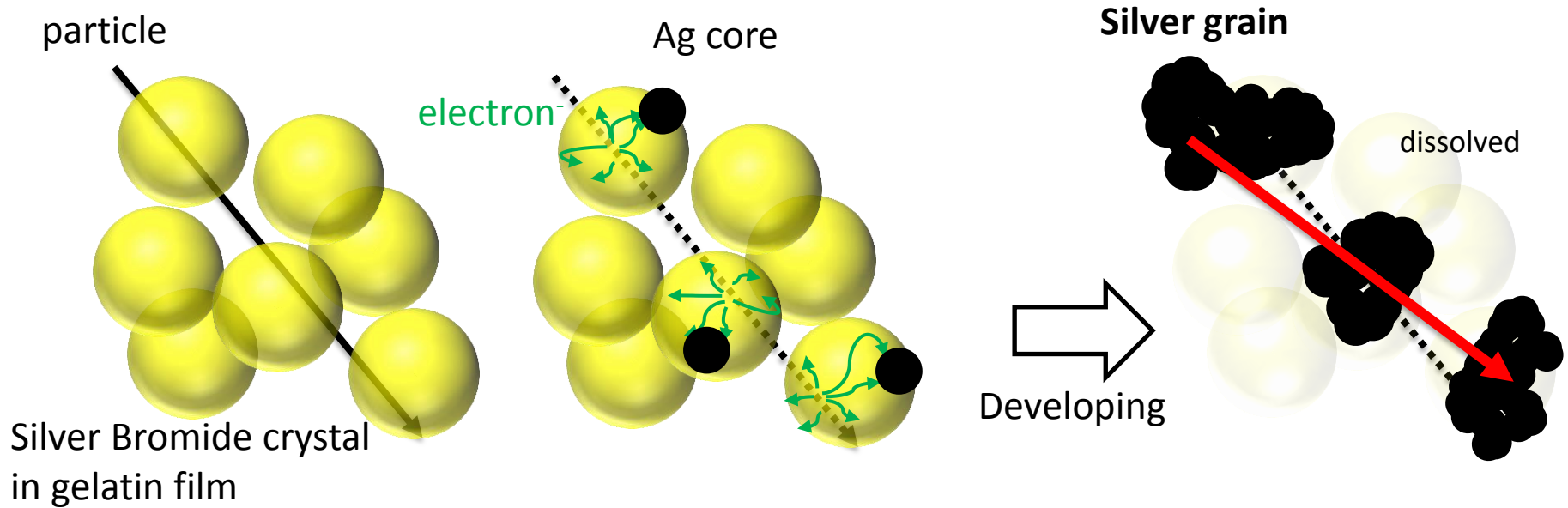
Emulsion  
layer  $\sim 60\mu\text{m}$

Plastic layer  
 $\sim 200\mu\text{m}$

Emulsion  
layer  $\sim 60\mu\text{m}$



# High Resolution Detector : Nuclear Emulsion



(高銀) MIP

$GD=80.4 \pm 4.5$   
 $FD= 7.3 \pm 2.2$

intrinsic resolution  $\sim 50$  nm  
deviation from linear-fit line. (2D)

100 $\mu$ m

# 1. Gel Production



- Crystalizing
- Deionazation
- Sensitazation

**~5 hours**



Prod. speed 2 kg ( $\cong 0.6\text{m}^2$ )/day (-2014)  
→ 6 kg ( $\cong 1.8\text{m}^2$ )/day (current)

# 2. Plastic Base Preparation

@ Ono Kogyo Co.,Ltd

① Corona discharging & slitting



② Cutting



④ Drying



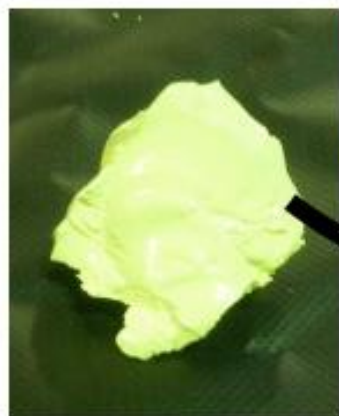
③ Checking wet-condition

⑤ Coating with Gelatin  
→ Drying

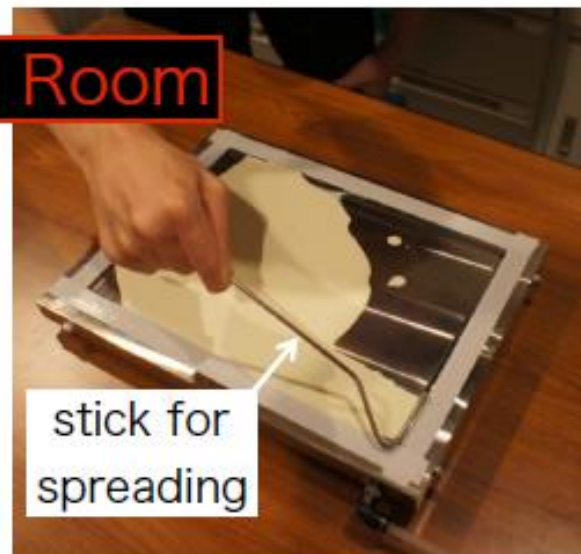


Prod. speed max 48m<sup>2</sup>/day

# 3. Pouring (Forming film)



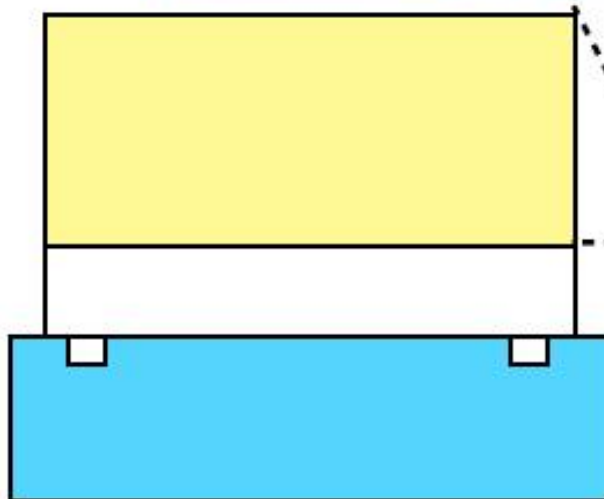
① Melting gel @40°C



② Vacuum chucking base on flat stage

Plastic base

flat stage



④ Drying

~1/10



→ Repeating for another side



# Pouring Room



Measuring&Melting

Flat stages(PMMA)

Surface plates(Stone)

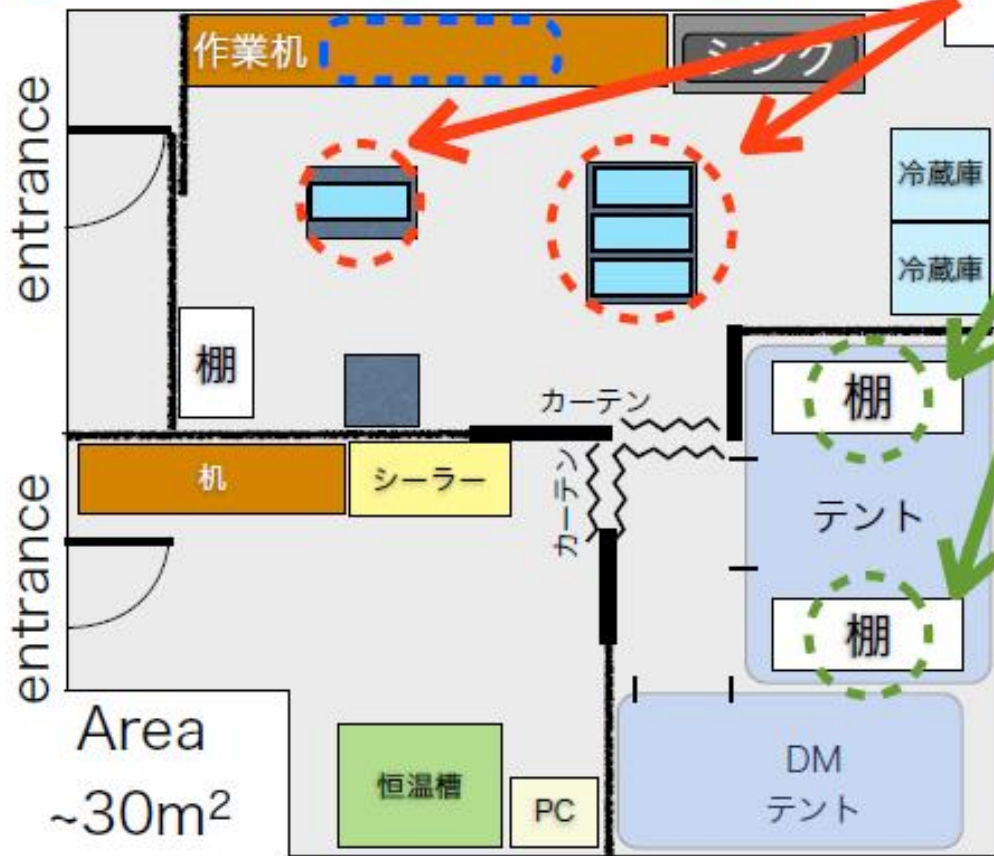
Temp. 20°C

R.H. 80-90%

Pouring

30cm

80cm



Drying

Temp. 30°C

R.H. 70-80%

capacity  
~7m<sup>2</sup> / week



# Past performance of mass production (case of GRAINE-2015 experiment)

2014

2015

Jan. Feb. Mar. Apr. May. Jun. Jul. Aug. Sep. Oct. Nov. Dec. Jan. Feb. Mar.

Gel

154 operations(x1)

51 operations(x1)

40 operations(x3)

subtotal 245 operations (194.7 kg)

Base

subtotal ~150m<sup>2</sup> (~600 cuts)

Discharging (30cm x 1260m=)387 m<sup>2</sup> → a half of area with good quality

Pouring

test run 1 week  
3 weeks

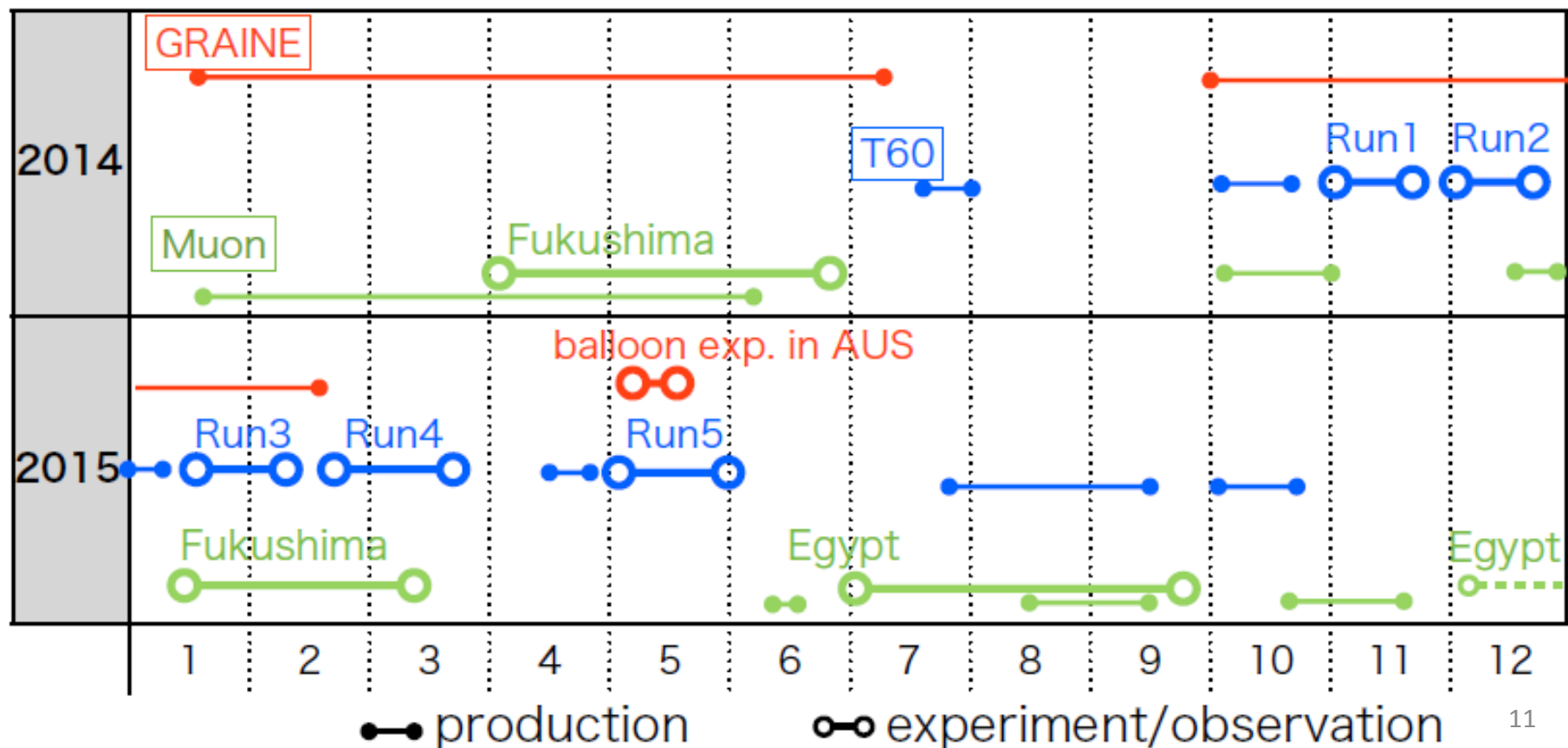
8 weeks

total 66.83 m<sup>2</sup> (gel 143.9 kg)

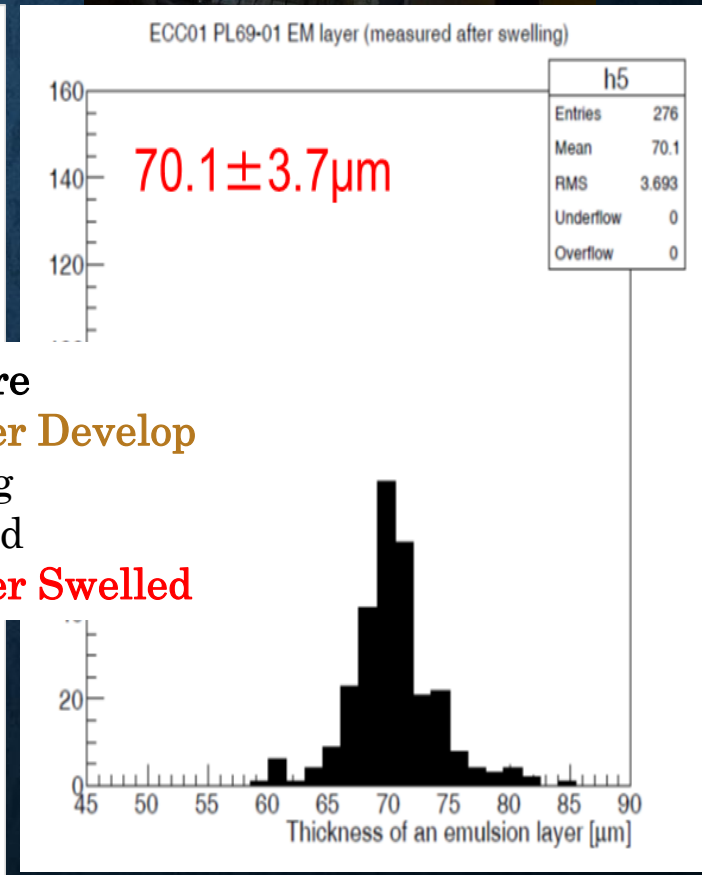
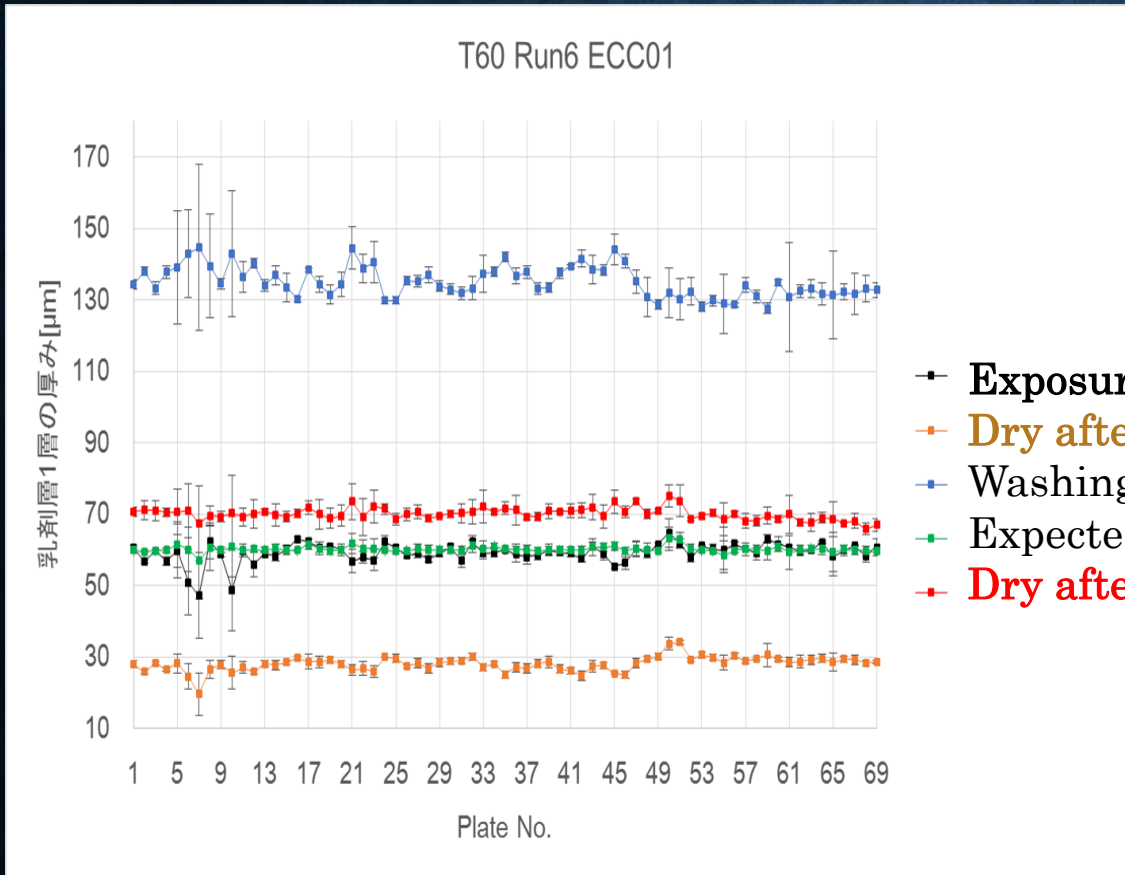
with 11 members<sup>10</sup>

# Productions & Experiments in 2014-15

	gel production	film production
GRAINE	200 kg	67 m <sup>2</sup>
JPARC-T60	67 kg	30 m <sup>2</sup>
$\mu$ -radiography	40 kg	20 m <sup>2</sup>

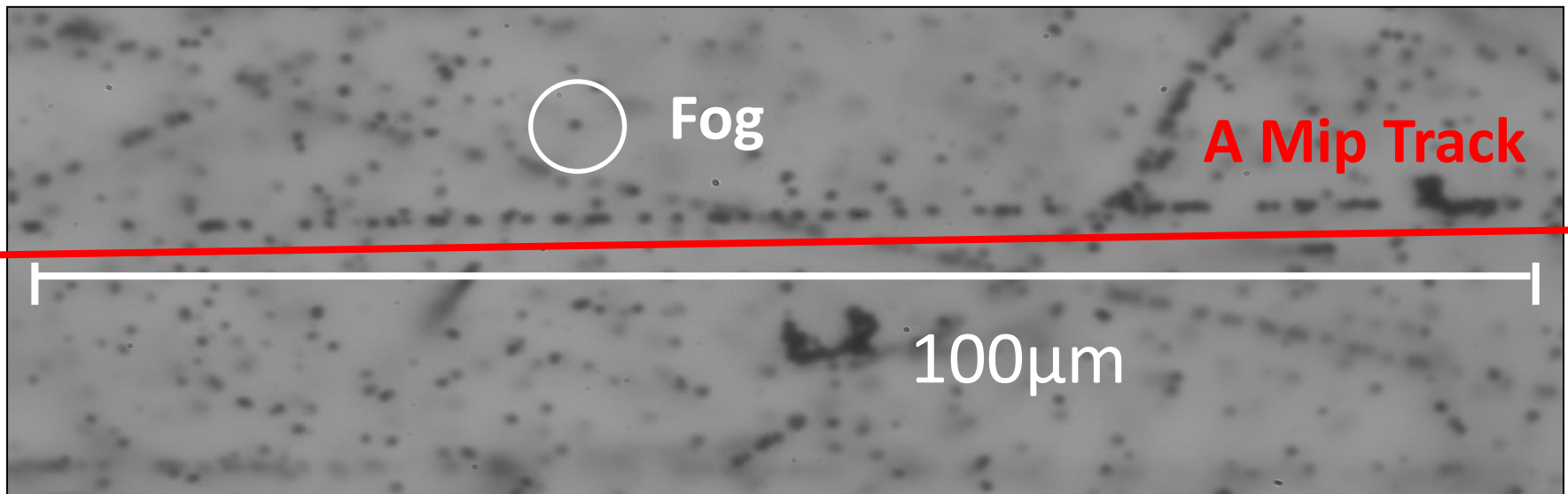


# After development treatment



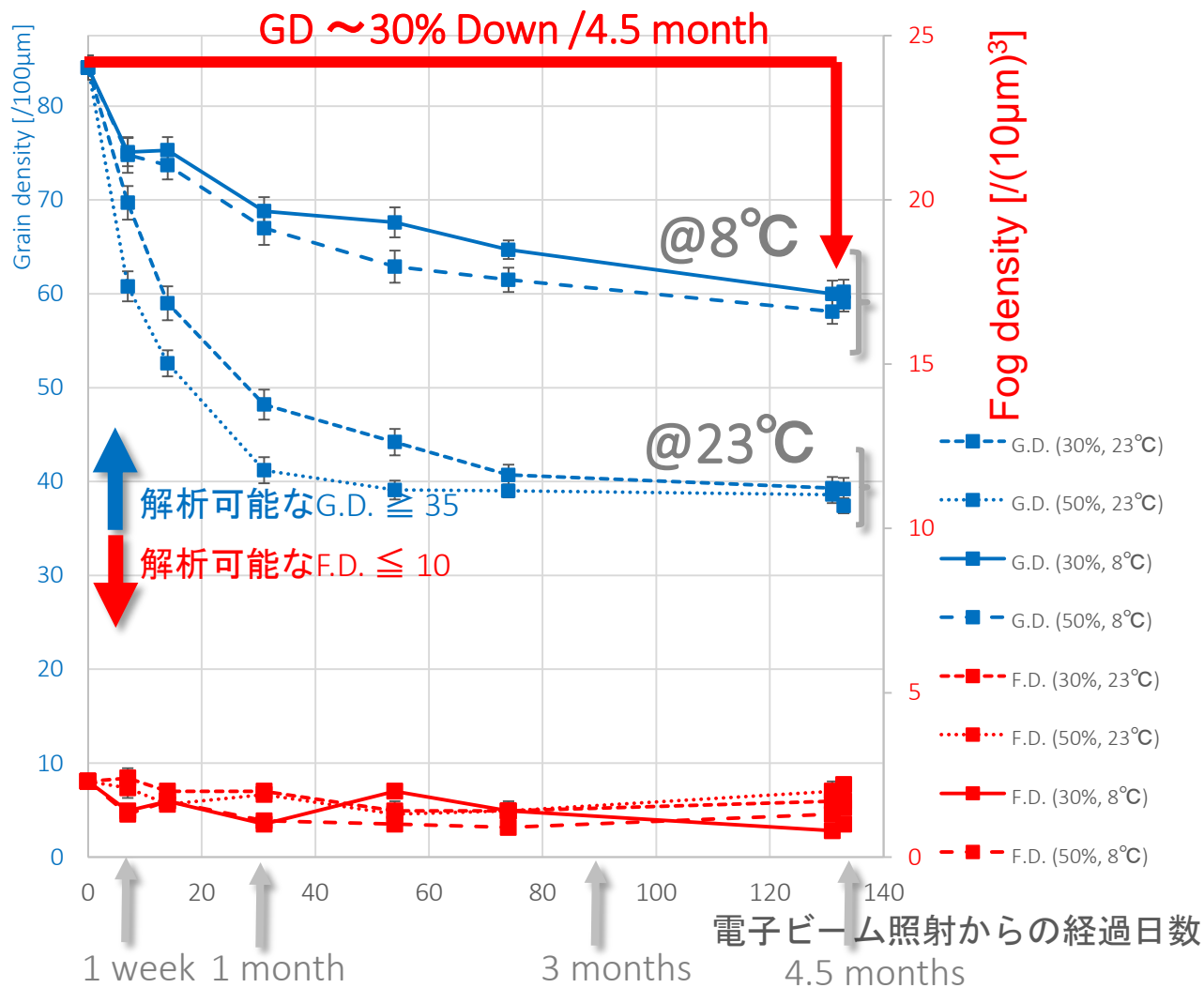
# Basic characteristics of emulsion

- Grain Density (GD) : Number of silver grains in 100 um mip track length
- Fog Density (FD) : Number of silver grains in a volume  $(10\mu\text{m})^3$
- Higher GD ( $>30$  or so) and lower FD ( $<10$  or so) is a good emulsion.



# GD and FD long term stability

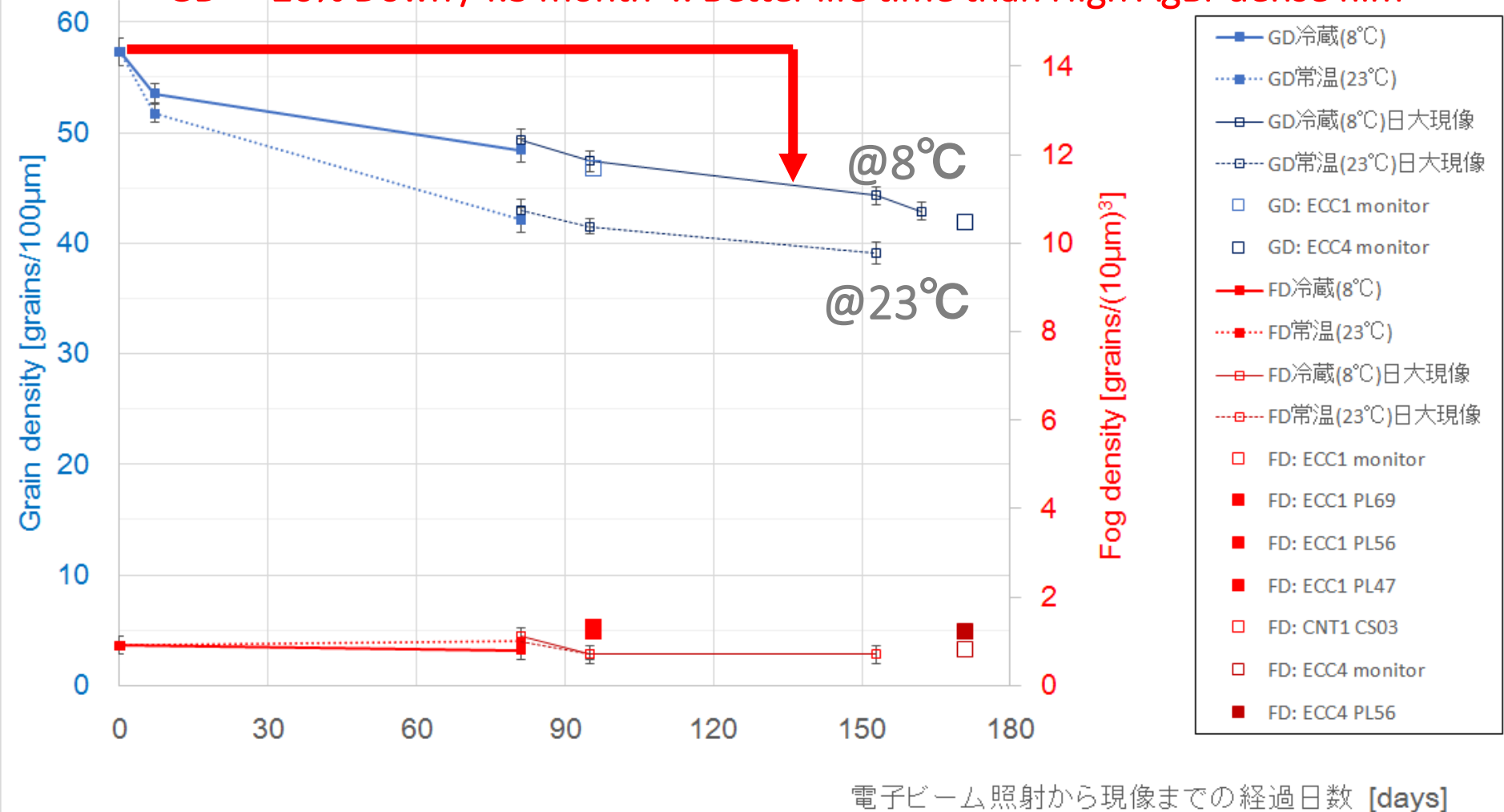
High AgBr dense composition film (55%v 高銀)



# GD and FD long term stability

Middle AgBr dense composition film (45%v 中銀)

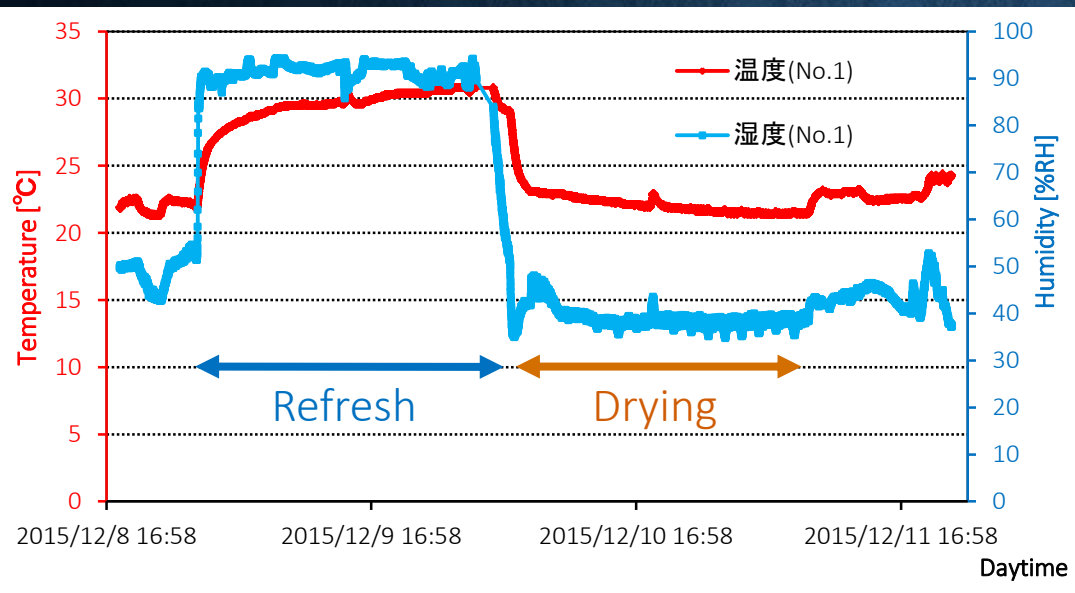
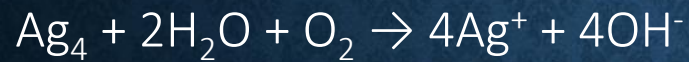
GD ~ 20% Down / 4.5 month :: Better life time than High AgBr dense film



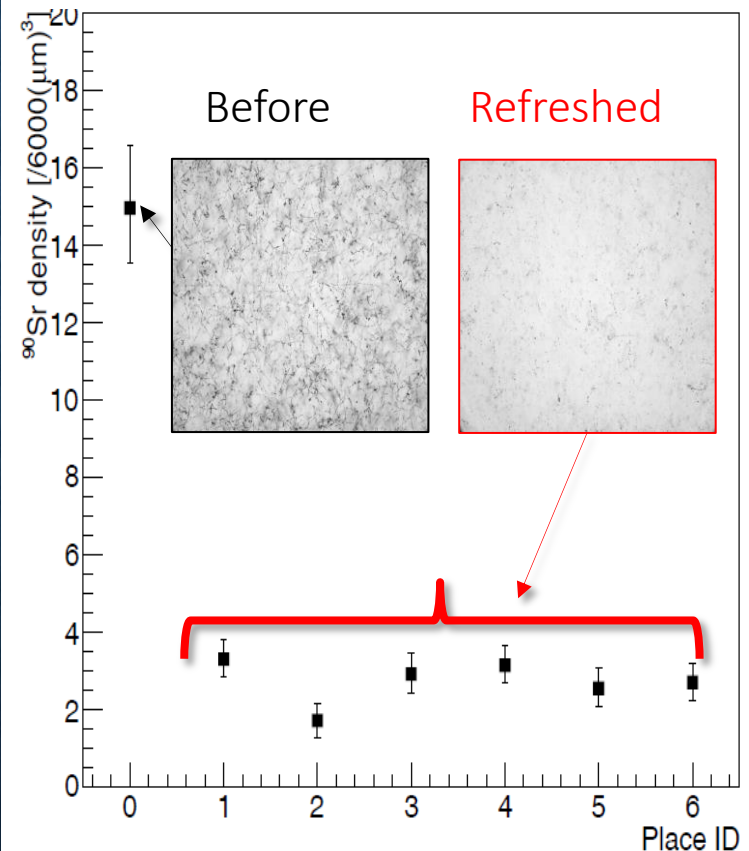
# Refresh treatment

Film can be “Refreshed”.

Before in use,  
“Erasing” accumulated tracks by  
high temperature and high humidity.



## β-ray track density





# Emulsion amount

ECC **Chamber** structure depends on physics, specific conditions.  
Sandwich with target material (plates) or only emulsion films ECC  
Water, Fe, Pb, C etc.

Required emulsion amount can be estimated

- ① If fixing **tracking sampling rate** (material and film ratio) is fixed.
- ② If accumulating **track density** is fixed .
- ③ If exposure **period** (and **temperature** condition) is fixed

Remark

Direct contact by some metals (Al, non stainless Fe) make damage to Emulsion

Maximum track density can be analyzed in emulsion films  $<10^6 / \text{cm}^2$

(keep  $< 10^{4-5} / \text{cm}^2$  is safer)

# Hyper Track Selector

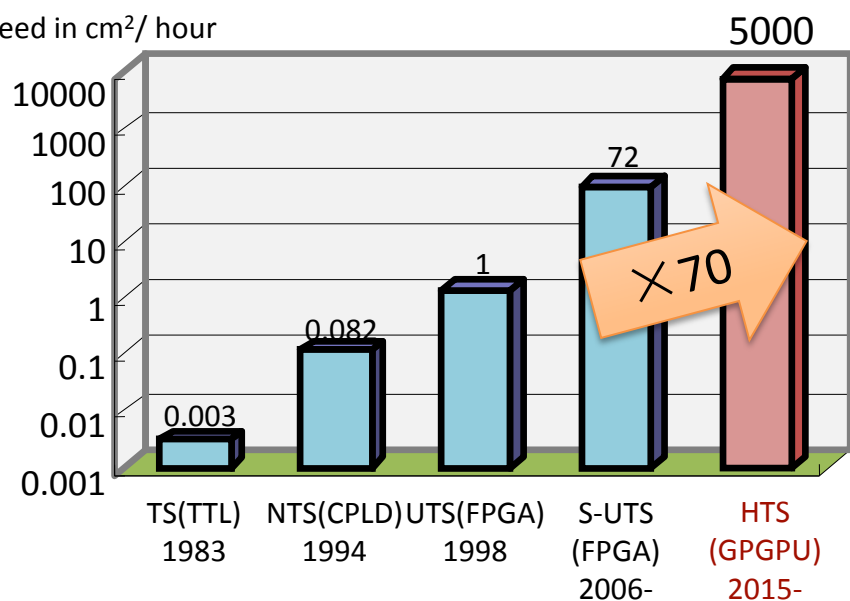
Processor:  
72 GPUs

Camera:  
2MP 72 sensors

Objective lens:  
FOV 25mm<sup>2</sup>

Emulsion film  
to be scanned .  
25x38 cm<sup>2</sup>  
or 25x25cm<sup>2</sup>  
1~1.5 hour

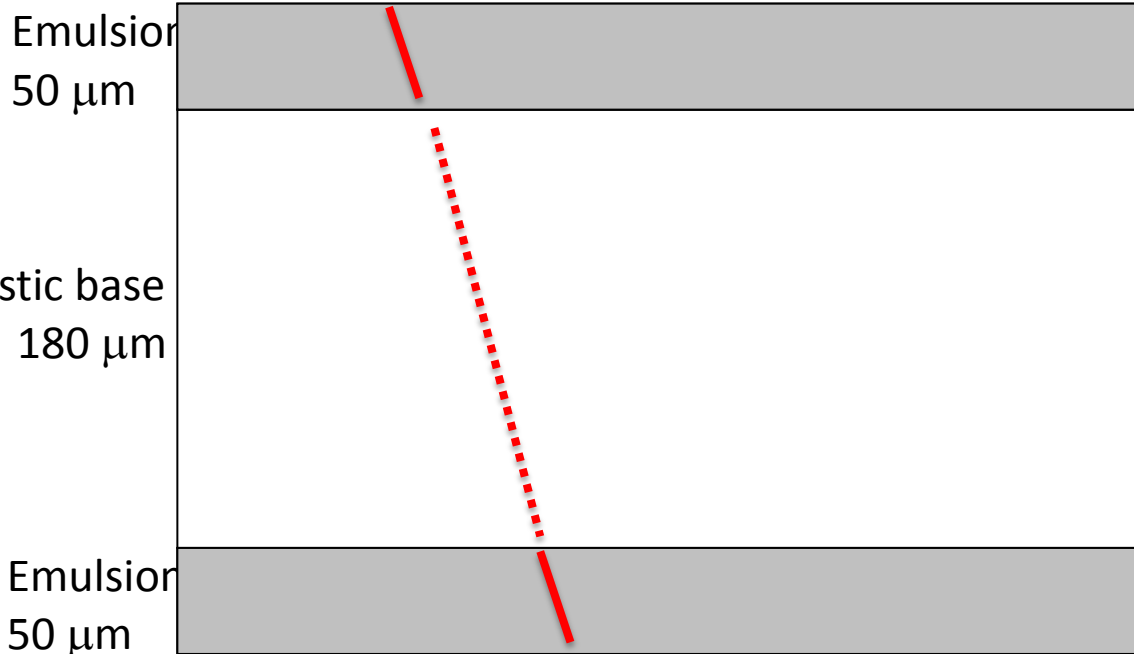
Speed in cm<sup>2</sup>/ hour



Scanning time is shared by projects.  
In total about 100 m<sup>2</sup> film area (>1000 films)  
were scanned in recent 12 months

# Track recognition by automatic scanning system

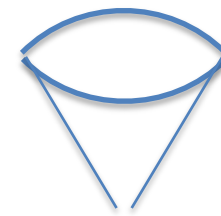
Cross section of a nuclear emulsion film



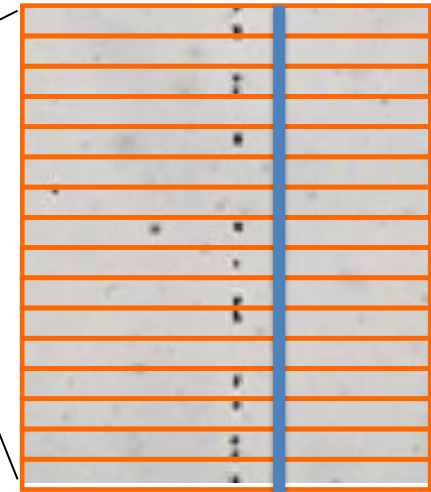
Out put of Automatic scanning system :  
Angle( $AX, AY$ ), position( $X, Y, Z$ ), track darkness( $PH$ )

Not a projection detector

but a **vector** (6-dim) detector !



Microscopic images



Summing up 16 layers



Sum of HIT pixels

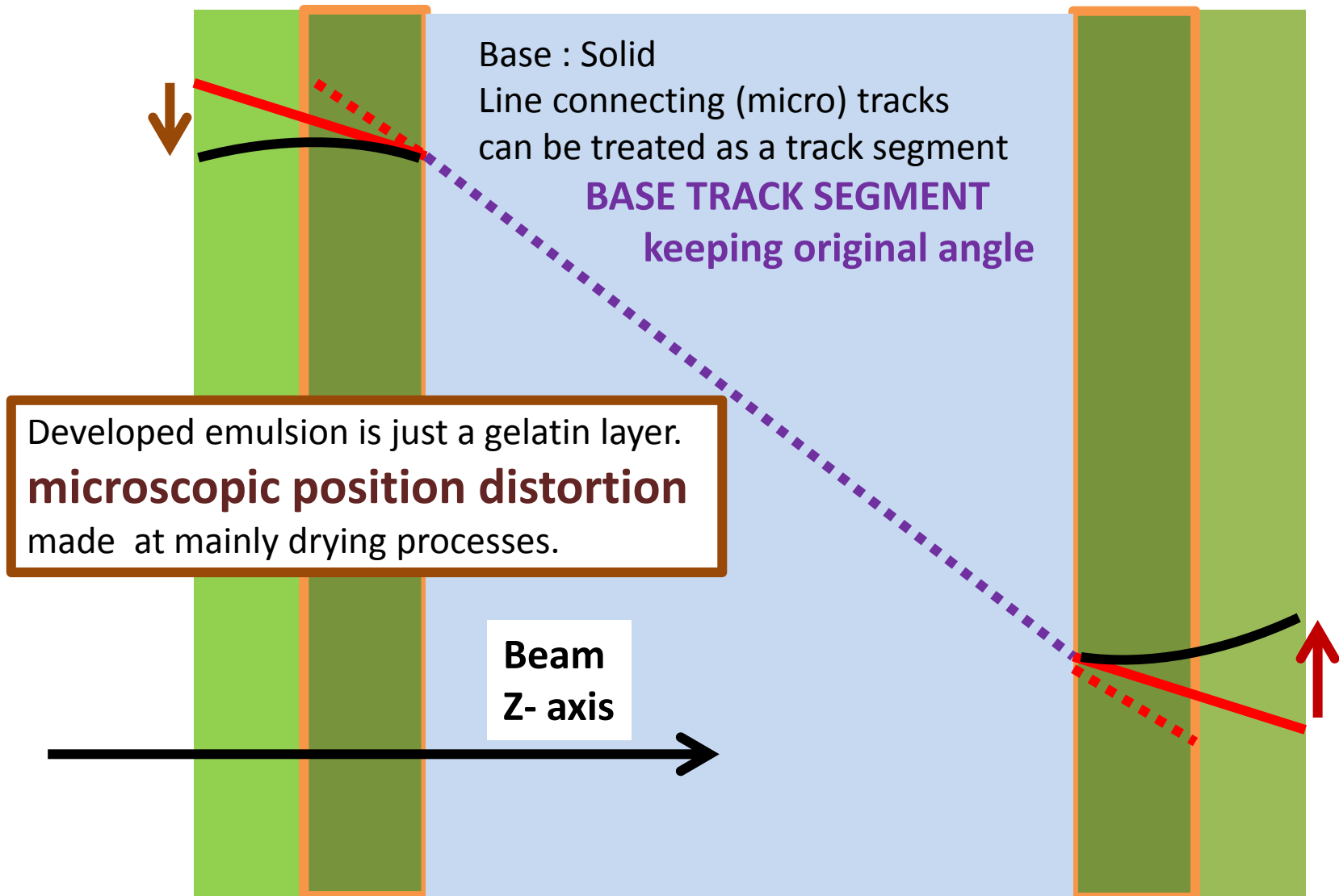
**Proportional to  $dE/dX$**

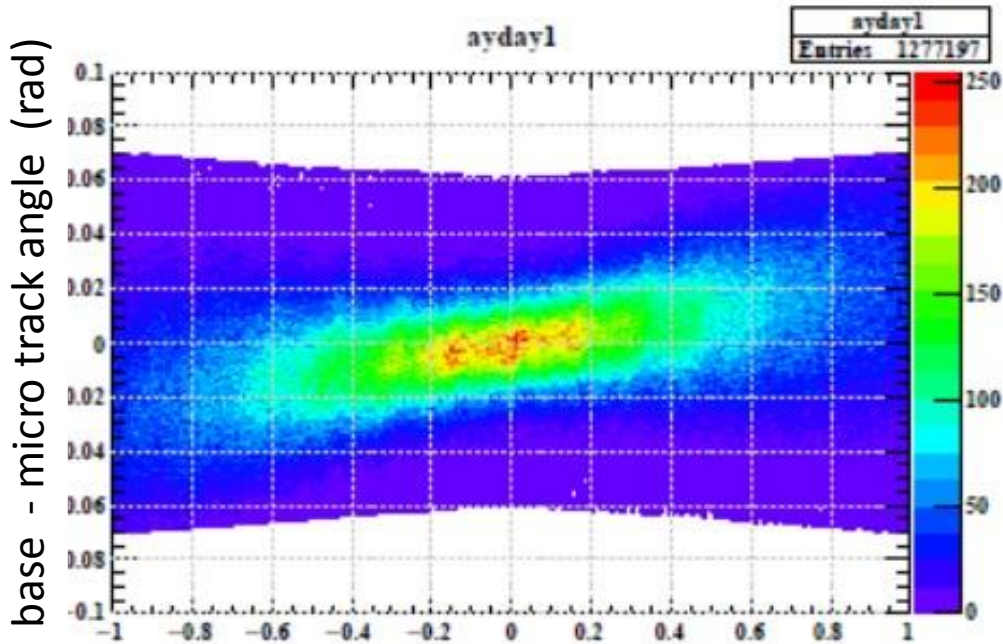
# Shrinkage and distortion

Emulsion is shrink or swelling after development treatment.

So angle is not conserved at exposure time and to be corrected .

Shrinkage factor :: Emulsion thickness ratio at exposure time and scanning

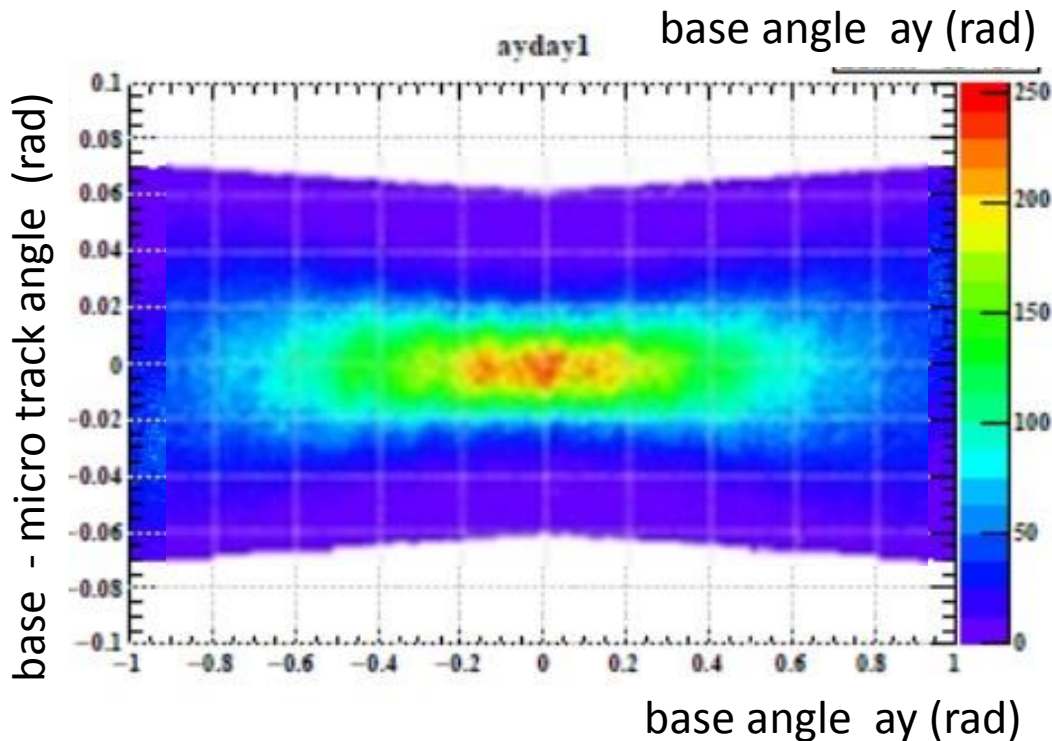




## Shrinkage correction

Insufficient  
Shrinkage correction

Angle difference have  
Angular dependence



Shrinkage corrected !

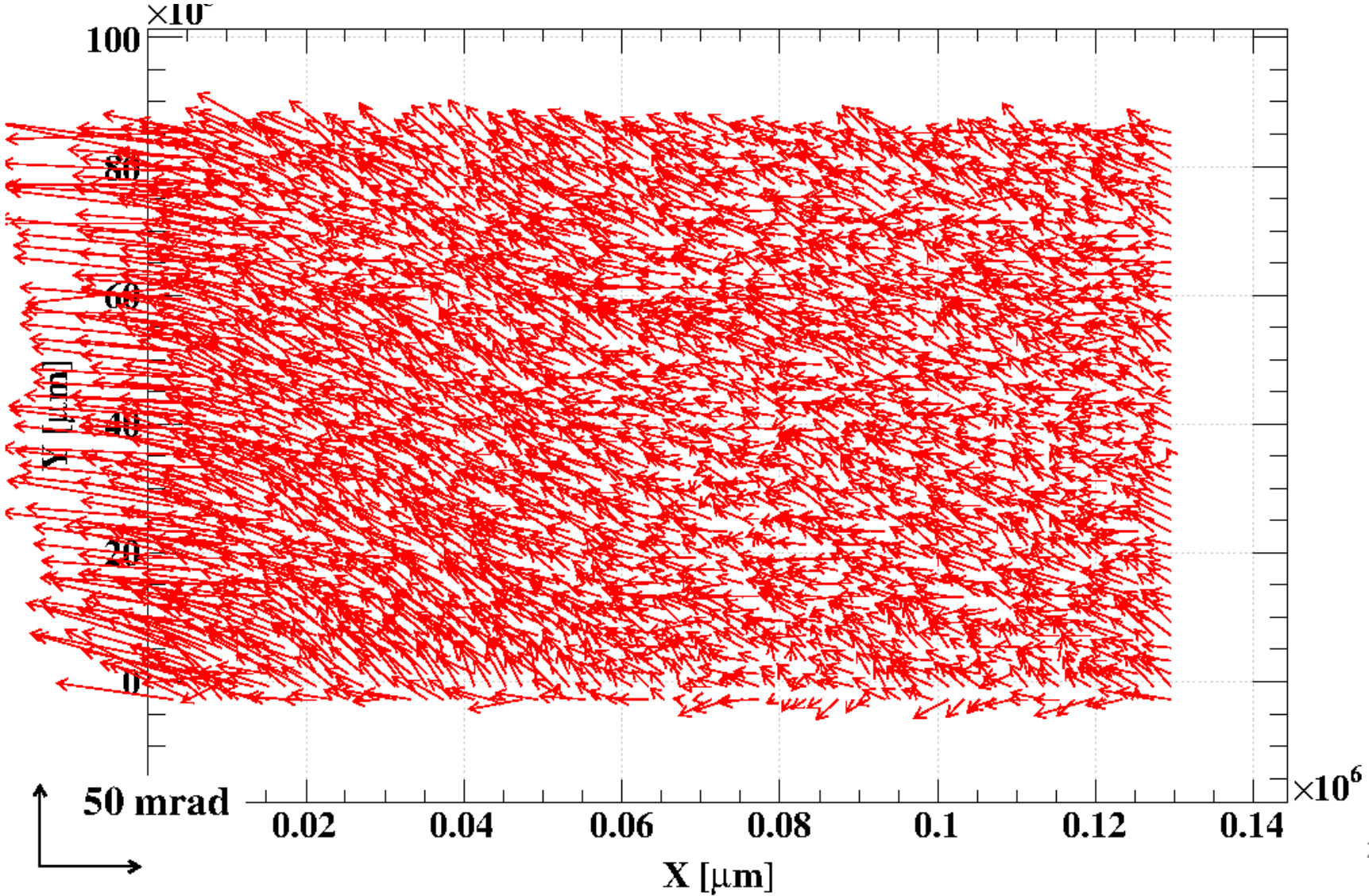
Angle difference have  
no angular dependence

# An example of distortion map (T60 PlotDc\_dc-45.lst.ps)

Typically distortion is similar around a few mm area.

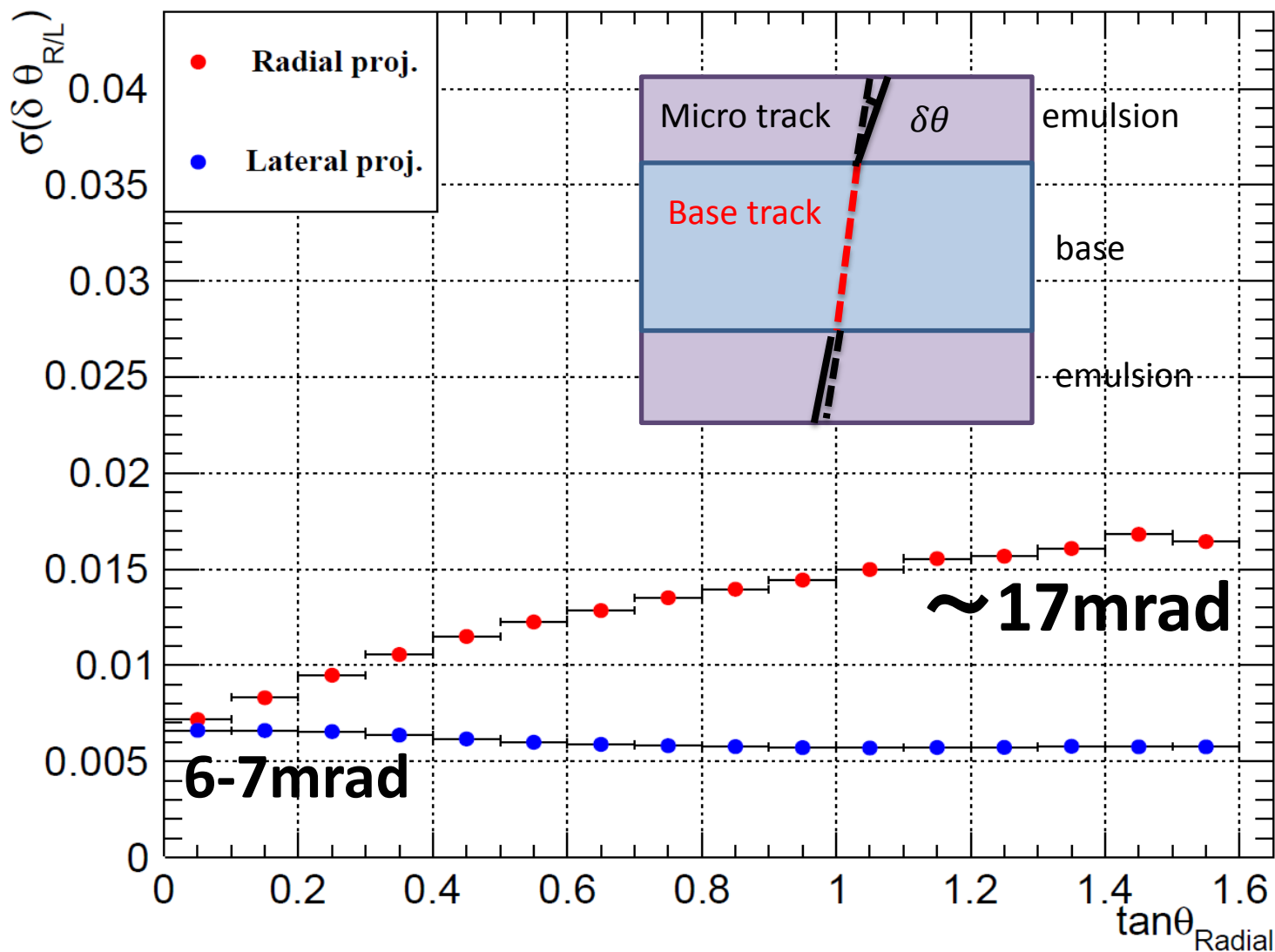
So the distortion correction is done by each several mm area box.

With shrinkage(film thickness) correction micro track angle is aligned to base track



# Micro track angular resolution

(angle difference between base track and micro track)

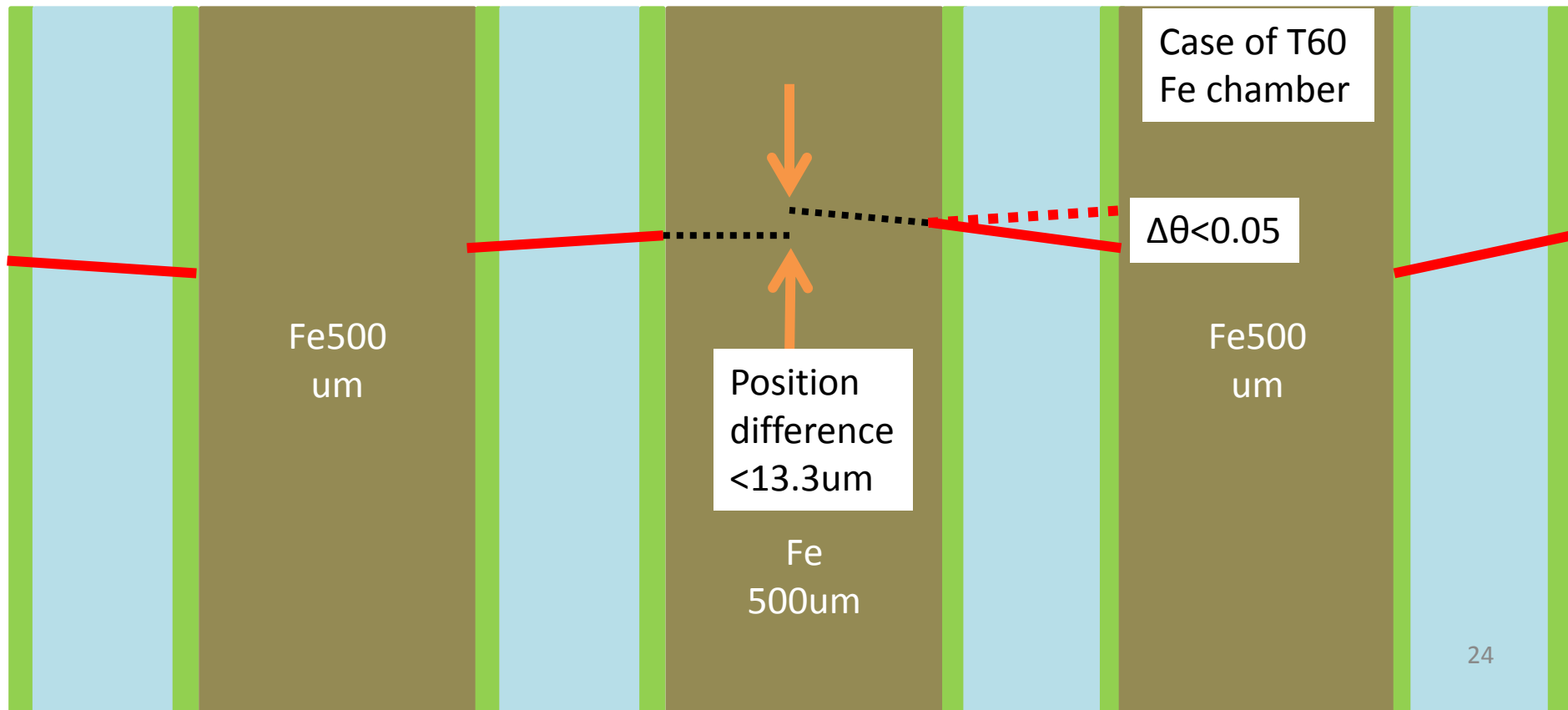


PH VOLの高い飛跡を残す

# Track reconstruction

- Two base track segments are tried to be connected assuming cut off momentum.
- They are connected if the position and angular difference within the allowance .
  - Position difference between two segments extrapolating at middle place.
  - Angular difference

Continue to all possible combination of two tracks → all tracks are reconstructed.

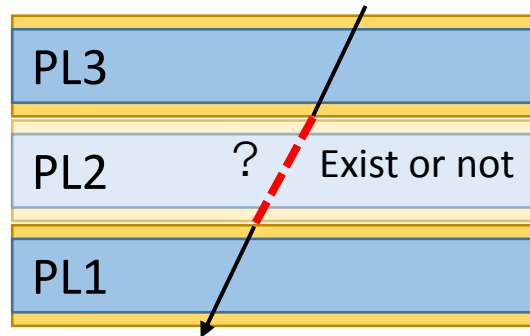




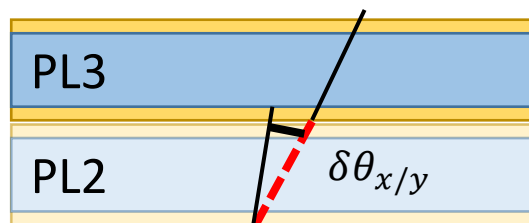
# HTS performance

- GRAINE2015 films

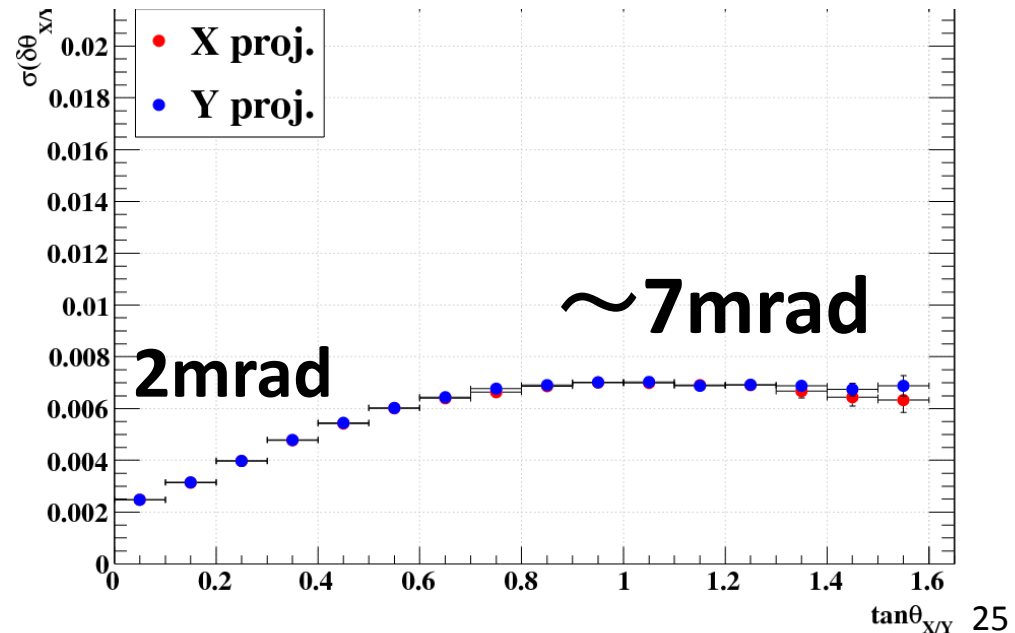
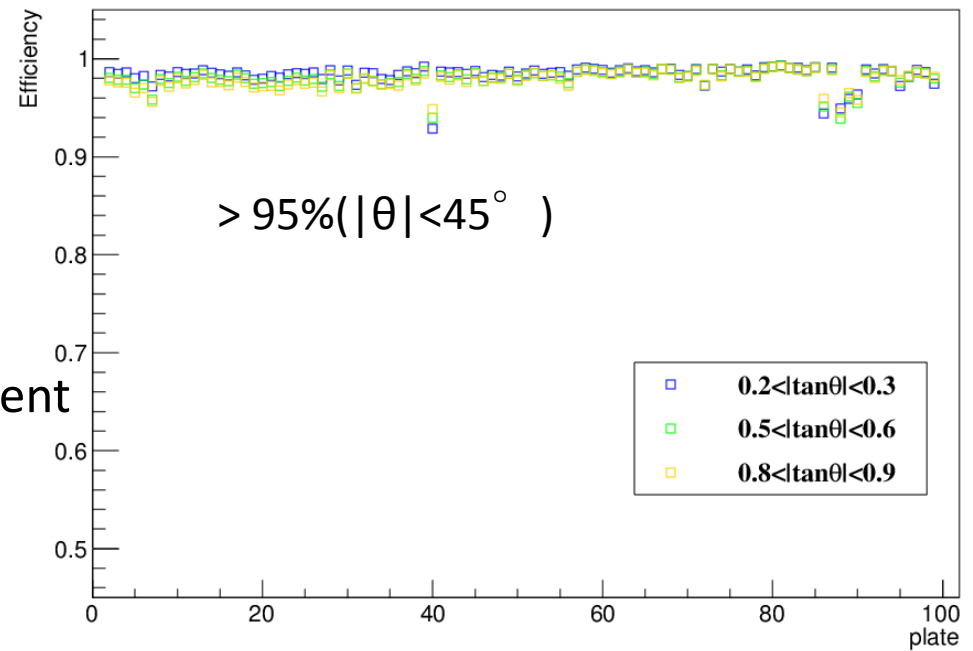
Tracking efficiency of base track segment



Base track angular resolution



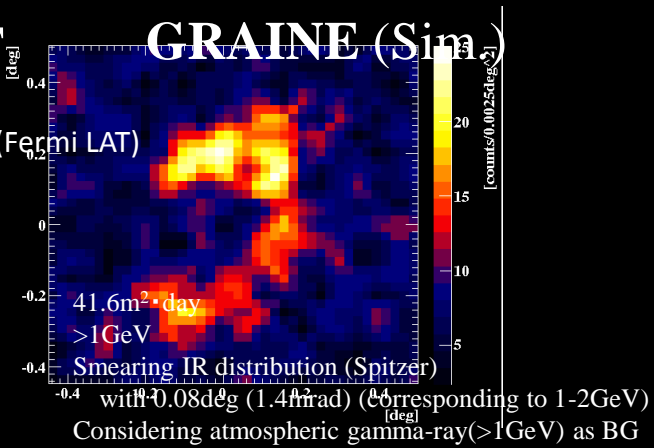
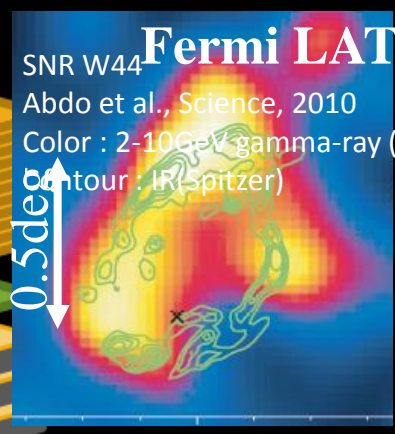
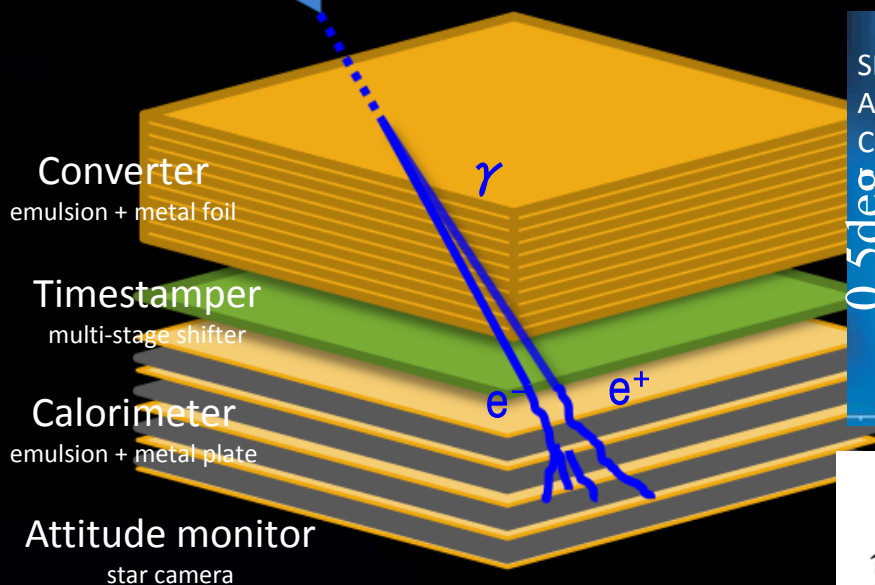
Detection Efficiency



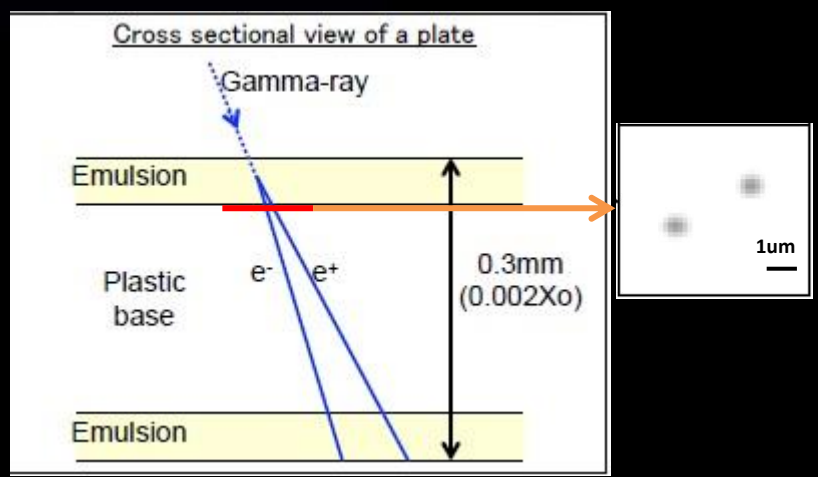
# GRAINE project

Gamma-Ray Astro-Imager with Nuclear Emulsion

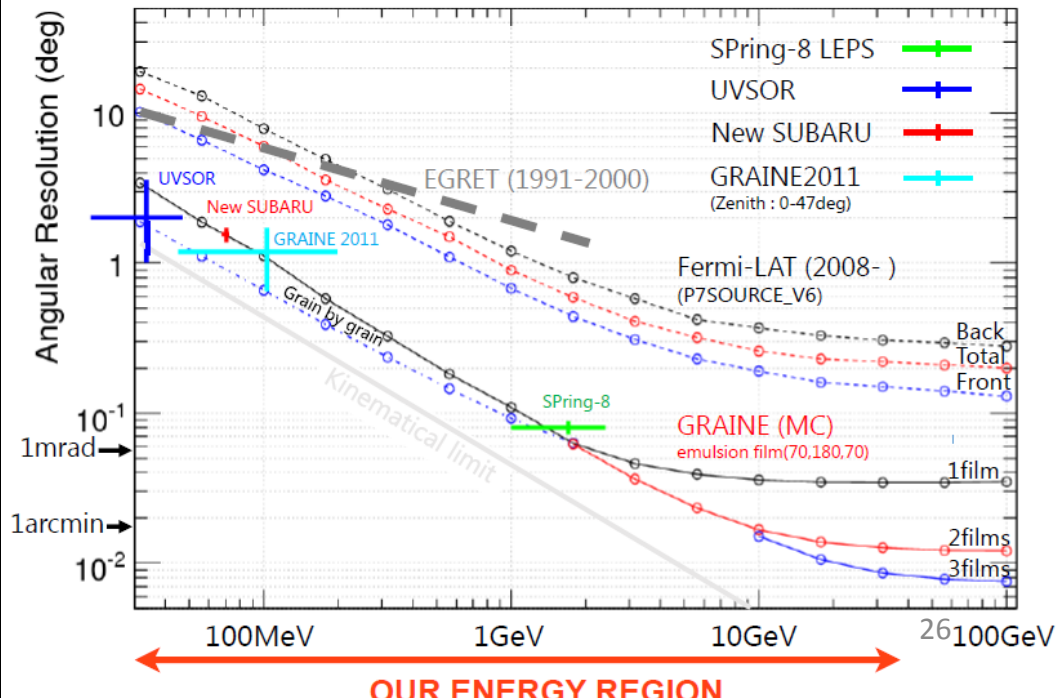
33 collaborators, 6 institutes, PI : S.Aoki (Kobe Univ.)  
 Aichi University of education, ISAS/JAXA, Kobe University,  
 Nagoya University, Okayama University of science,  
 Utsunomiya University



10m<sup>2</sup> x 7days x 5flights  
 (~ Fermi-LAT 1year (1m<sup>2</sup> x 365days))



## Angular resolution

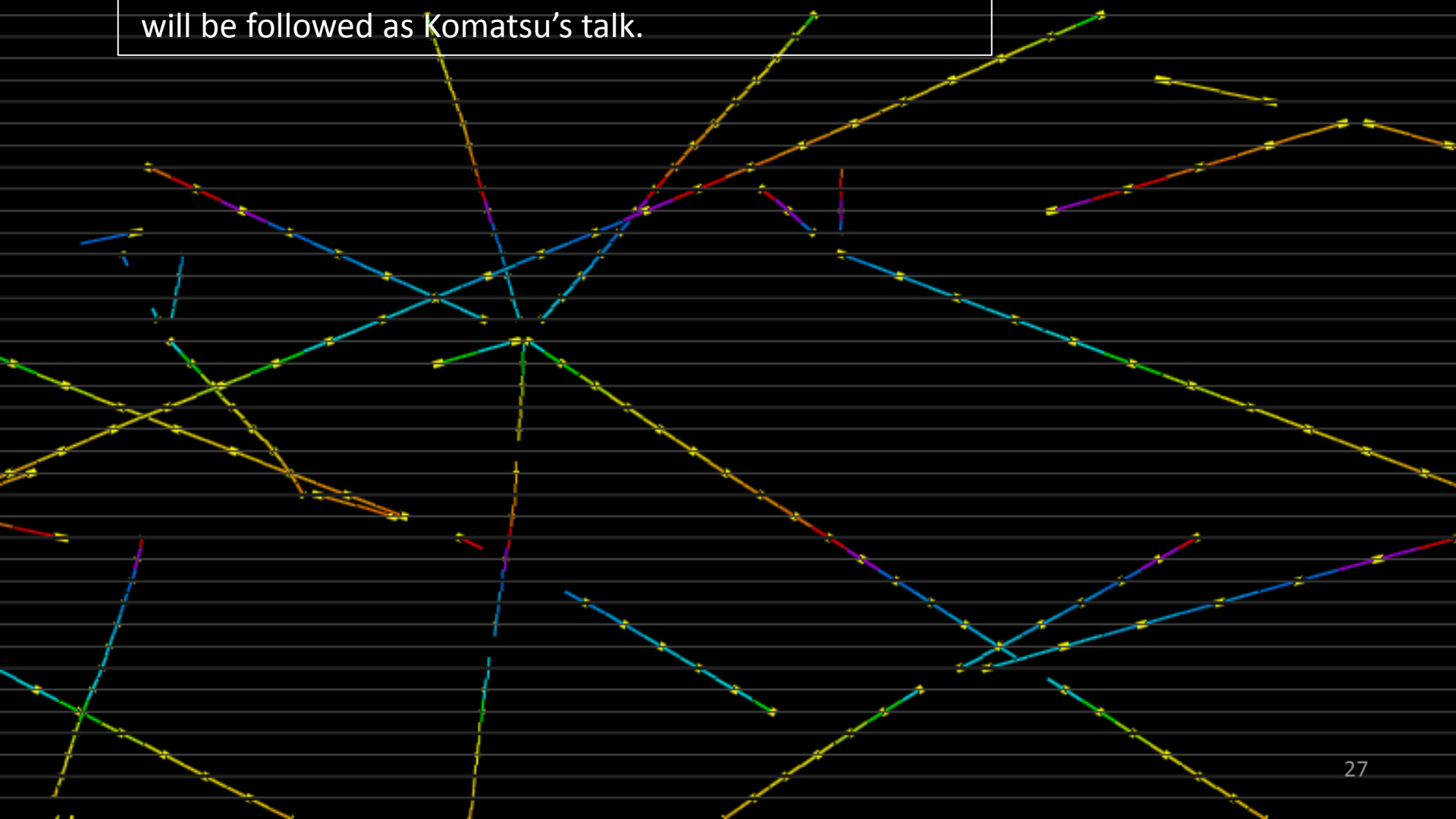


# Event analysis example

Requesting making vertex IP within 20um

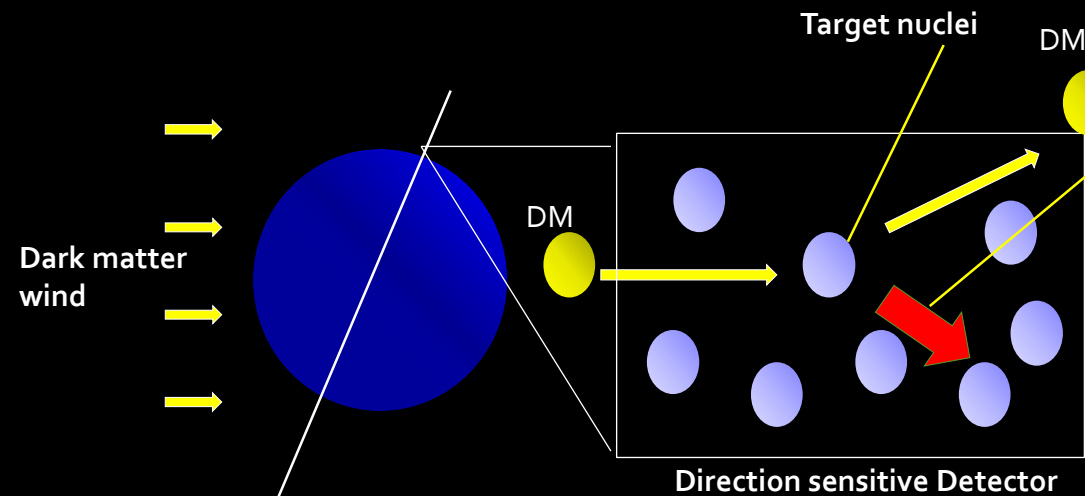
Detailed analysis , momentum measurement particle ID,  
will be followed as Komatsu's talk.

T60 Run4 X-proj



Use of non standard film,  
AgBr Crystal control film

# Directional Dark Matter Search with very high resolution nuclear emulsion

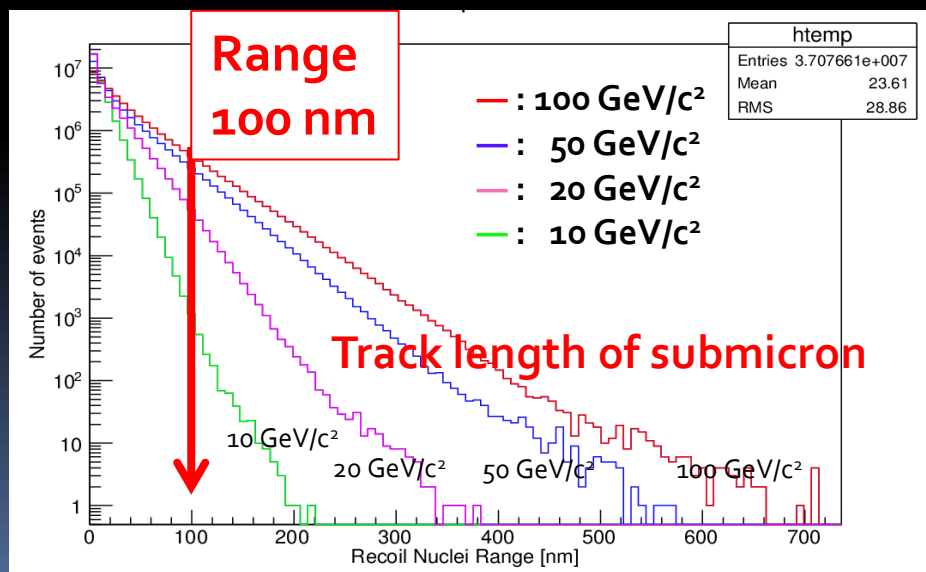


**Detection of recoiled nuclei as tracks**

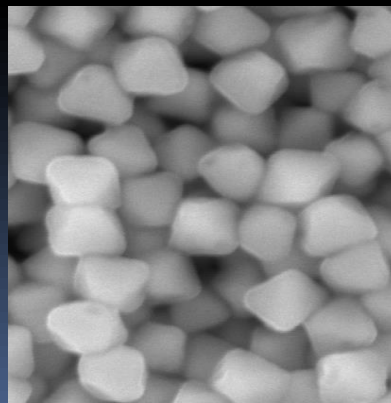
Target Nuclei :

C (N,O) and Ag, Br

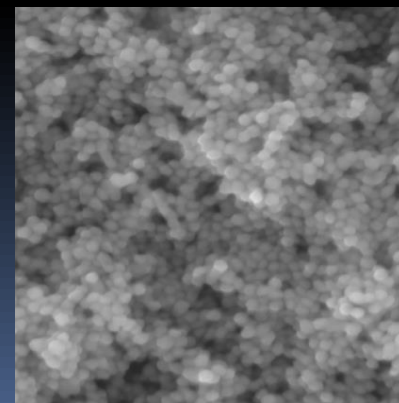
⇒ Sensitivity of C (N,O) recoil is dominant for tracking because tracking Energy threshold and form factor value.



Standard  
200 nm AgBr

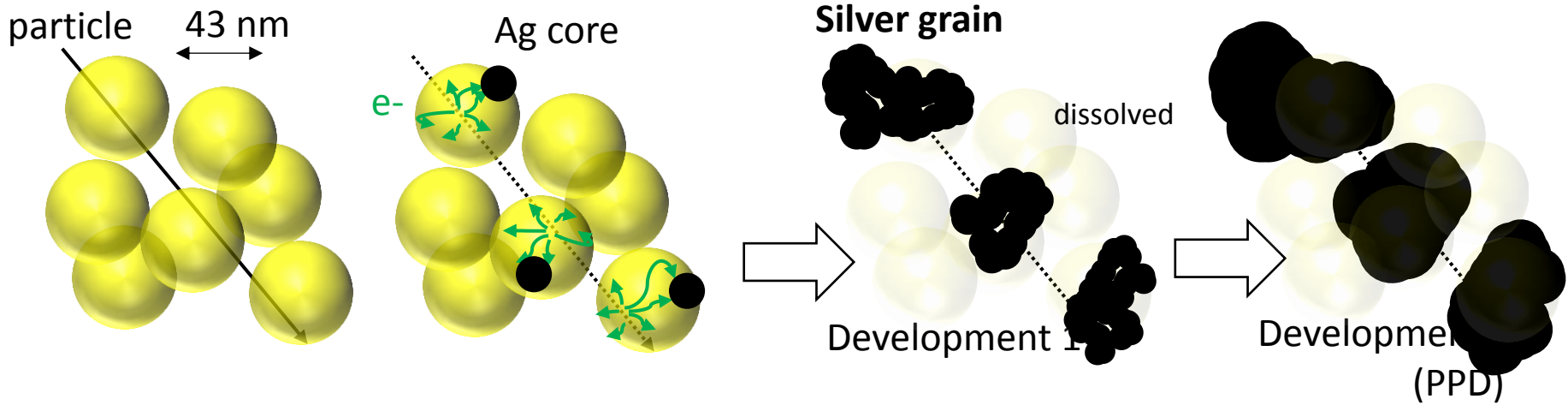


Nano Imaging Tracker  
40nm AgBr

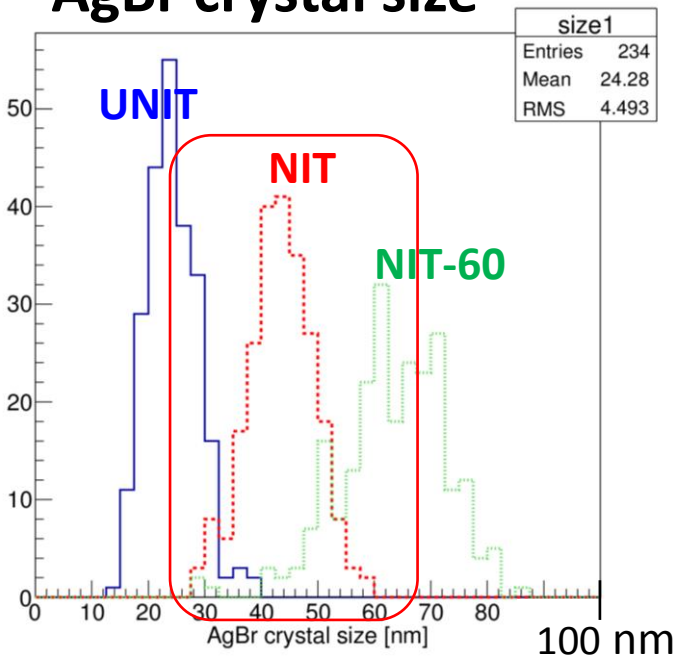


Track length [nm]

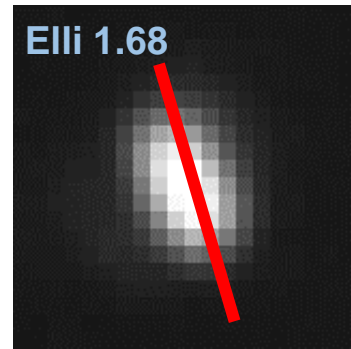
# detector : nuclear emulsion (NIT)



## AgBr crystal size

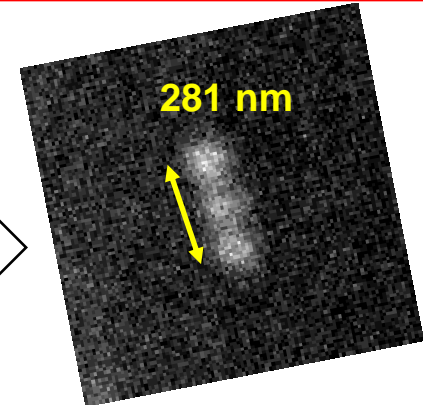


**Angular resolution ~ 350 mrad.**



1.1  $\mu$ m

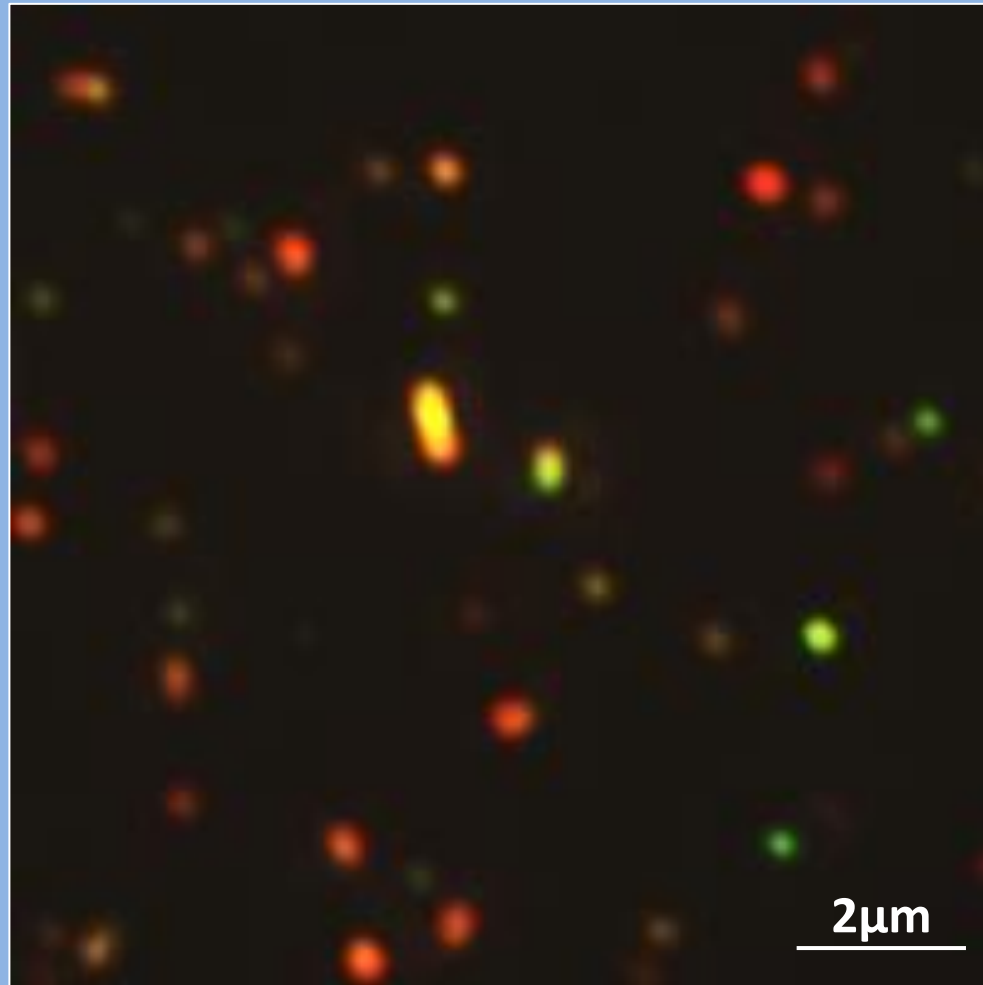
Optical micro scope  
Readout image



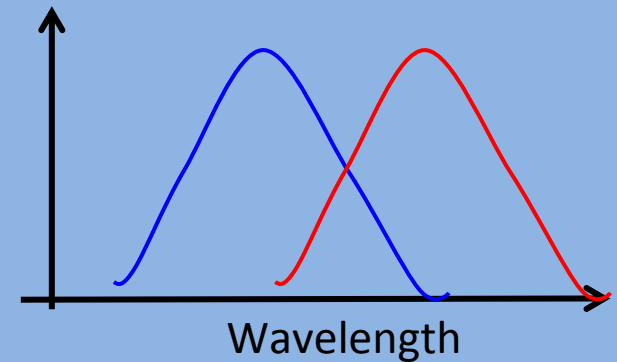
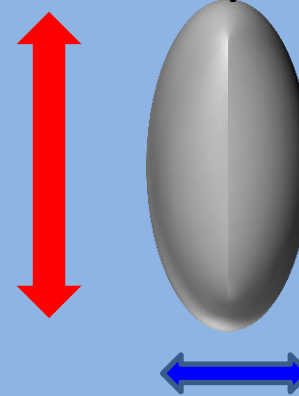
Xray micro scope  
Readout image  
(for confirmation)

# Plasmon resonance in emulsion

Using optical microscope , can see tracks are colorful!!



Polarized dependence



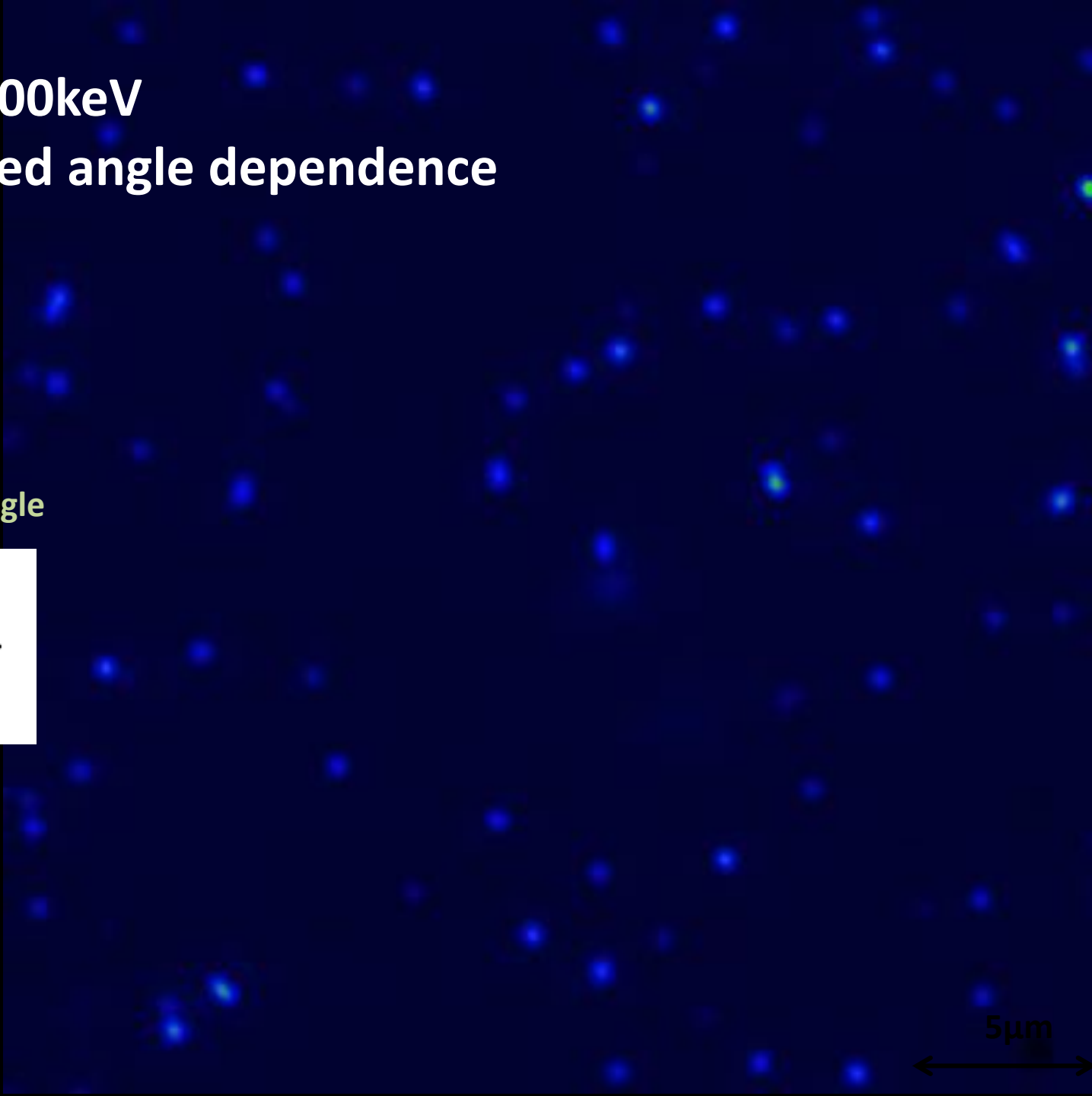
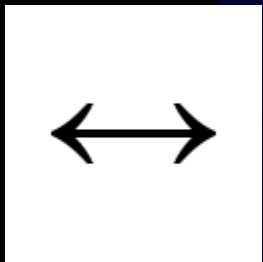
Carbon ion track after developing process

Taken by color camera (Halogen lamp  $\lambda = 300 \sim 3000\text{nm}$ )

# C ion 100keV

## Polarized angle dependence

Polarizer angle



5  $\mu\text{m}$



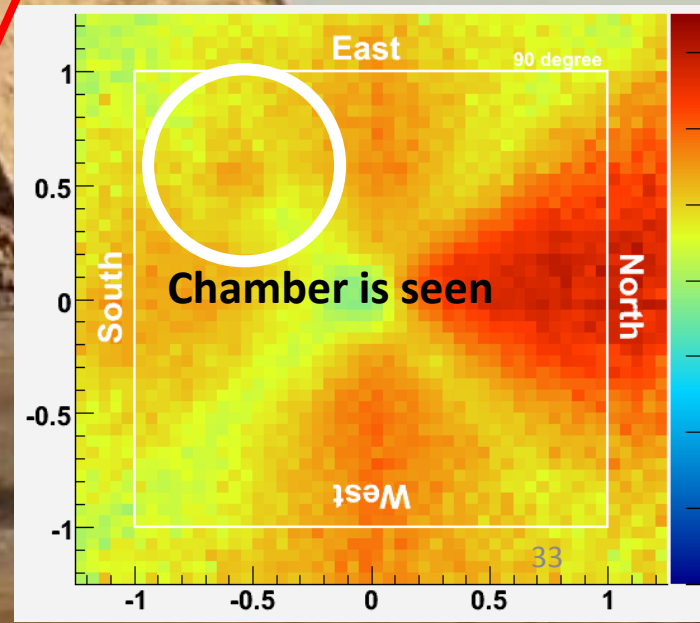
32



# Muon radiography

100m

Arrived muon density as a function of angle  
(40 films = 3m<sup>2</sup> 40 days)

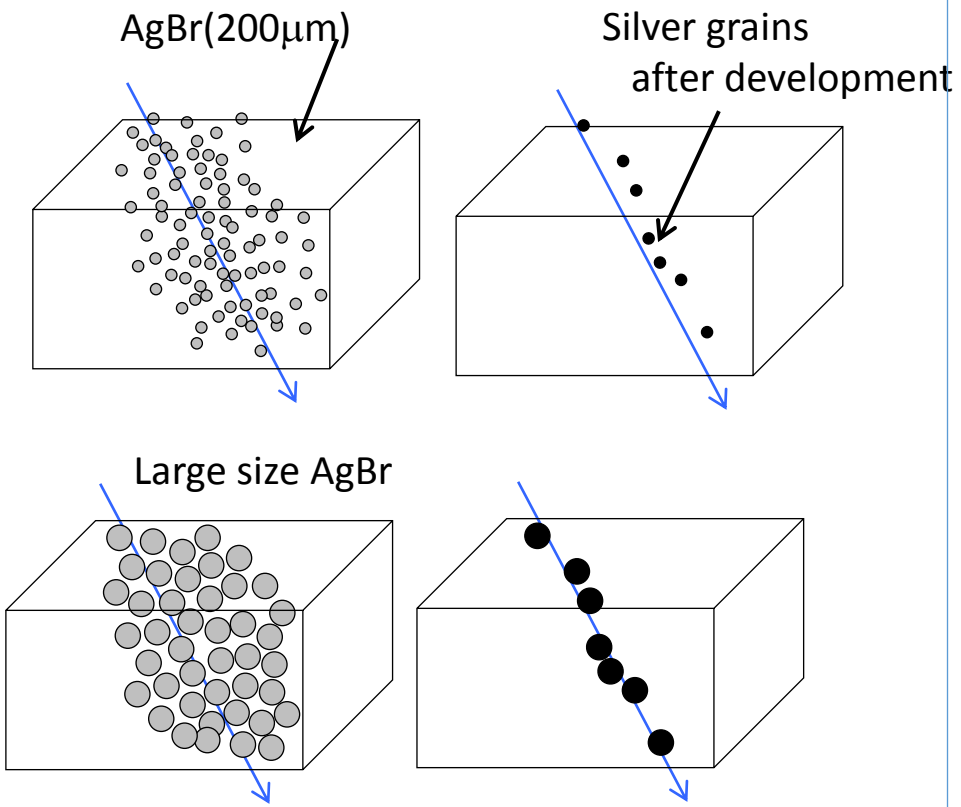


Counting penetrating muons  
as a function of arrived angle (ax, ay)  
Long term vs Large film area  
Temperature not under control



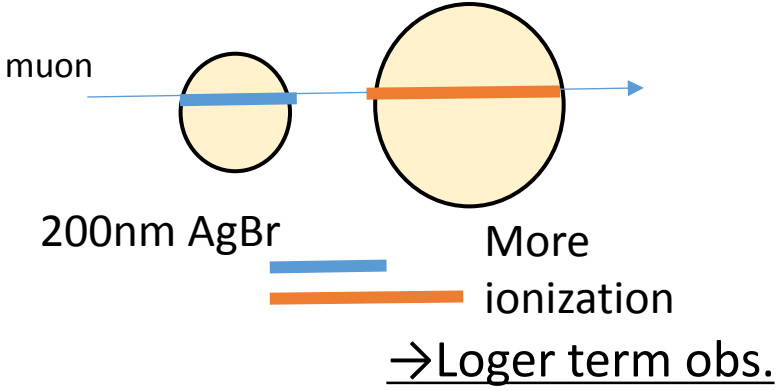
# R&D for Enlarging the AgBr crystal size

Schematic view of the concept

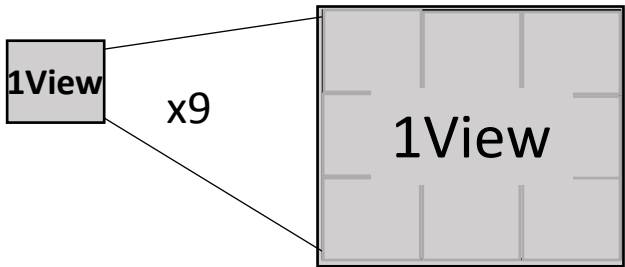


## Purpose

### 1. Anti-Fading



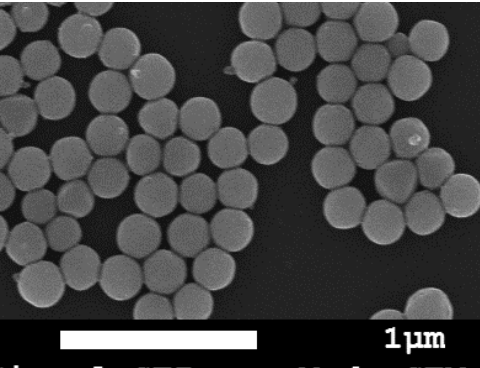
### 2. Larger film area



→ higher contrast of image  
 Read by lower magnification

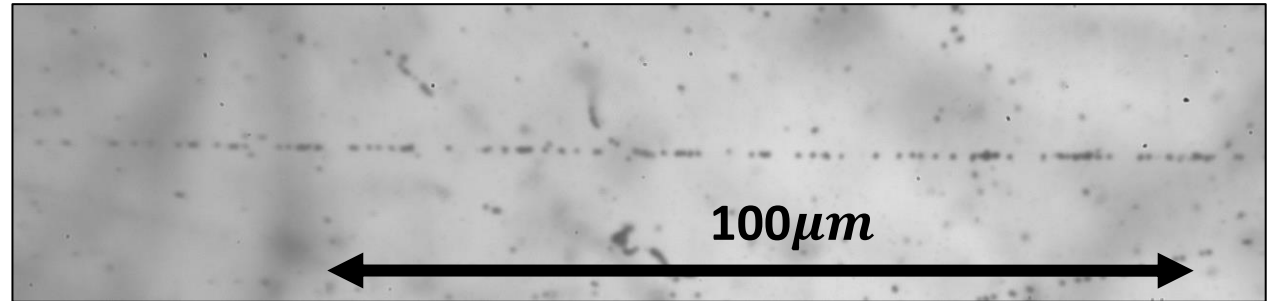
# Prototype large crystal film comparison with standard film

200nm

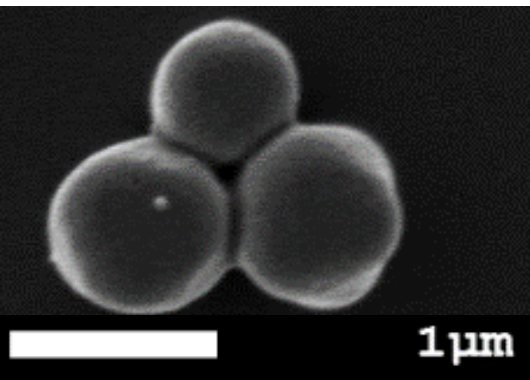


Standard film

GD  $35.7 \pm 0.9$   
FD  $0.49 \pm 0.04$

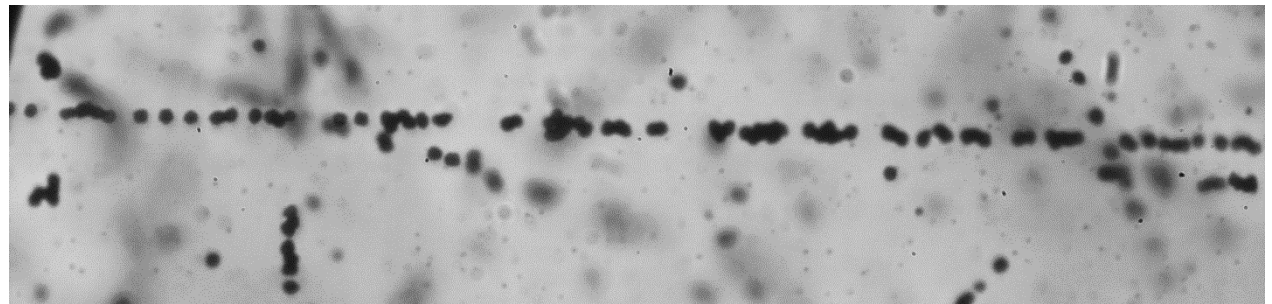


800nm



Prototype film

**very high contrast !**



GD  $38.0 \pm 1.4$   
FD  $0.47 \pm 0.17$

# Summary

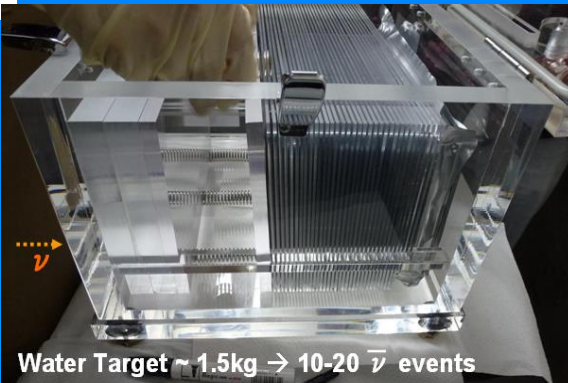
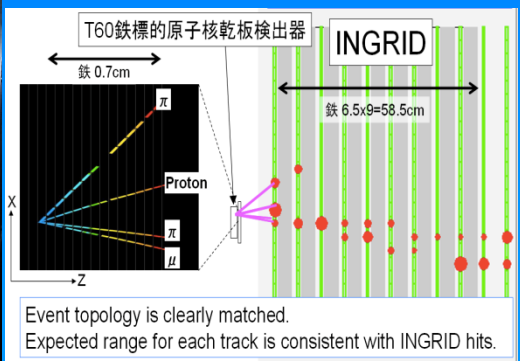
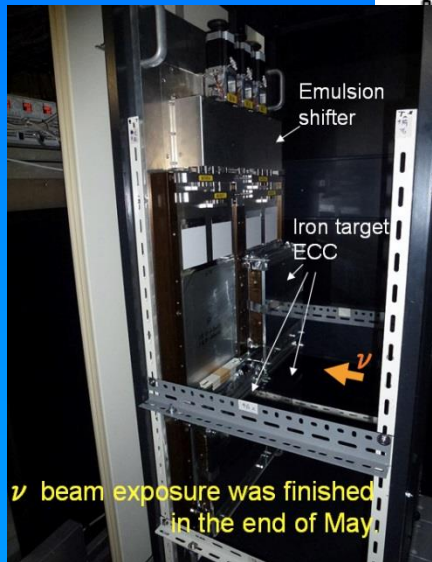
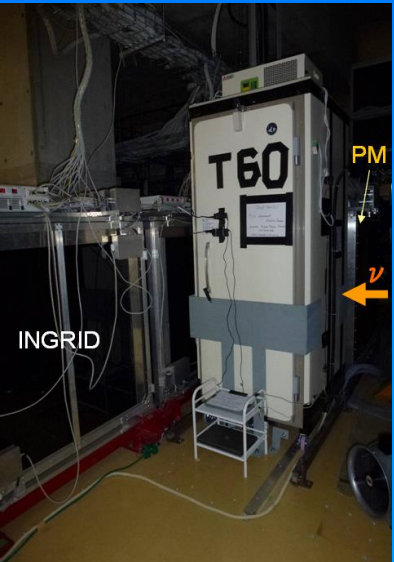
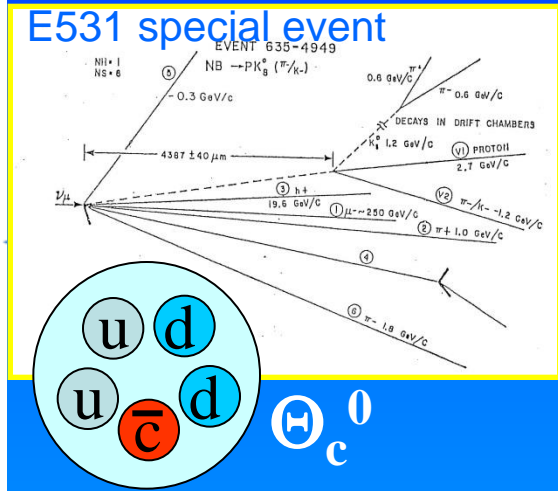
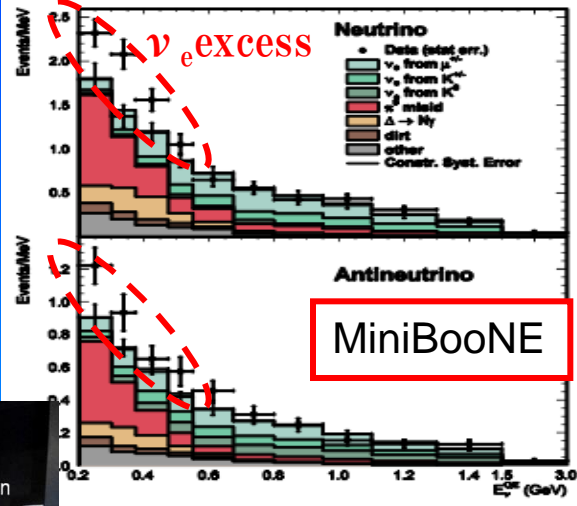
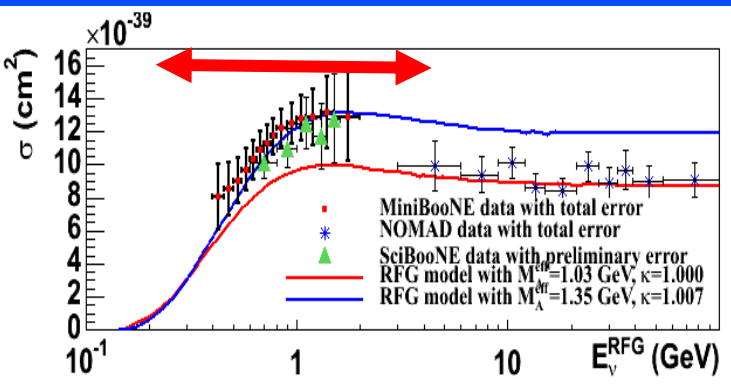
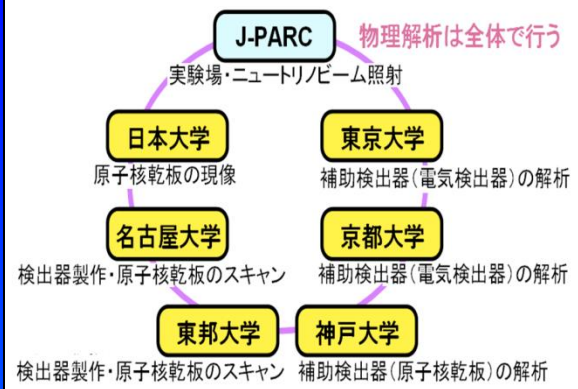
- The emulsion production in Nagoya university started from 2010.
- Several types of emulsion, AgBr crystal size 20nm -800 nm , sensitize control, are developed being to use.
- 6-7 m<sup>2</sup> emulsion production and making films in one month.
- Track readout system developed since 1980s and scanning speed is increasing x100 every 10 years.
- Current scanning speed is 5000 m<sup>2</sup> / year readout.
- Month scale for readout a 10 m<sup>2</sup>.
- Tracking and reconstruction program is keep developing to follow the scanning speed.

# Back up

# J-PARC T60 experiment

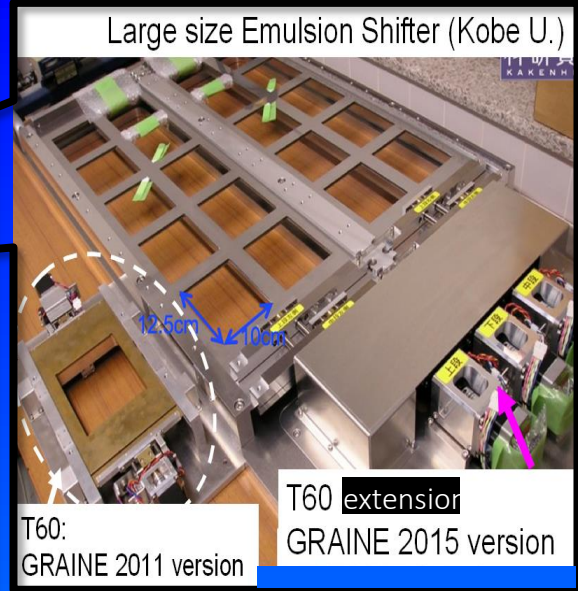
## T60 Collaboration

- ・将来のニュートリノセクターにおけるCP対称性の破れの検証を目指し、ニュートリノ-原子核反応断面積の超精密測定を行う。
- ・20年近く正体かわかっていないステライル(不活性)ニュートリノ存在の検証を行う
- ・チャームペンタクォークやチャーム原子核といったエキゾチックな粒子の探索・測定を行う。

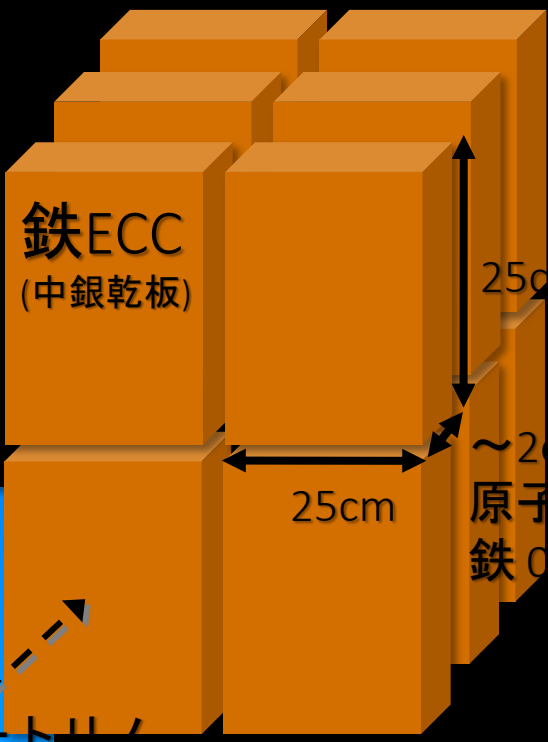


始まったばかりの実験なので、参加者募集中！！

# T60 extensionの検出器



シフター詳細: 19pAH-2 山



鉄ECC  
(中銀乾板)

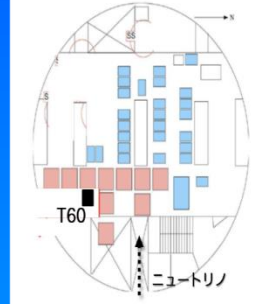
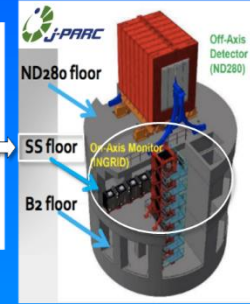
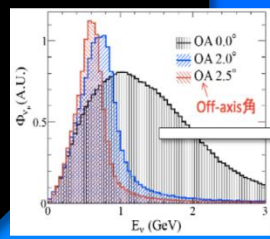
25cm

25cm

原子核乾板  
鉄ECC

原子核乾板 × 23枚  
鉄ECC × 22枚

冷蔵シェルター (~10°C)



全318枚の原子核乾板を用いて、

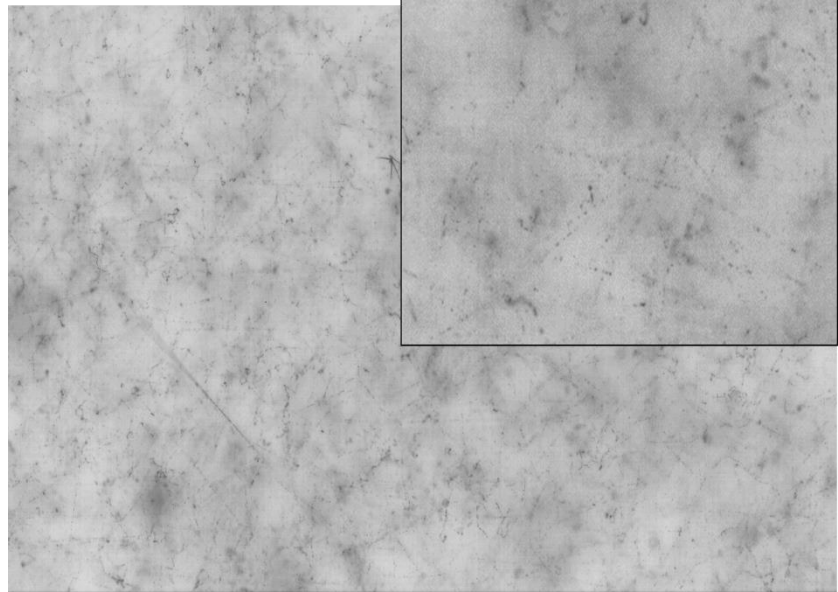
ニュートリノビーム照射@SSフロア

2016年1月末 ~ 4月 or 5月  
鉄ターゲット (total ~ 60kg,  
500μm間隔)

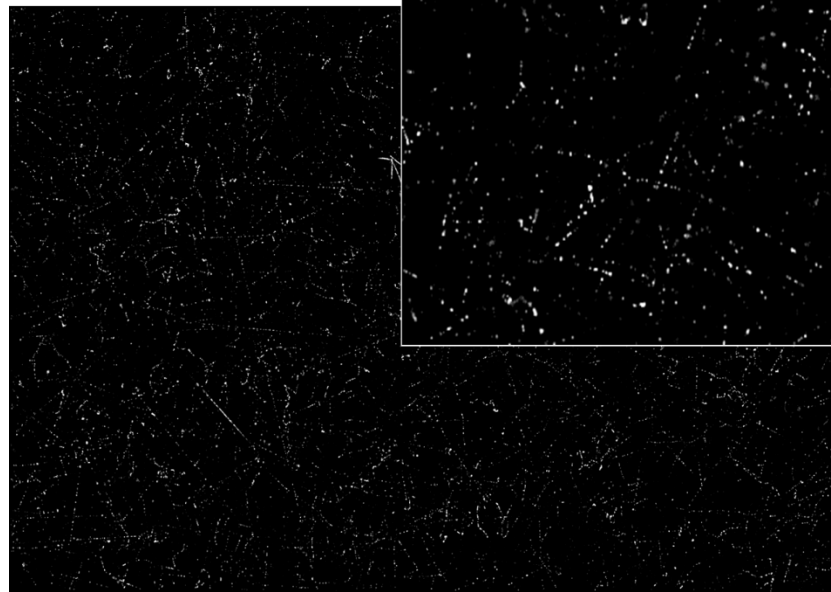
# スキャンパラメータの調整

画像処理パラメータ: フィルムや実験に応じてユーザー

処理前の画像



2次元ハイパス  
フィルタ  
out focusのグレイ  
ンと



吉本雅浩 修士論文 名古屋大学

• 二値化の所.  
(2013年度)

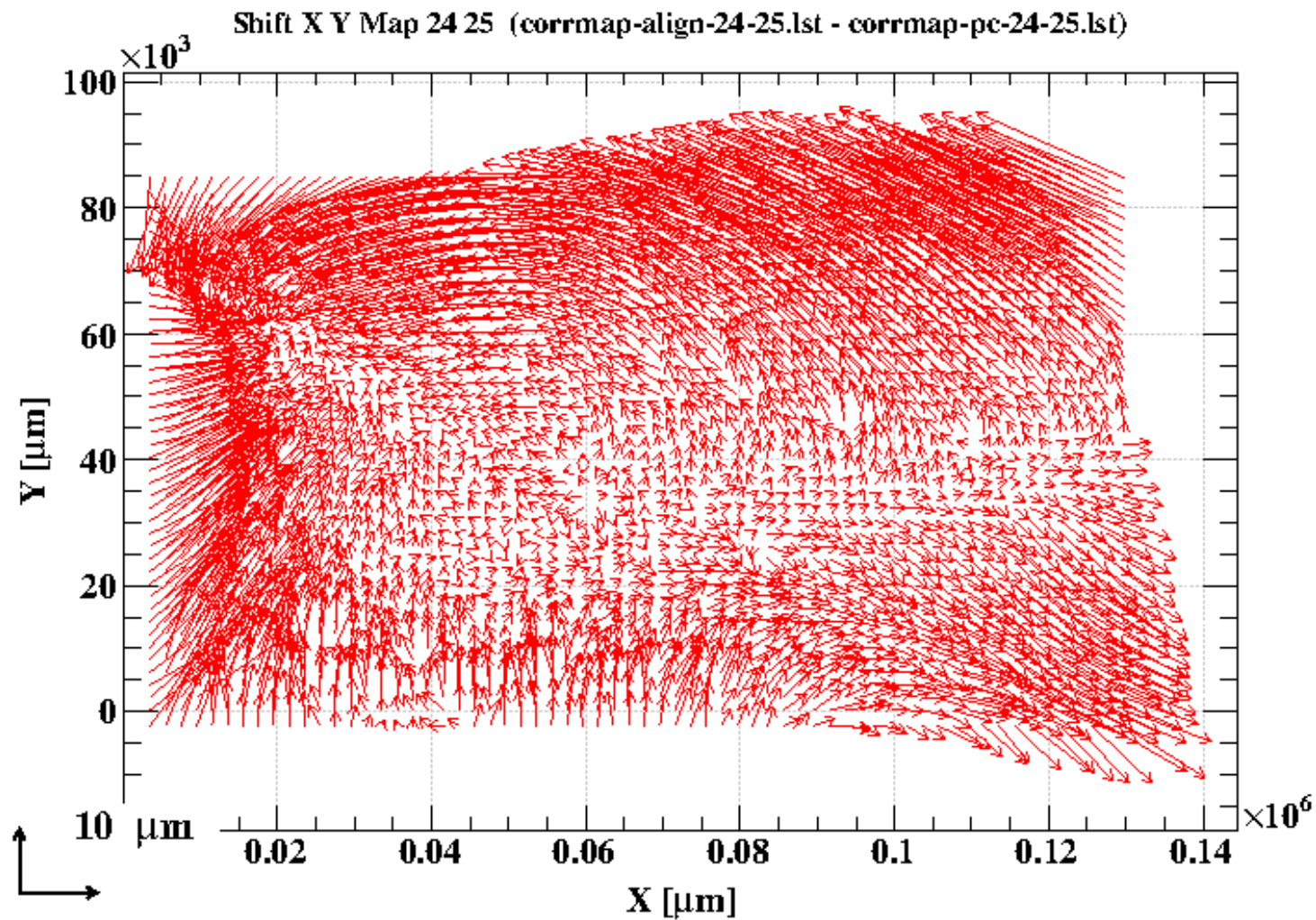
• ハイパスフィルタの周波数

飛跡検出効率 (Tracking efficiency) が良くなるように調

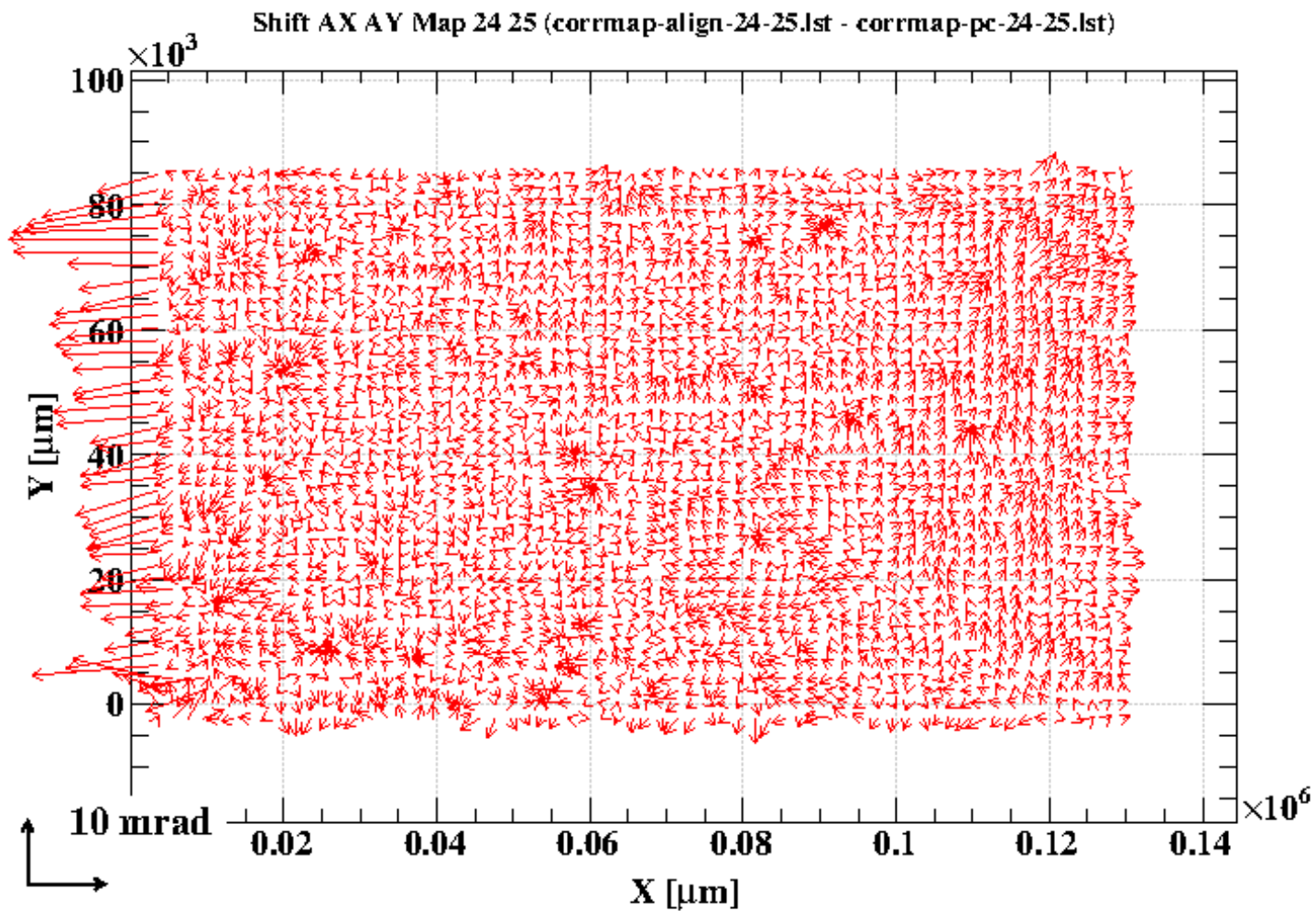
吉本雅浩 修士論文 名古屋大学  
(2013年度)



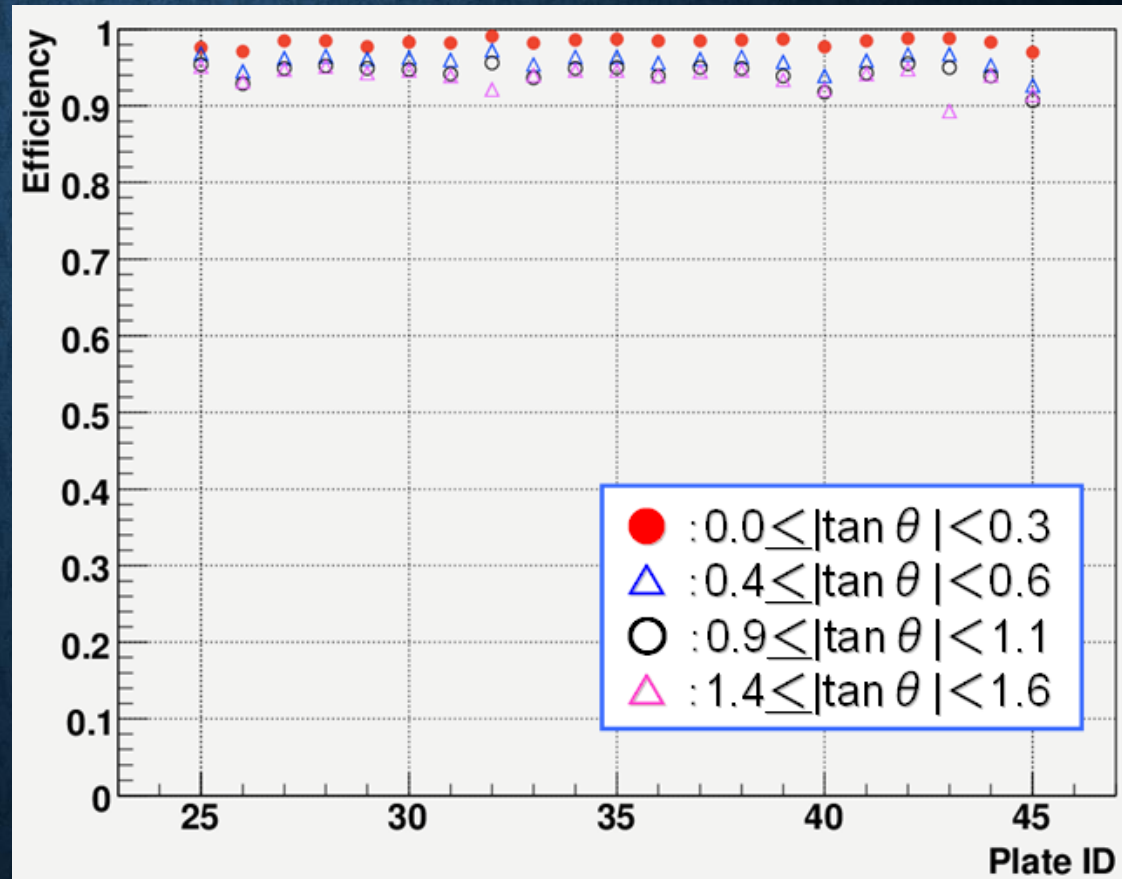
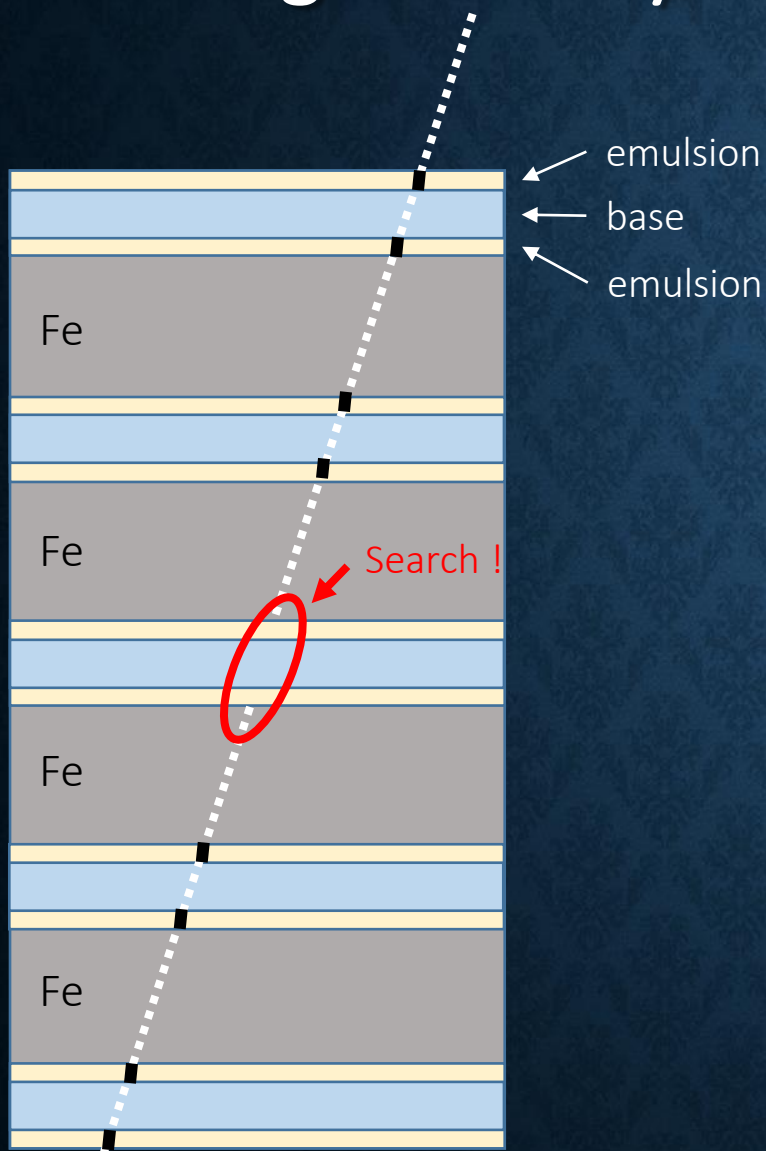
# CORRMAP POSITION



# CORRMAP ANGLE



# Tracking efficiency at each base track segment



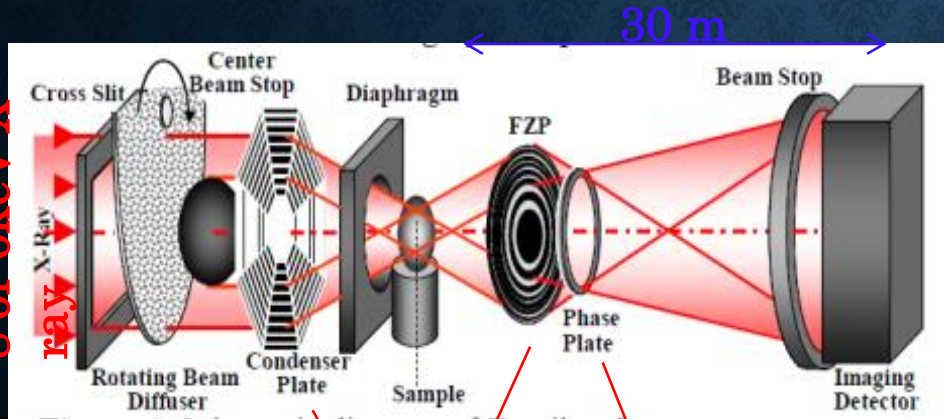
# HARD X-RAY MICROSCOPE



SPring-8 @ Japan



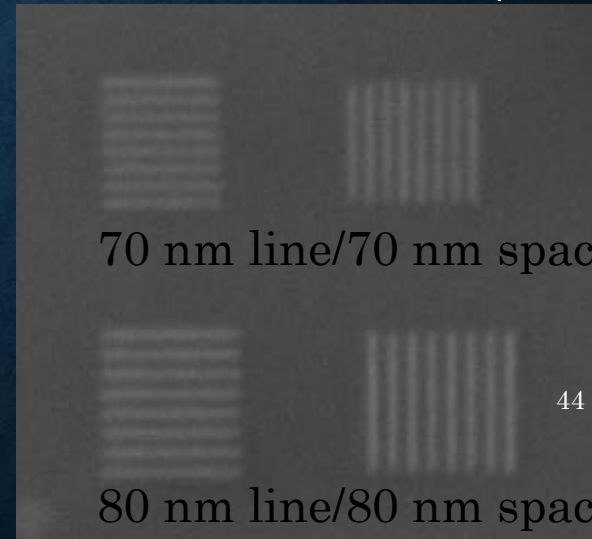
Ta 100 nm thickness pertarn  
on SiN membrane (2 $\mu$ m)



8 or 6keV X-

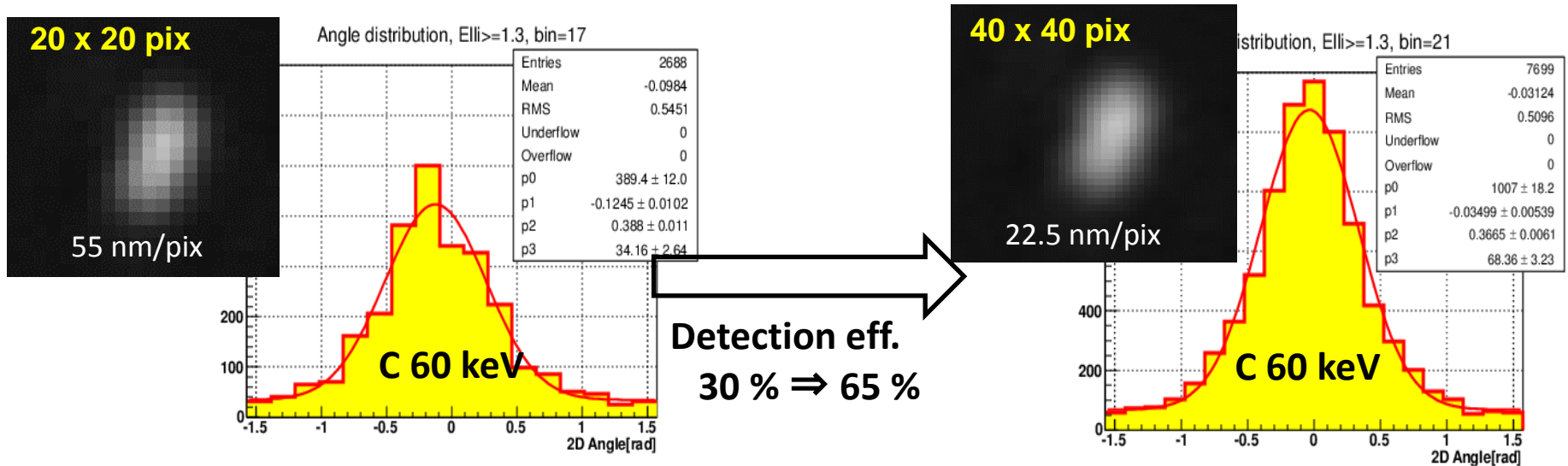
30 m

Zone plate Zernike phase plate  
(outer most zone width of 50 nm)

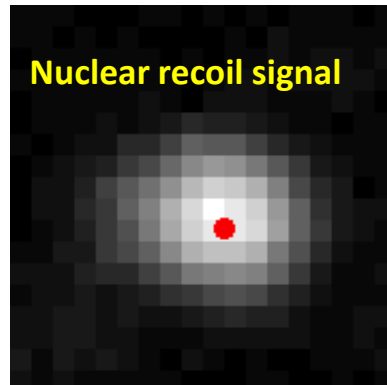
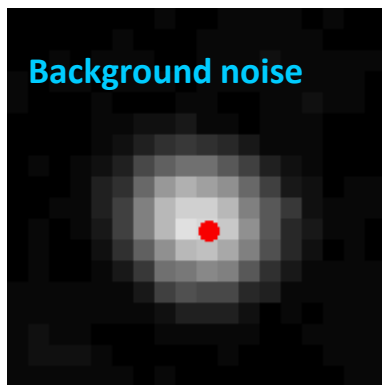


# 事象選別の高度化

## 1. Pixelの高解像度化



## 2. プラズモン共鳴効果解析

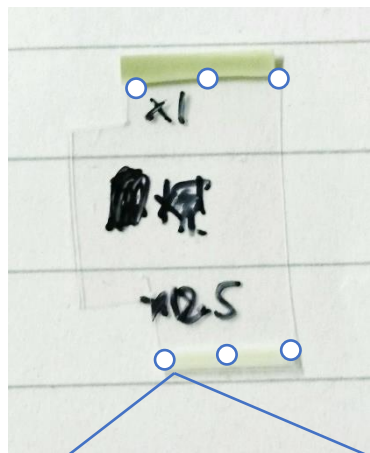


- 現像銀のnmスケール構造  
 $\Rightarrow$  シグナル-ノイズ同定、 $dE/dx$ 情報 (PID)
- 構造を反映した特殊な光学応答  
 $\Rightarrow$  局在プラズモン共鳴効果

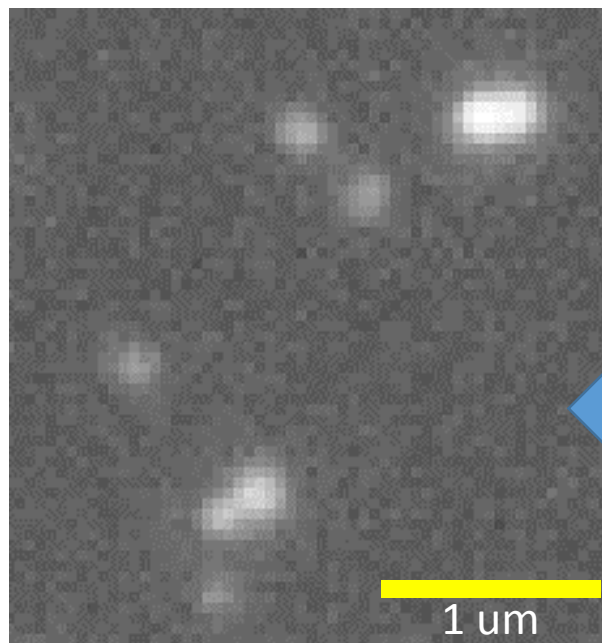
実装可能なハード・ソフトの設計・構築 (2016年の課題)

偏光特性を用いることで10nmの分解能を達成!

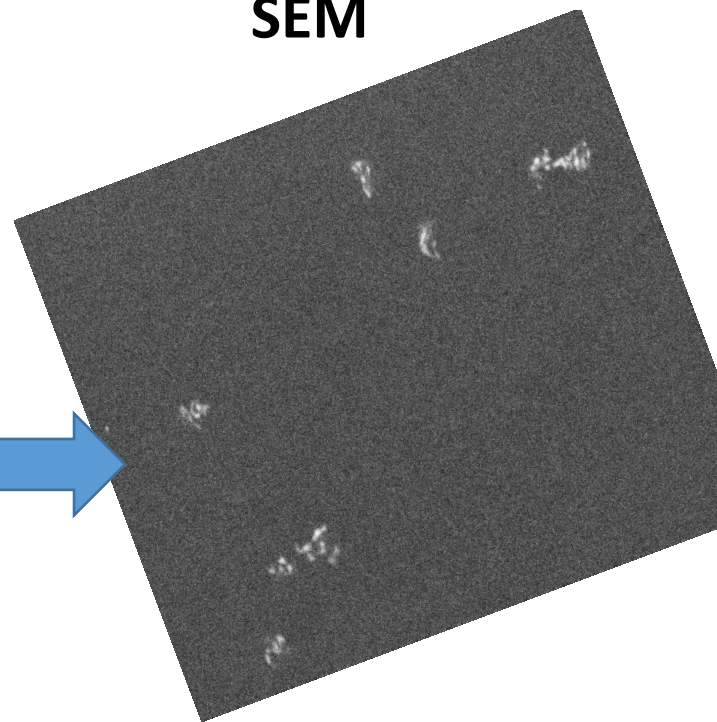
# 光学顕微鏡⇔SEMの対応付測定



光学顕微鏡

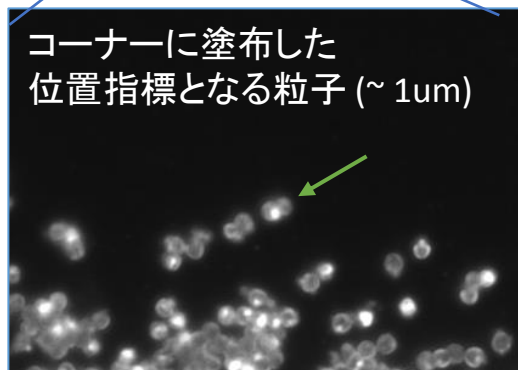


SEM



電子の散乱は深さによるが20~40 nm程度  
ピクセルサイズ 5nm/pix

コーナーに塗布した  
位置指標となる粒子 (~1um)

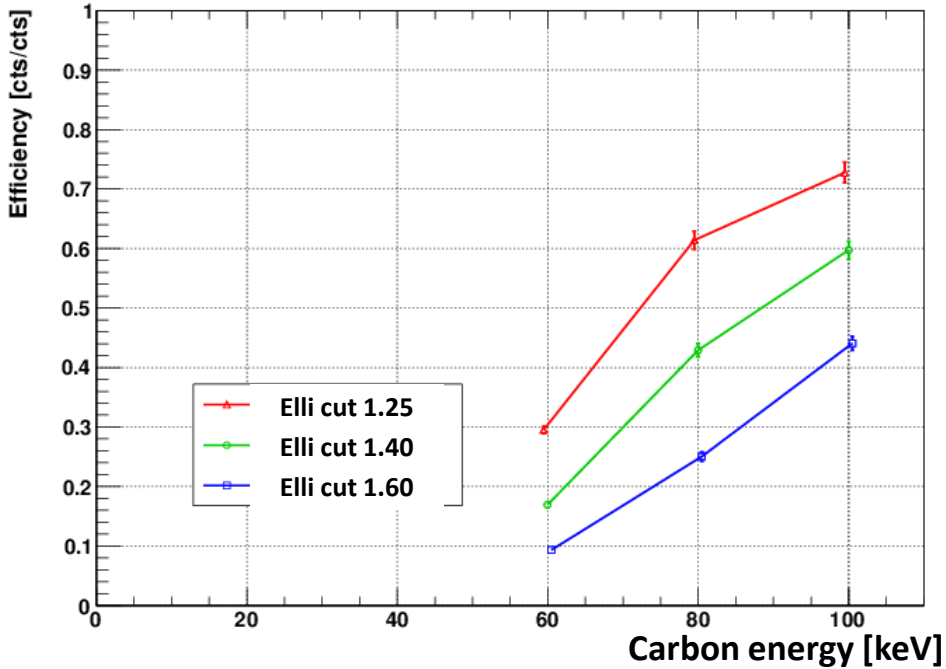


今回 ~2umの精度(≒ステージ移動精度)で光学顕微鏡⇔SEMの位置対応付を行う  
手法を確立

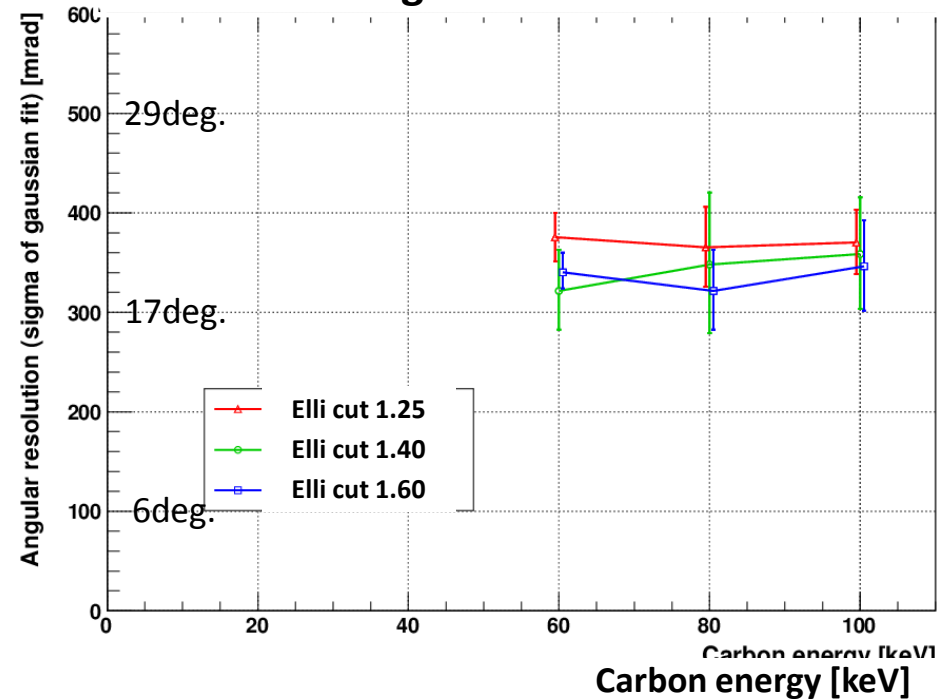
光学顕微鏡で撮像したイベントと初めて1対1対応させたSEM解析を行なった

# Result of performance [ 60 – 100 keV ] [ Ion-implant system ]

Absolute efficiency with direction sensitivity



“Angular resolution”



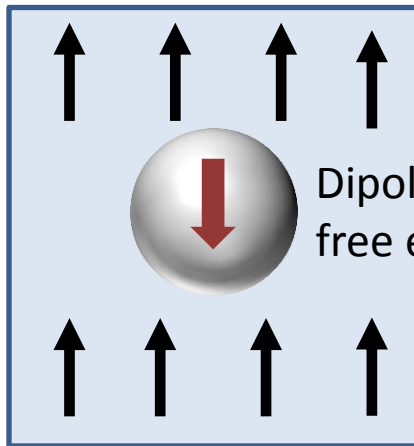
Energy	Elli>1.4	Elli>1.25
100 keV	59.7 ± 1.5(stat) %	72.8 ± 1.7(stat) %
80 keV	42.9 ± 1.2(stat) %	61.4 ± 1.5(stat) %
60keV	16.9 ± 0.4(stat) %	29.5 ± 0.6(stat) %

**Angular resolution ~ 350 mrad.**

Angular resolution is top value to another directional DM detector.

Systematic uncertainties have several % .

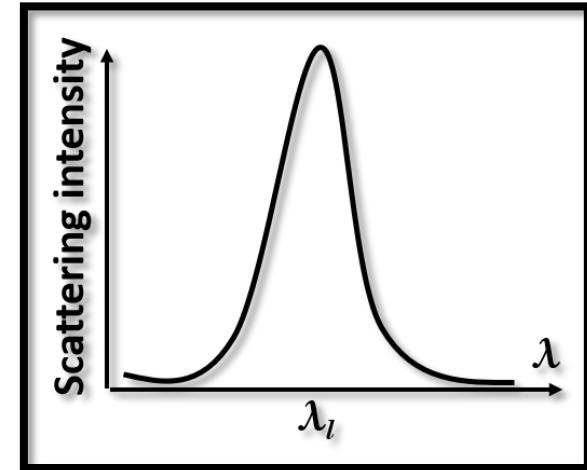
# Plasmon resonance in nano-metallic particle



$$p = 4\pi\epsilon_m a^3 \frac{\epsilon_1(\lambda) - \epsilon_m(\lambda)}{\epsilon_1(\lambda) + 2\epsilon_m(\lambda)} E_0$$

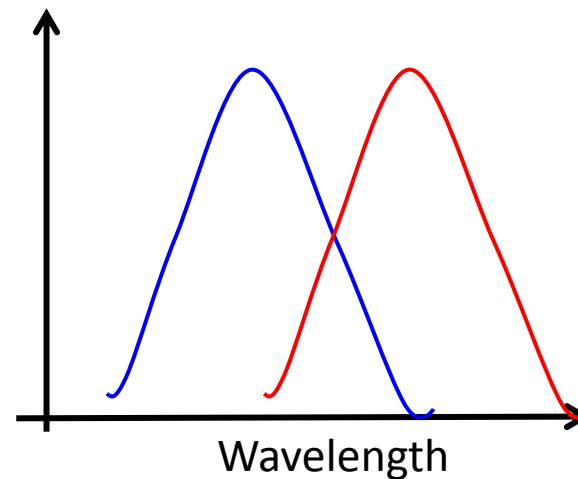
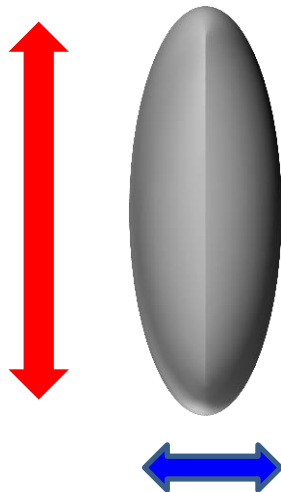
Dipole moment  $p$  for free electrons

$$\epsilon_1(\lambda_r) + 2\epsilon_m(\lambda_r) \approx 0$$



$\lambda_r$  has visible wave length for 40 – 100 nm Ag nano particle

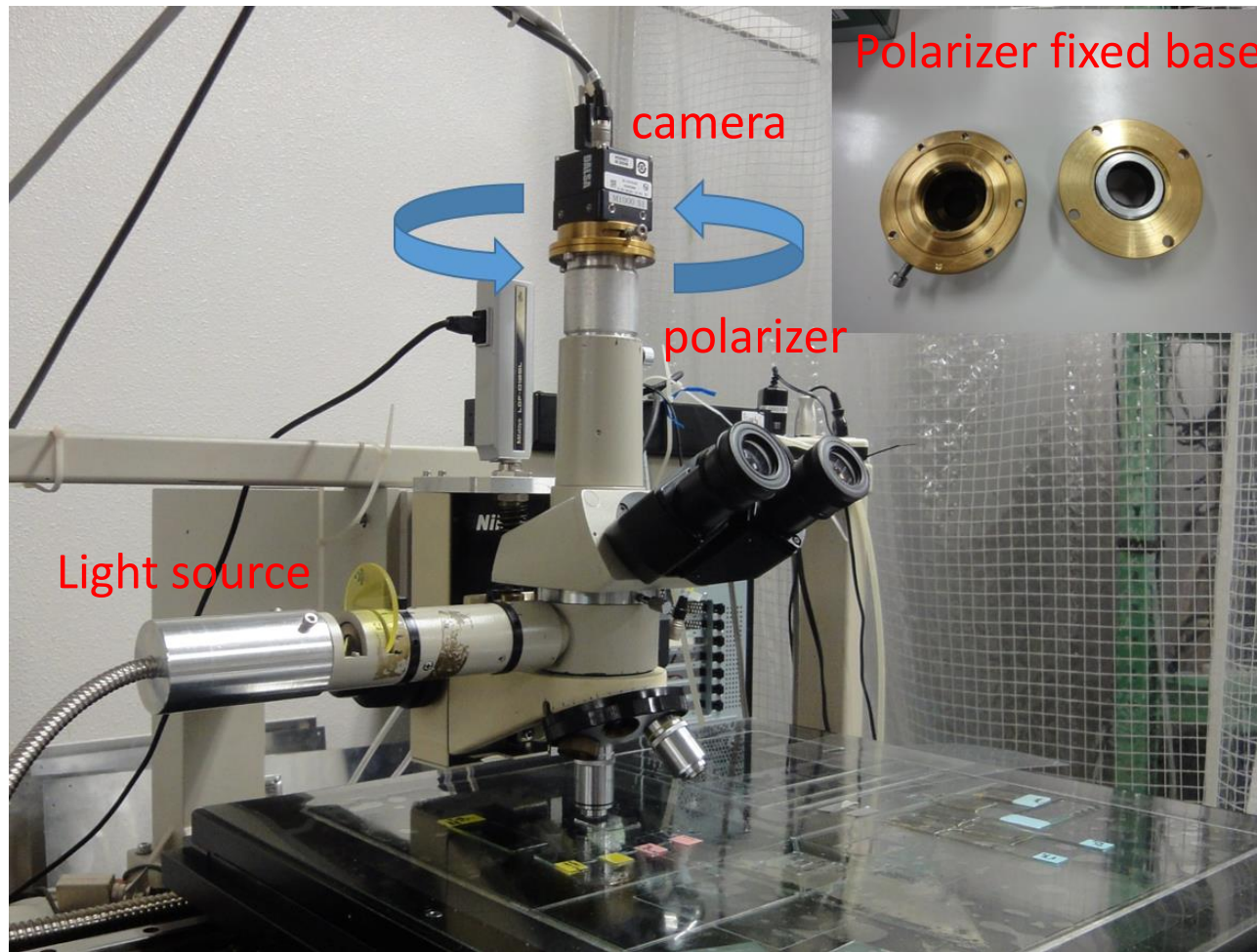
Polarized dependence





# Polarization analysis

- develop the optical microscope that can do polarization analysis
- set a polarizer under the camera and rotate it



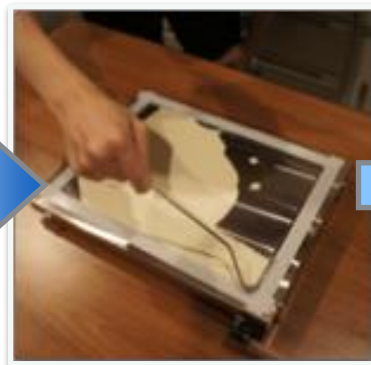
# 手動塗布による原子核乾板製造



乳剤



溶かす



塗布



セット/乾燥過程

ベース貼り	15分
塗布	15分
セット	30分
移動	10分
乾燥	1~2日

製造可能量

$$0.15\text{m}^2 \times 5\text{枚} / 1\text{サイクル} \times 6\text{回} \times 4\text{日} \\ = 9\text{m}^2/\text{week}$$



原子核乾板

乳剤層  
ベース  
乳剤層

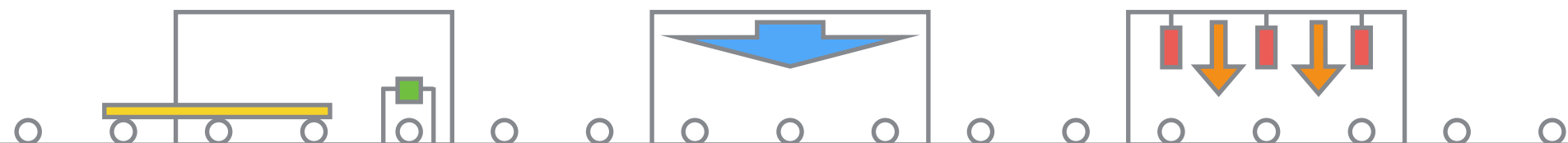
# 原子核乾板塗布装置の開発

※1サイクル = 10min

自動塗布ゾーン (1min)

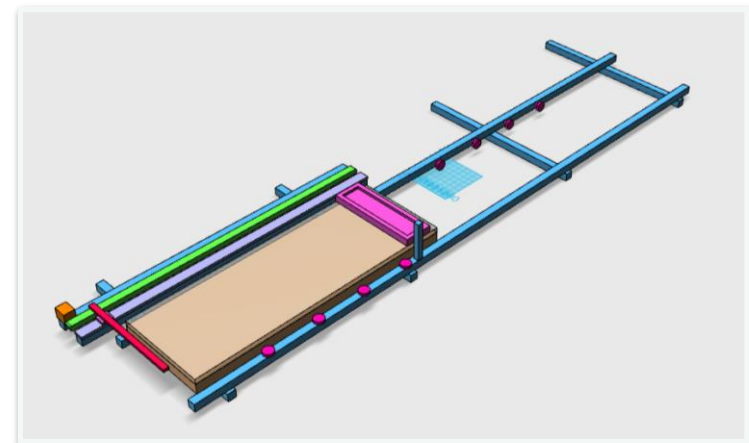
セットゾーン (2min)

乾燥ゾーン (7min)



0.225m<sup>2</sup>/1サイクルを8時間稼働で5m<sup>2</sup>/day → 20m<sup>2</sup>/week → 1000m<sup>2</sup>/year

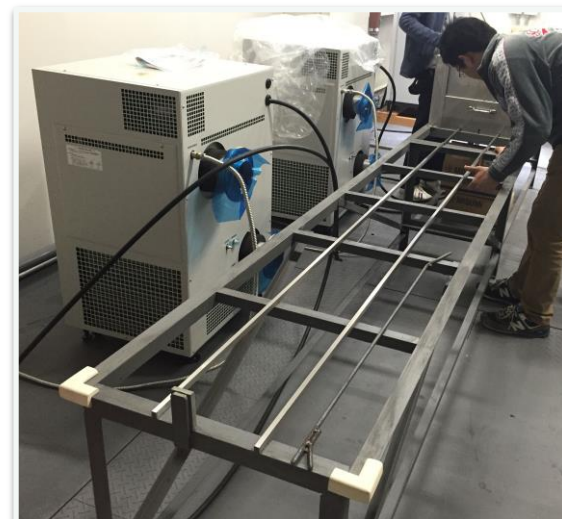
※製造量は両面塗布面積



自動塗布装置

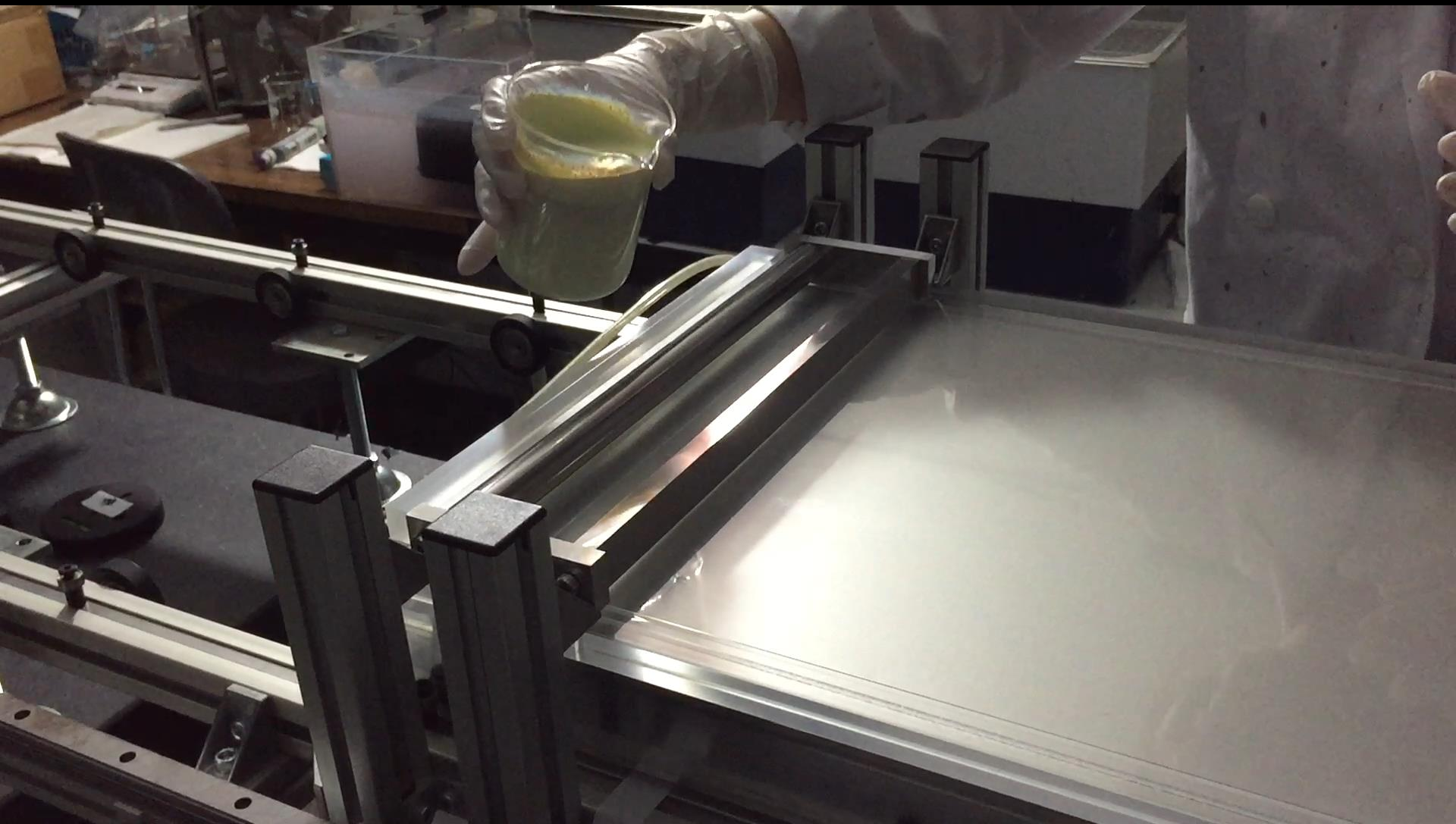


セット/乾燥BOX

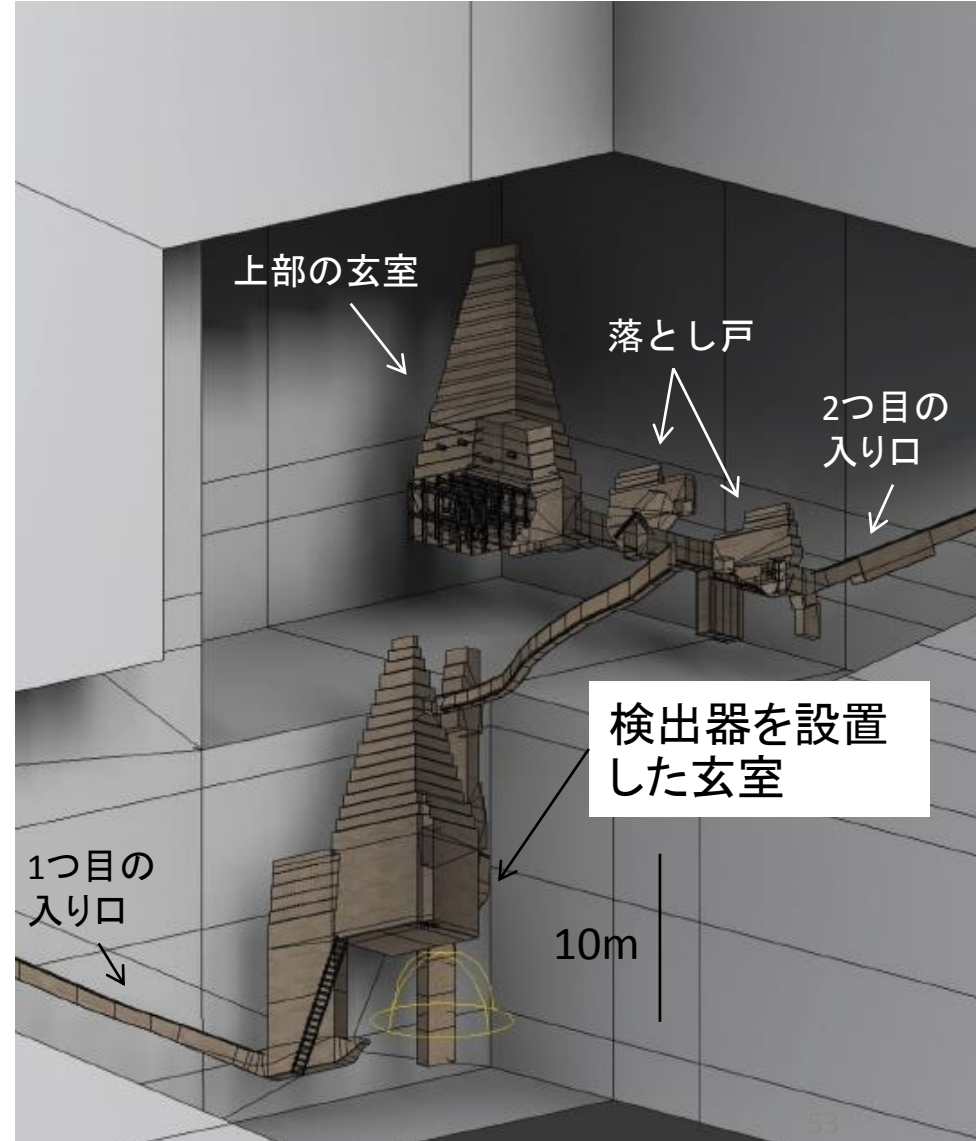


空調設備/レール

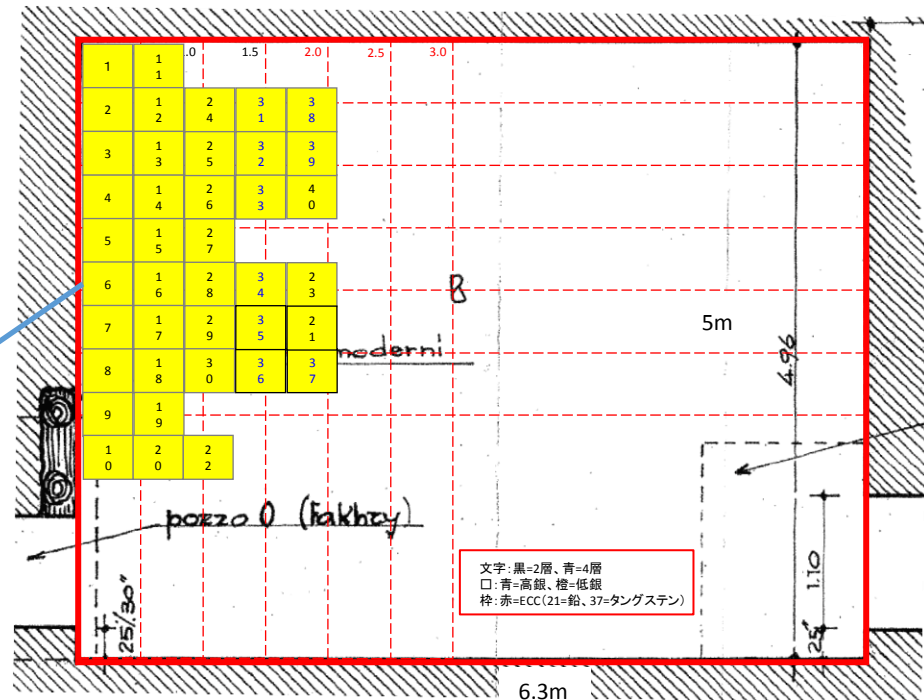
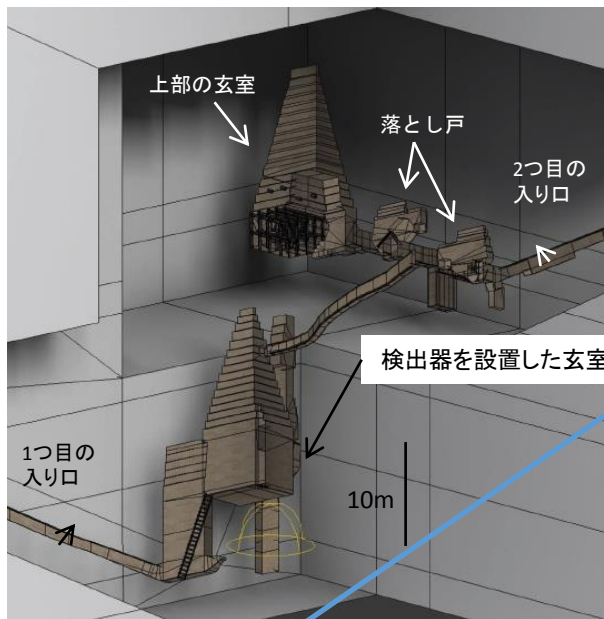
# 自動アプリケーション塗布



# 屈折ピラミッドの観測概要

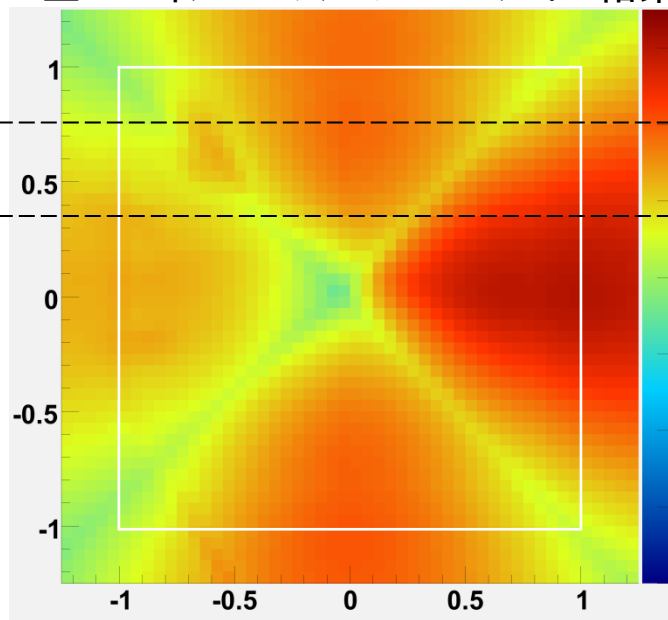


# 観測結果との比較(40枚)

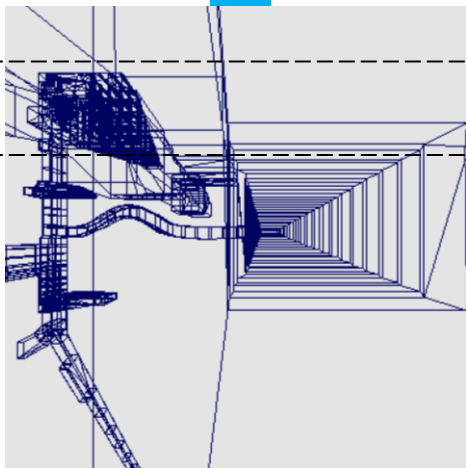
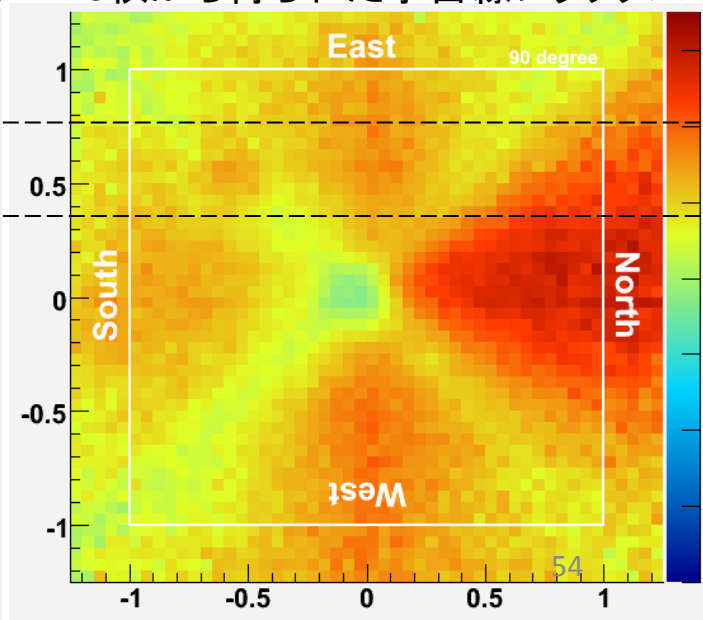


6

全40フィルムのシミュレーション結果



40枚から得られた宇宙線フラックス



# 200nm結晶

# 350nm結晶

# 800nm結晶

