

Hyper-K Liner and PMT support

Masato SHIOZAWA

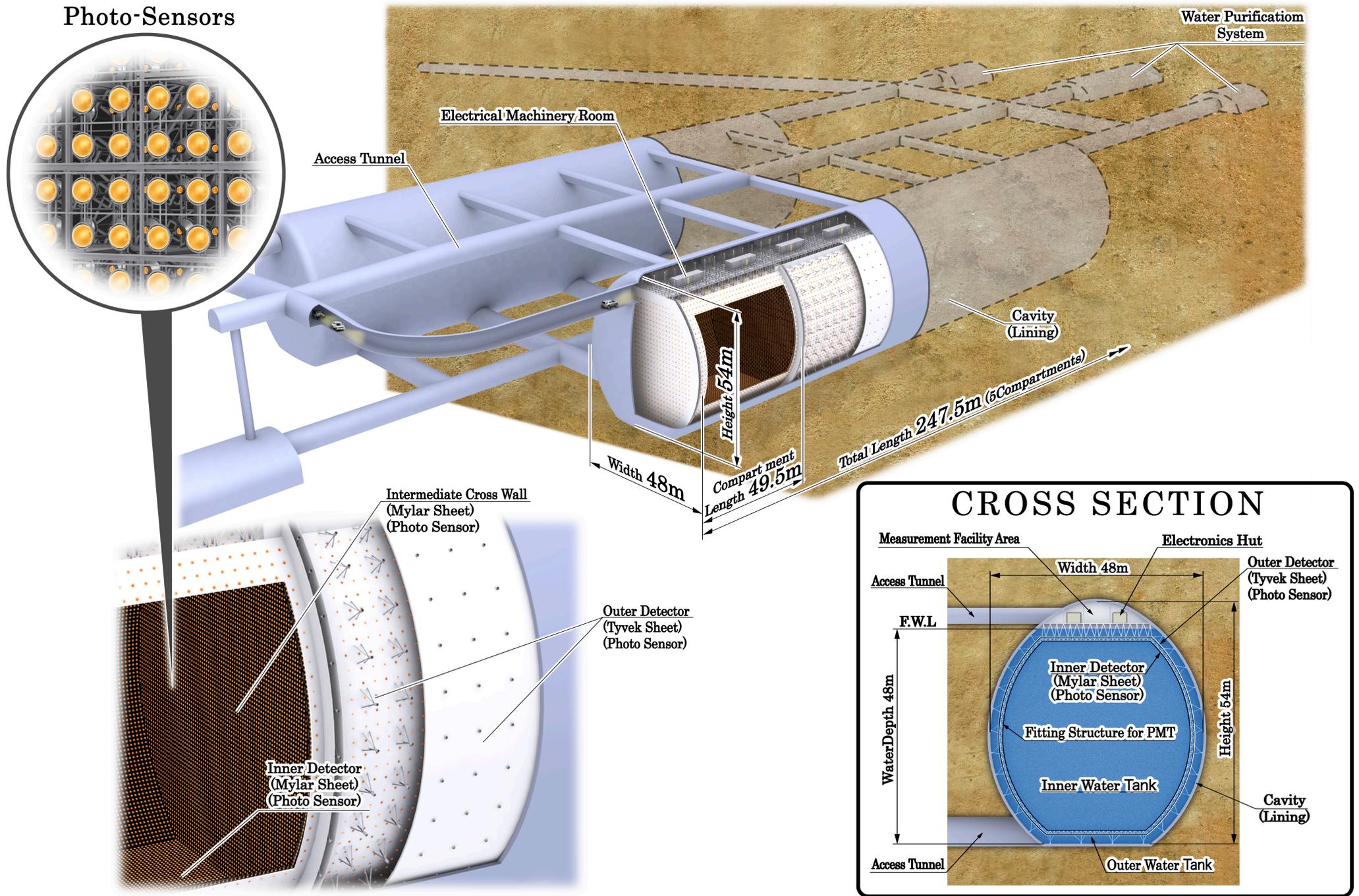
Kamioka Observatory, Institute for Cosmic Ray Research, U of Tokyo, and
Kamioka Satellite, Kavli Institute for the Mathematics and Physics of the Universe, U of Tokyo

Open Hyper-K meeting, August-22-2012

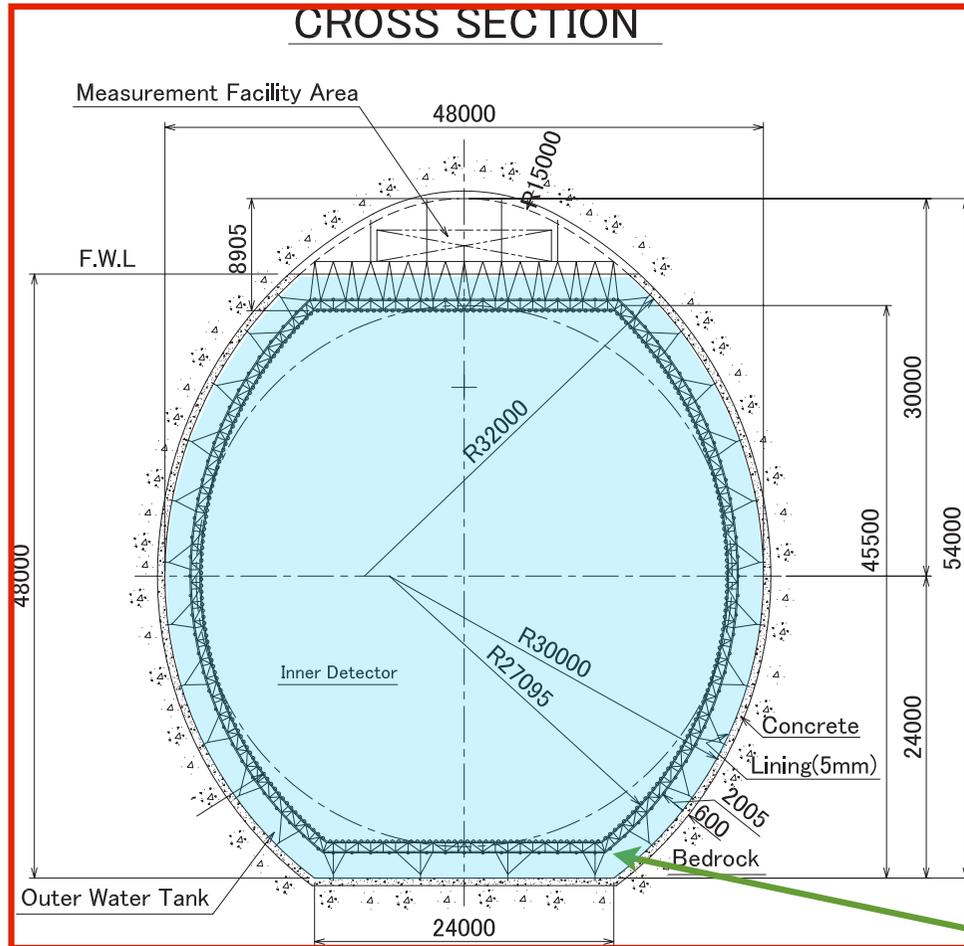
Contents

- Baseline design of the water tank
 - Geometry
 - Liner design
 - PMT support structure, PMT installation, PMT cover
- What's next

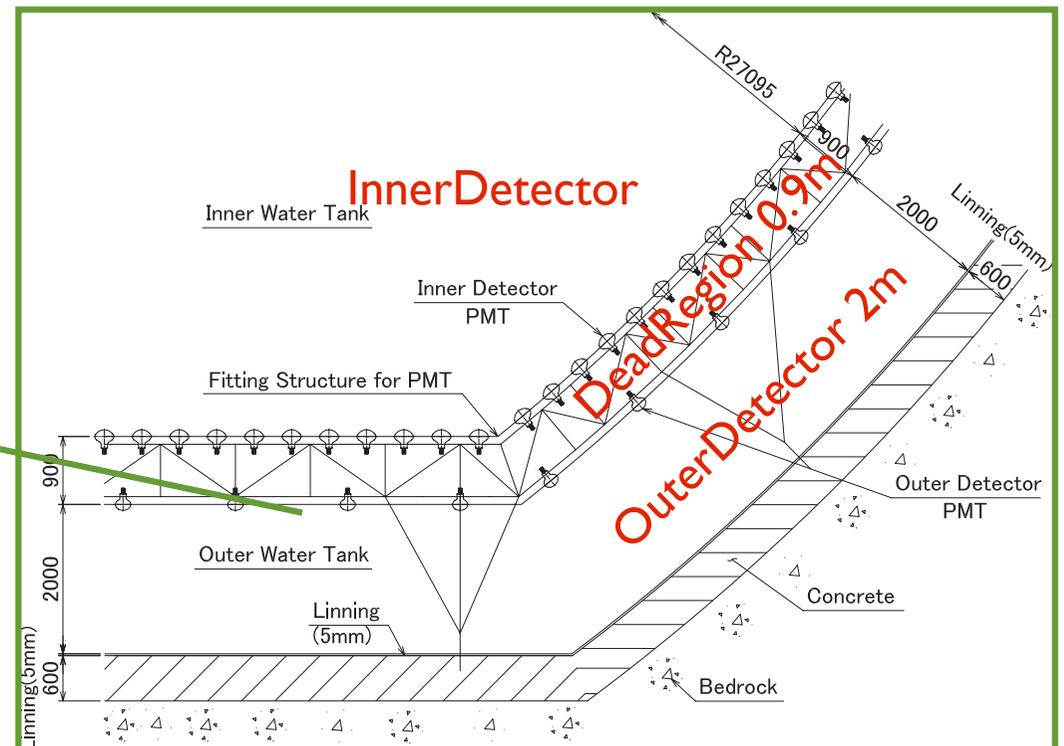
Schematic View of the Hyper-Kamiokande



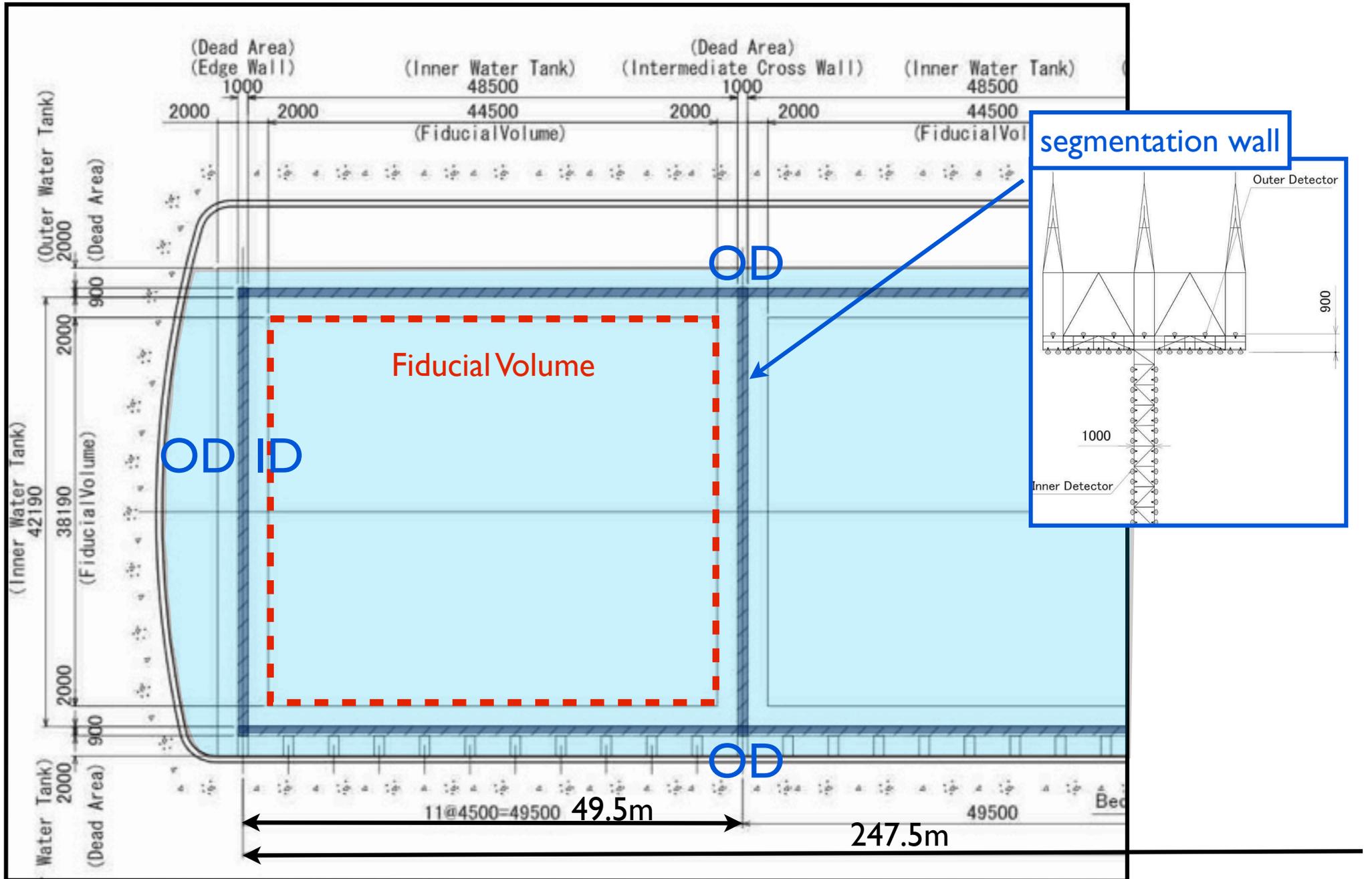
Cross section view



- The cavern with egg-shape optimized for stability
 - avoiding sharp edges



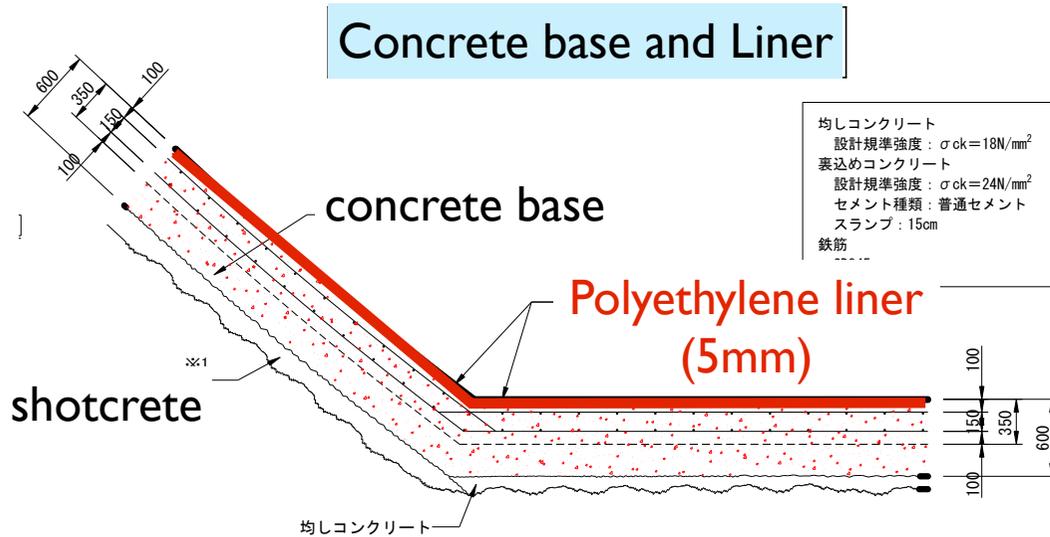
Side view



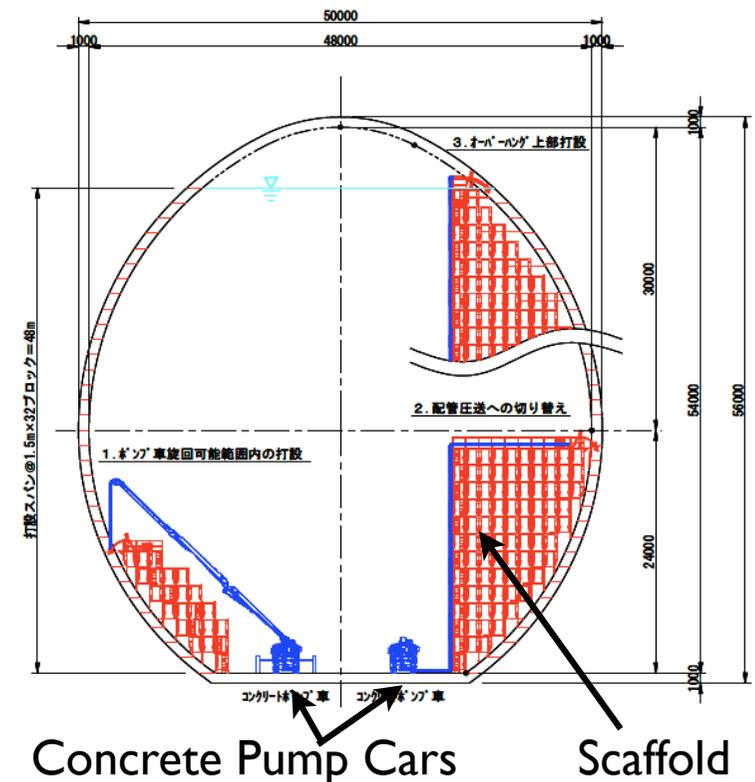
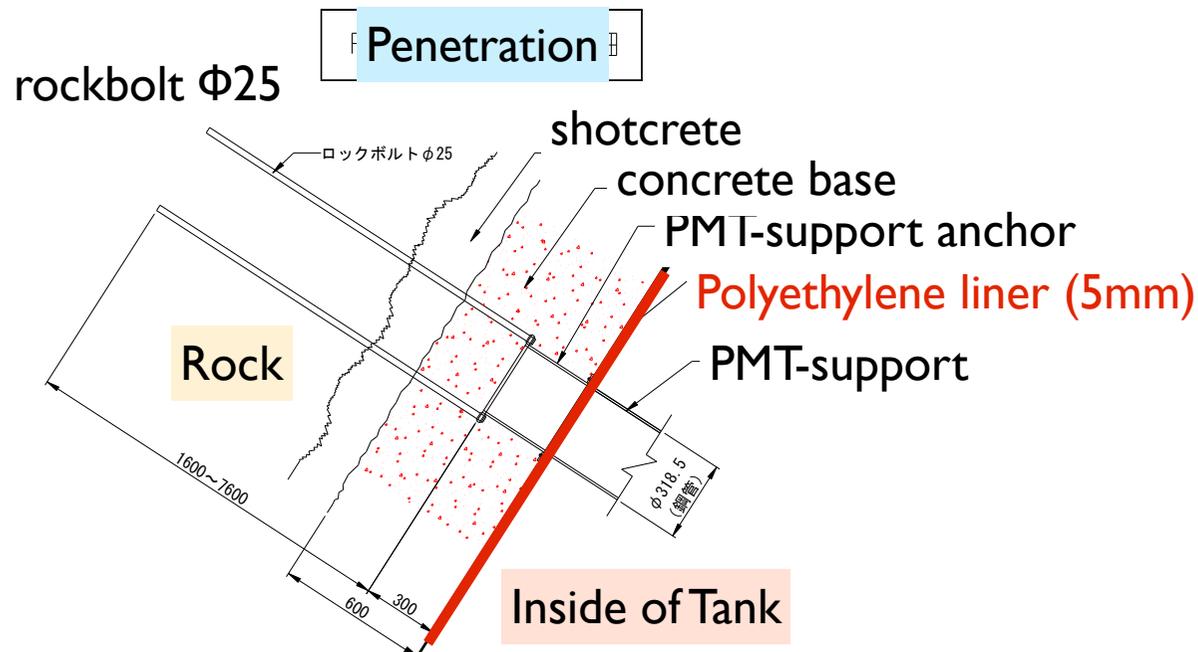
Numbers

- Depth of tank water 48m
- Cavern size 48m(W) x 54m(H) x 250m(L) x 2 caverns
- optically separated compartments $5 \times 2 = 10$
- Water Volume
 - Total: $0.496 \times 2 = 0.992$ Megaton
 - ID volume: 0.74 Mton
 - Fiducial Volume: $0.056 \times 10 = 0.56$ Mton (25 x Super-K)
- PMT
 - ID: 99,000 20" PMTs (20% photo-coverage)
 - OD: 25,000 8" PMTs (same coverage as SK)

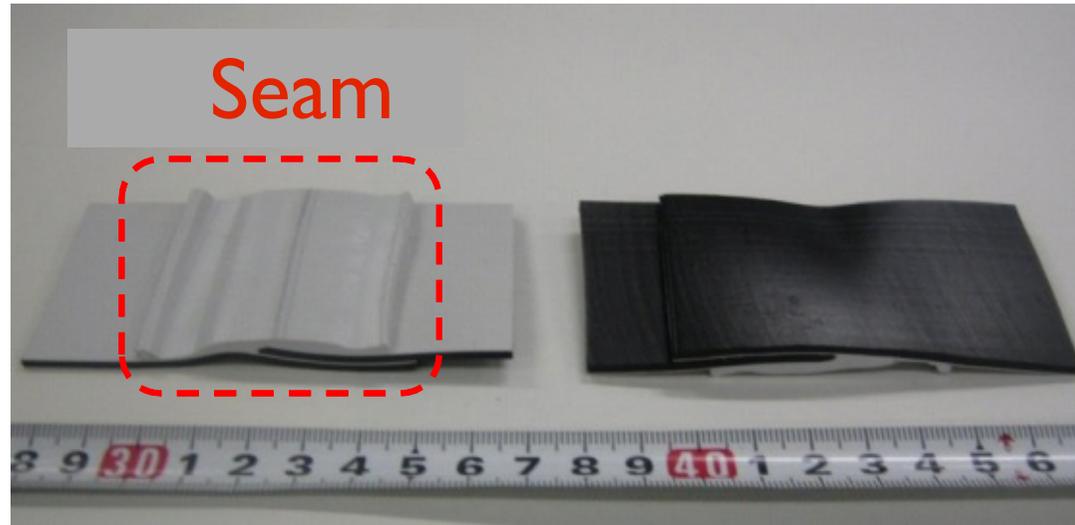
Concrete base and PE liner



Detailed design of the structure of the concrete layer, connection with the lining sheet is yet to be made.

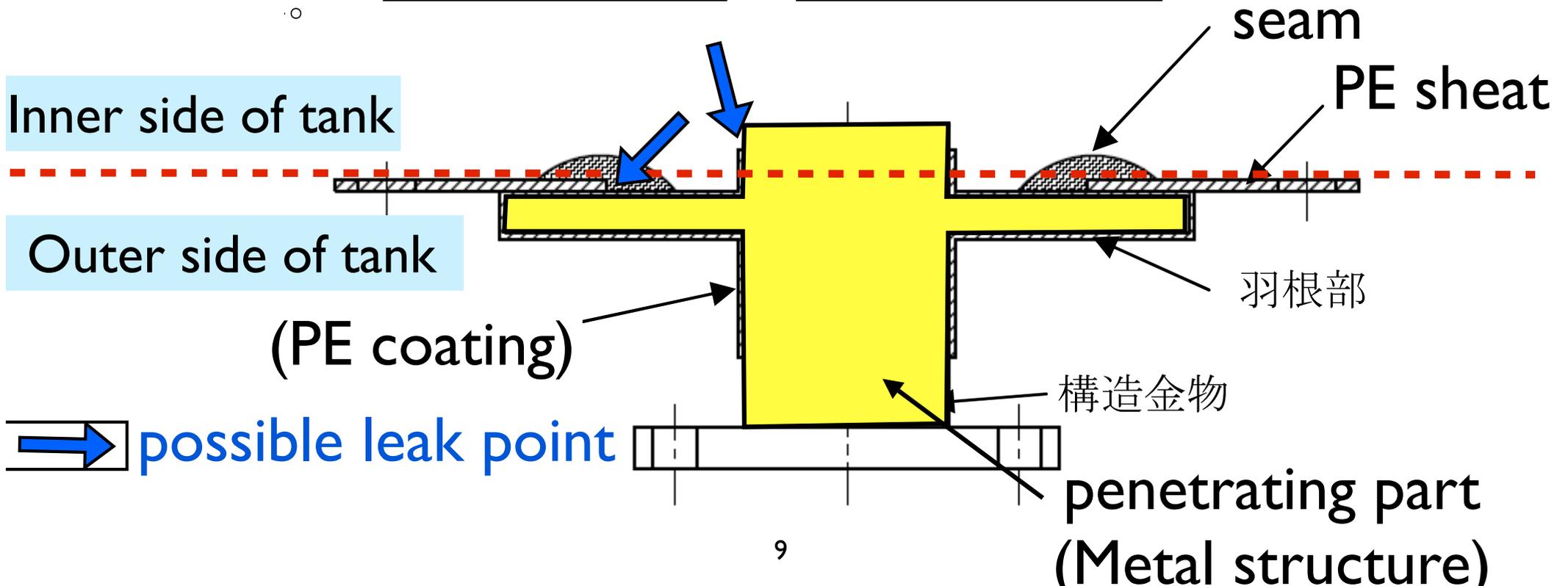
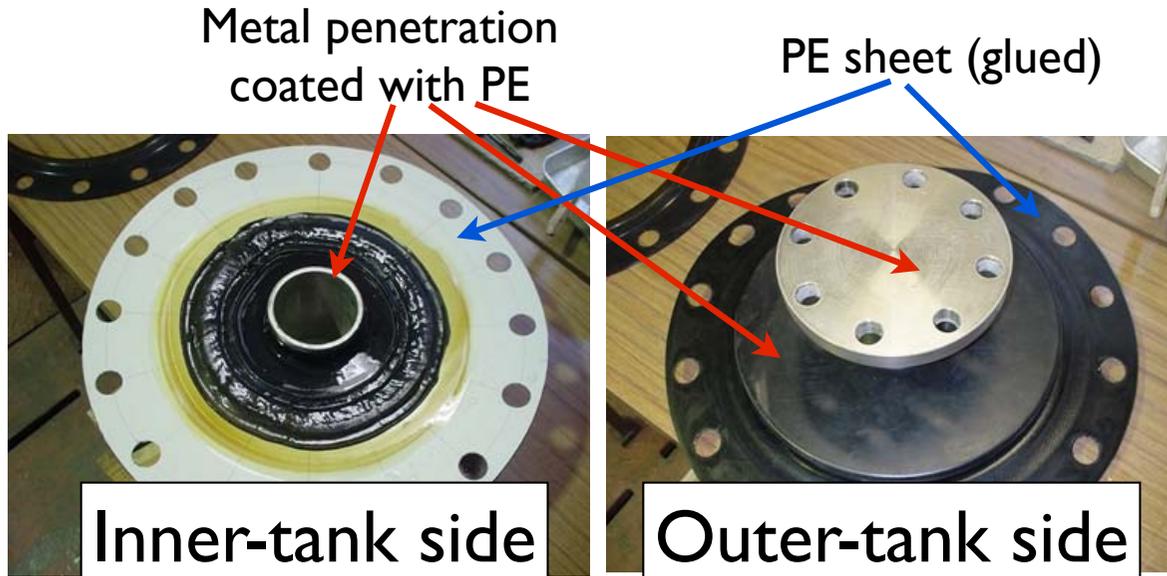


Tank liner sheet

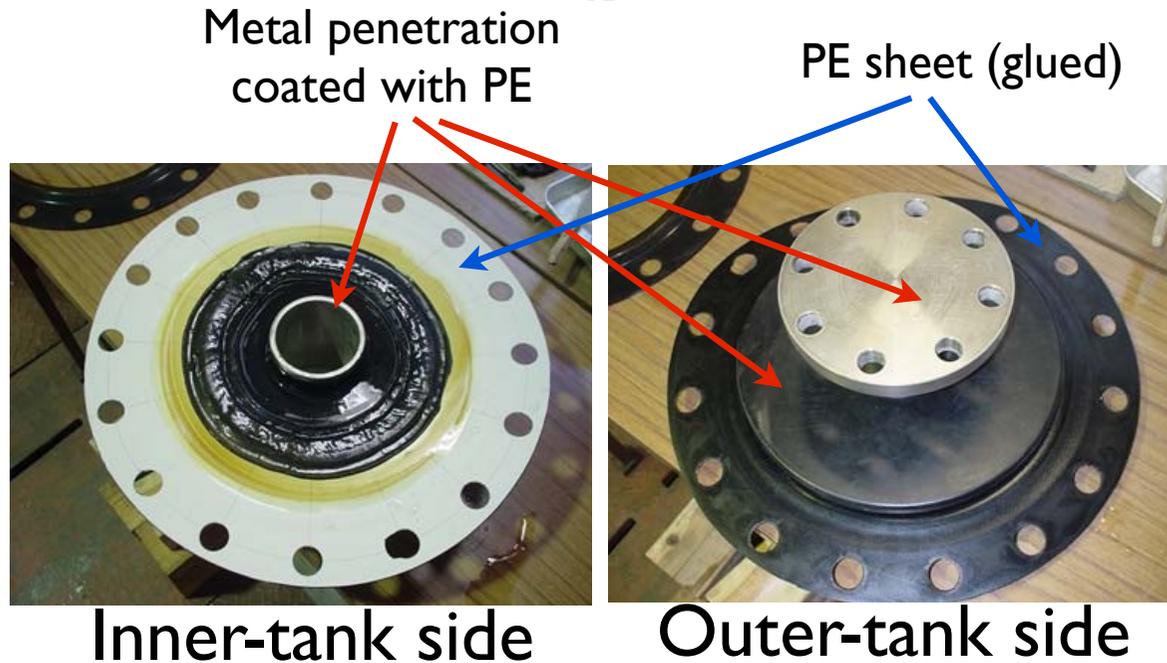


- Plan to use 5mm Polyethylene (HDPE) sheets as tank liner.
- will be placed on a concrete base to achieve water tight structure.
- The PE sheets will be welded to each other at on-site.
- established spark test for holes & seam defects test which will be conducted after installation. Holes/defects will be fixed if found.

Tank liner (penetration)



Tank liner (penetration)

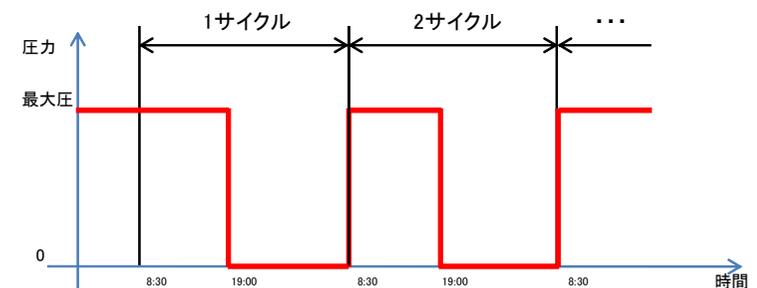
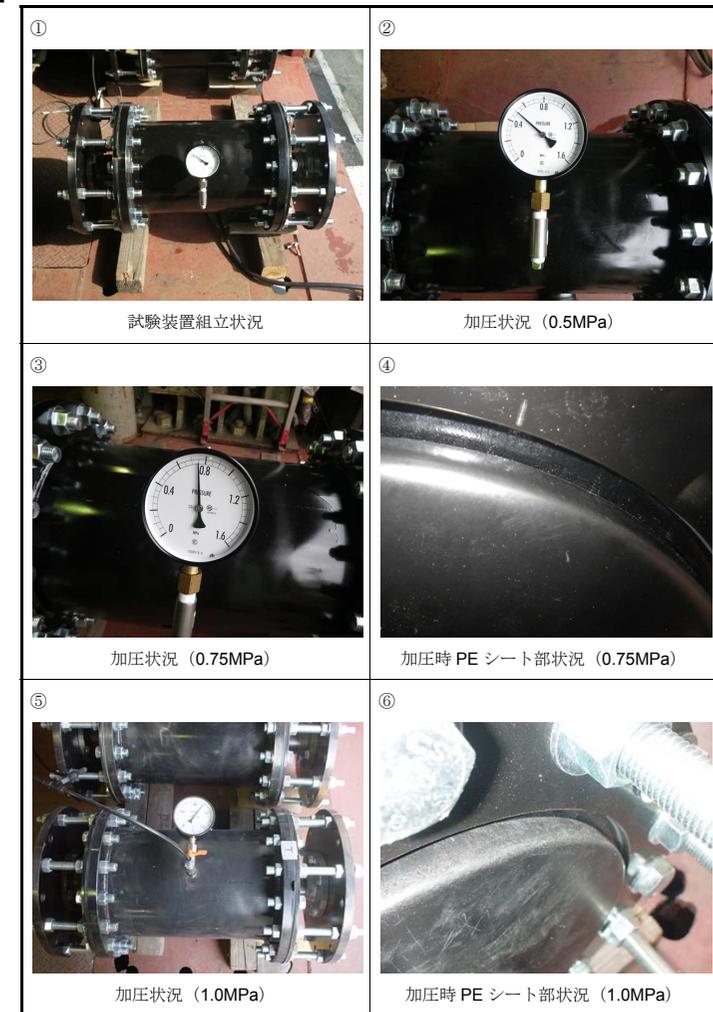


- Plan to produce the penetrating parts in factory (for Quality Control)
- PE coated metal structure welded with a small piece of PE sheet
- Large PE sheets and the parts will be welded at on-site
- Pressure test for (0.5MPa, 3 months) was successfully completed. No water leak observed.

Test results for the penetration

表-2 試験写真②

1. spark test: no pin hall was found.
2. Pressure test
 1. 0.5MPa, 30min.: **no water leak**
 2. 0.75MPa, 30min.: **no water leak**
3. Pressure cycle test
 1. 0→0.5MPa→0→0.5MPa, 5cycles: **no water leak**
4. Long term pressure test
 1. 0.5MPa, 3months: **no water leak**
5. overload test
 1. 1.0MPa, 30min.: **no water leak**



water leak at PE sheet

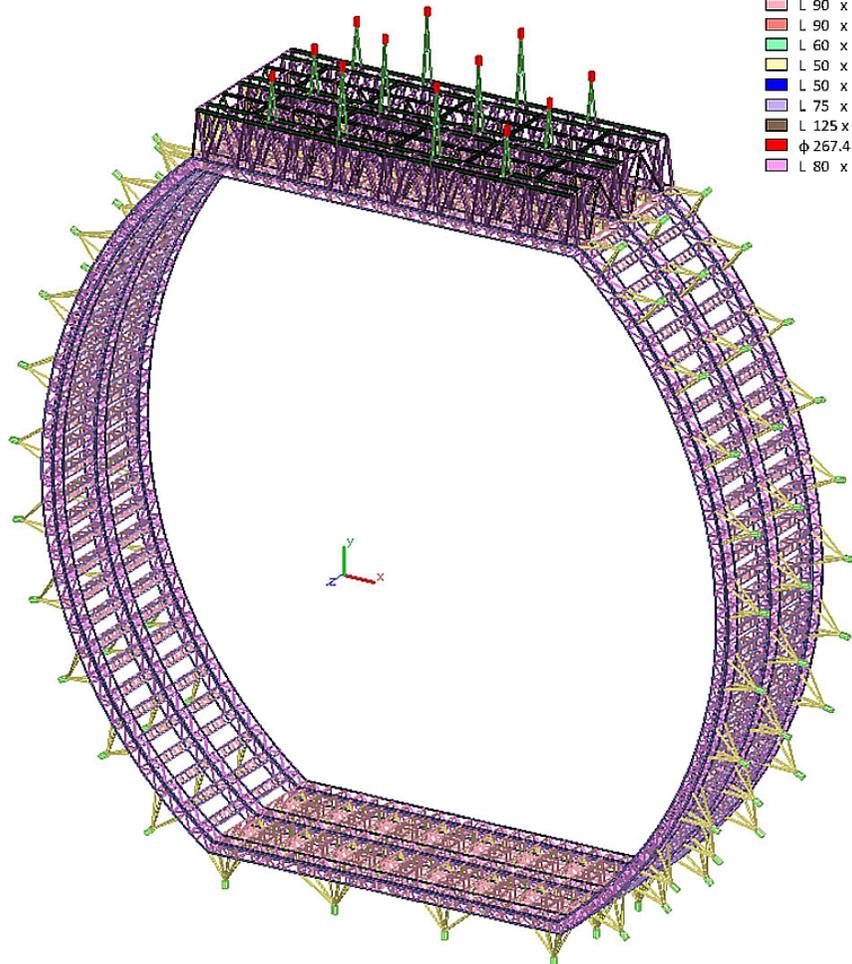
- leaning literature...
- water leak could be dominated by
 - manufacturing deficiencies, improper handling of installation, seaming inadequacies, and puncture incurred during operation.
 - top three is expected to be solved by established spark test, but unpredictable?? need more data.
- leak by diffusion (water vapor transmission)
 - permeation coefficient $k=2.05 \times 10^{-11}$ [cm/s] (measured)
 - 740yrs to start leaking, 0.14[m³/day]
 - $k < 1 \times 10^{-9}$ [cm/s] (Japan guideline for sheets used at waste disposal place)
 - 16yrs to start leaking, 6.7[m³/day]

PMT support structure

SUS structure (Super-K style)

tank body

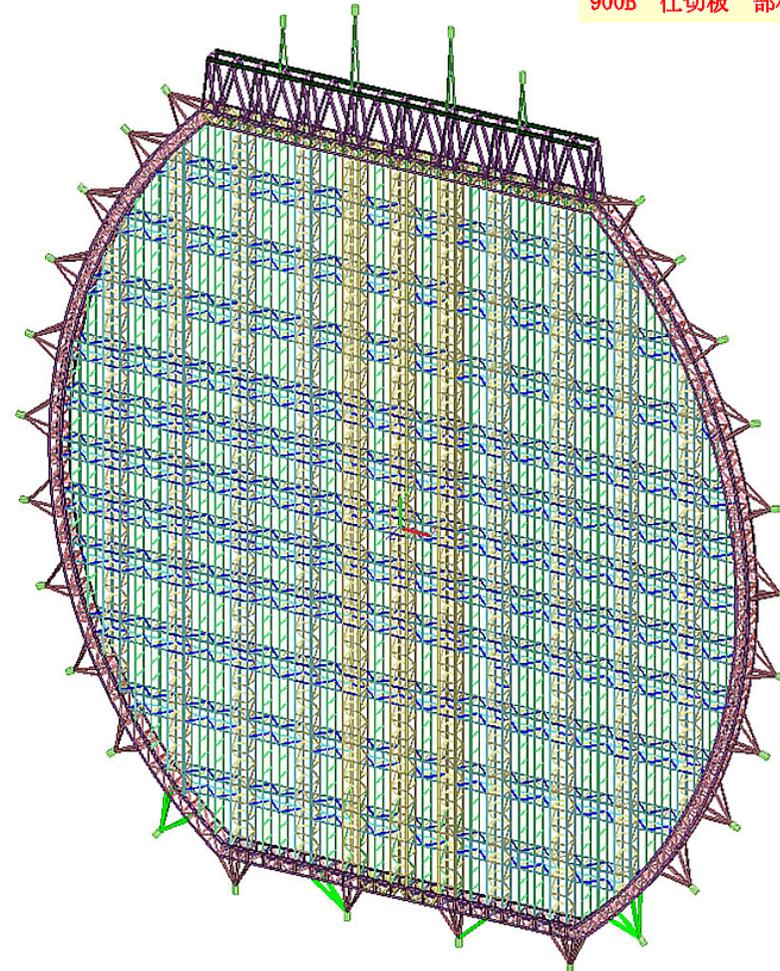
900B 一般部 部材断面



- セクション
- L 125 x 125 x 8.0
 - H 200 x 200 x 5.5 x 8.0
 - L 125 x 125 x 9.0
 - L 150 x 150 x 9.0
 - φ 318.5 x 7.0
 - L 100 x 100 x 8.0
 - L 65 x 65 x 5.0
 - L 100 x 100 x 7.0
 - L 100 x 100 x 10.0
 - L 90 x 90 x 6.0
 - L 90 x 90 x 7.0
 - L 60 x 60 x 5.0
 - L 50 x 50 x 4.0
 - L 50 x 50 x 5.0
 - L 75 x 75 x 5.0
 - L 125 x 125 x 10.0
 - φ 267.4 x 6.0
 - L 80 x 80 x 6.0

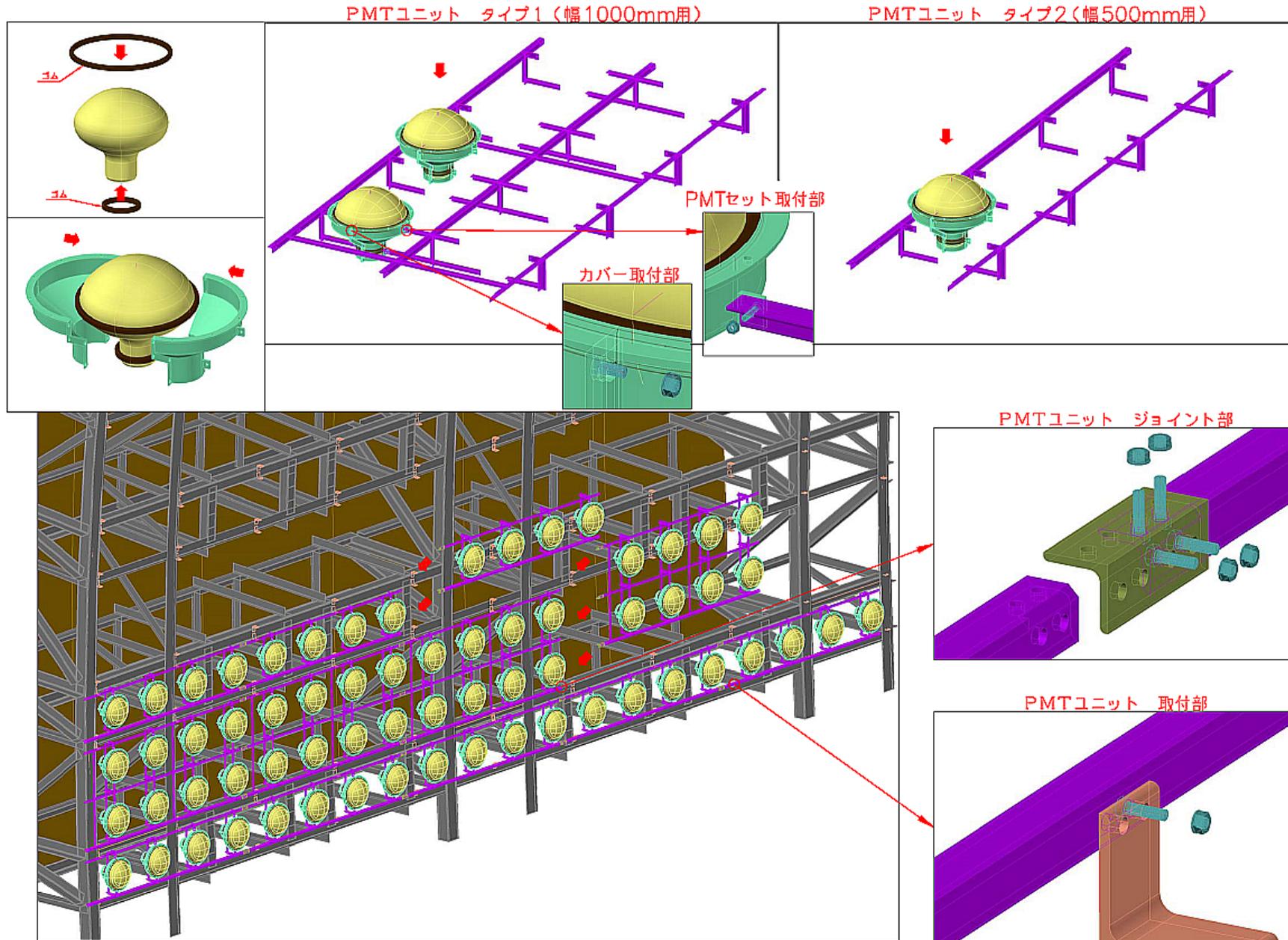
segmentation wall

900B 仕切板 部材断面



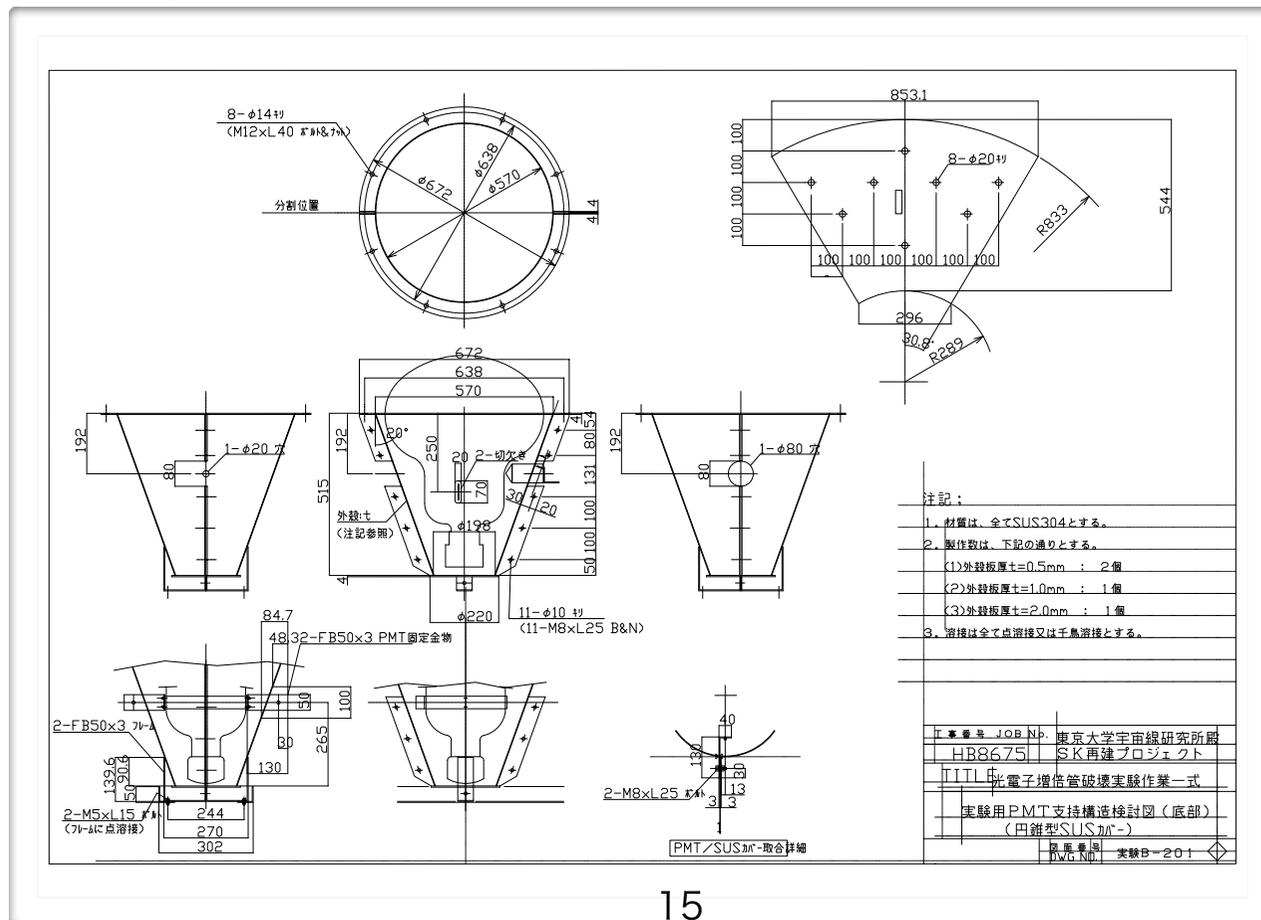
- セクション
- L 125 x 125 x 8.0
 - H 200 x 200 x 5.5 x 8.0
 - L 125 x 125 x 9.0
 - L 150 x 150 x 9.0
 - φ 318.5 x 7.0
 - L 100 x 100 x 8.0
 - L 65 x 65 x 5.0
 - L 100 x 100 x 7.0
 - L 100 x 100 x 10.0
 - L 90 x 90 x 6.0
 - L 90 x 90 x 7.0
 - L 60 x 60 x 5.0
 - L 50 x 50 x 4.0
 - L 50 x 50 x 5.0
 - L 75 x 75 x 5.0
 - L 125 x 125 x 10.0
 - φ 267.4 x 6.0
 - L 80 x 80 x 6.0

PMT installation



PMT cover

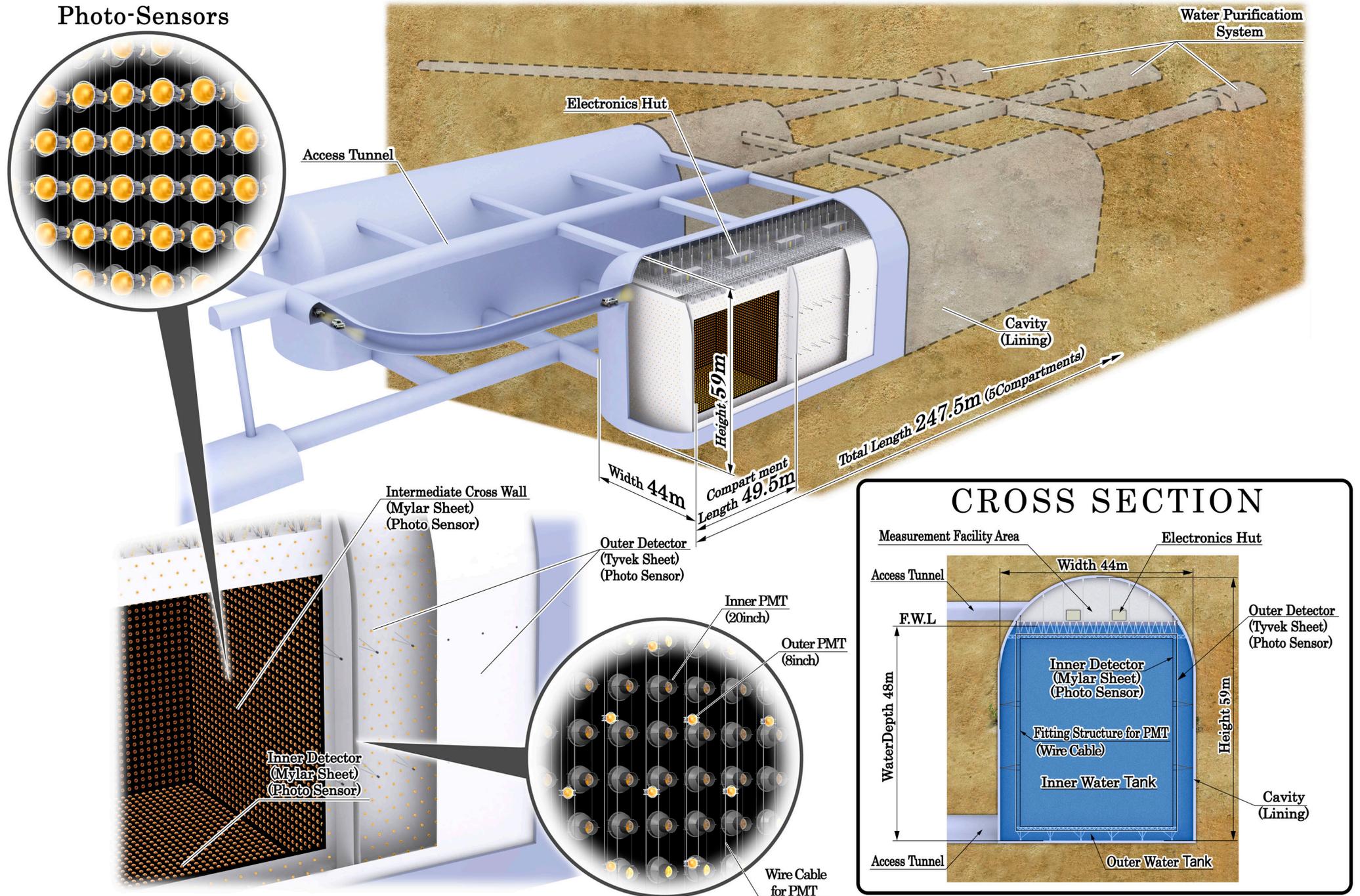
- SUS + acrylic based design
- plan to make prototype
- feasibility, cost estimation to be made



What's next

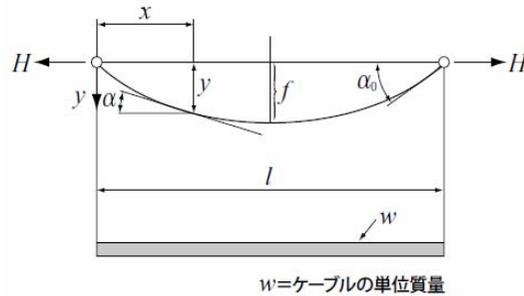
- I. Optimization (design, cost, construction period)
 - Minimization of the SUS structure
 - Can we reduce the load capacity of the deck? 100kg/m^2 (300kg/m^2 for baseline design, 100kg/m^2 for SK)
 - Can we reduce the segmentation walls? ex “5x50m compartments” to “2x125m” (need sensitivity study)
 - Hang PMTs by wire? looks feasible (LBNE)
 - Change of the tank shape? (straight vertical wall)
 - Detailed structure for the concrete and liner
 - Design of manholes, calibration holes, cable holes, water pipes, magnetic coils...
2. Development works, proof test etc.
 - Further study on PE water leak
 - PMT cover prototype and implosion test

Schematic View of the Hyper-Kamiokande



supplements

①対称形



$$y = \frac{4f}{l^2} x(l-x)$$

勾配 $\tan \alpha = \frac{4f}{l^2} (l-2x)$

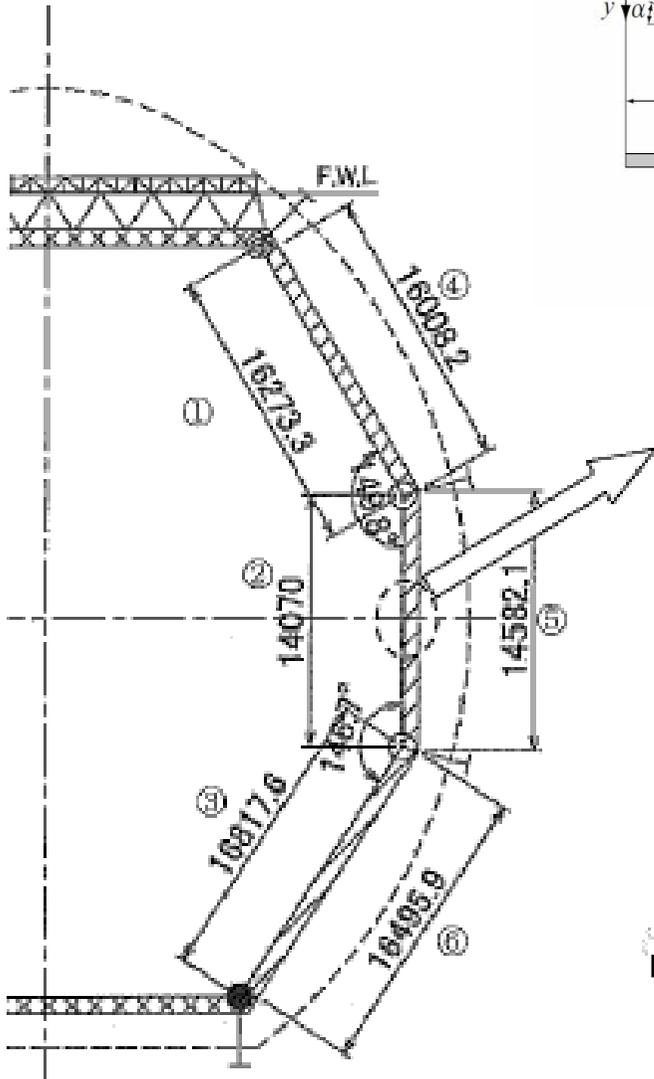
最大勾配 $\tan \alpha_0 = \frac{4f}{l}$

水平張力 $H = \frac{wl^2}{8f}$

最大張力 $T_{max} = H \sec \alpha_0 = H \sqrt{1+16n^2} \left(n = \frac{f}{l} \right)$

ケーブル長 $L = l \left(1 + \frac{8}{3} n^2 \right)$

require $f < 0.1$ meter



ロープにかかる張力

area	ω (kg/m)	l (m)	f (m)	H (tf)	T (tf)	T (kN)	必要RBS (kN)
繊維	29.300	16.900	0.1	10.5	11.0	107.9	323.7
CFCC	29.003	16.900	0.1	10.4	10.9	106.9	320.7
鋼ロープ①	30.764	16.900	0.1	11.0	11.5	112.8	338.4
鋼ロープ②	30.690	16.900	0.1	11.0	11.5	112.8	338.4

必要RBS:安全率を 3 とする。

■ロープの選定

	径	構成	破断荷重 kN	単位重量 kg/m	被覆厚 mm	被覆後重量 kg/m	断面積 mm ²	弾性係数 x10 ⁵ N/mm ²
繊維ロープ	24	-	353		3.0		705	-
CFCC	17.2	1x7	350	0.289	2.0	0.114	151.1	1.55
鋼ロープ①	22.4	7x7	345	2.02	2.0	0.144	244	1.37
鋼ロープ②	20.0	1x19	350	1.96	2.0	0.130	239	1.57