Feedhorn-Coupled TES Polarimeter Arrays Hannes Hubmayr NIST B-modes from Space Dec 16, 2015





#### Developed by a large fraction of US CMB community

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#### CMB power spectrum summary



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Yoon et al. *AIP* 2009 Hubmayr et al. *JLTP* 2012





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TES parameters driven by  $T_{\rm b}$  and readout



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TES parameters driven by  $T_{\rm b}$  and readout





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## **Advantages**

- Flexible
  - couples to variety of telescope optics
  - accommodates variety of T<sub>bath</sub>, multiplexing technologies, & loading conditions
  - band definition
    - waveguide + freespace filter
    - on-chip filtering
- Frequency scalable
  - antenna and waveguide size scales with wavelength, rest of circuit remains the same
  - no fabrication tolerance issues moving above 150 GHz
- Low Systematics
  - near Gaussian shaped beams
  - frequency independent polarization angles
  - natural RF shielding
  - no AR coating required



## Preparing for LiteBIRD

#### Independent development items beneficial for LB

- Fabrication development: 150mm wafers and simplified process flow
- Scaling to higher frequency bands
- Deployment on balloon

#### **Directed efforts**

- TES bolometers optimized for space
- radiation tolerance testing



	Band Centers (GHz)	Detector Count	$f Noise \ {f Performance} \ (\mu {f K} \sqrt{ m s})$
HF	280	74	8.1
	337	108	8.1
	402	72	15.3



## NIST Boulder Cleanroom

# Used to provide readout for 30,000 mm/sub-mm - wave TES channels



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## Fabrication -> make it simpler



- 150mm wafer diameter -> make fewer wafers
- All stepper defined lithography -> higher yield, faster to produce
- AlMn sensors -> uniformity + fewer fabrication process steps
- Removed two fabrication layers
- 70% increase in mapping speed in one ACTPol 90/150 array to one AdvACT 90/150 by increased packing density alone

S.M. Duff et al. JLTP 2015

## Spatially uniform AlMn films



2 mK peak-to-peak spread across a 150 mm diameter wafer



## Advanced ACTPol 150/230 GHz prototype







## 1<sup>st</sup> 150mm array near completion





#### Scaling to higher frequencies: Multichroics from 70 – 380 GHz



#### Scaling to higher frequencies: SPIDER 285 GHz arrays

#### near identical frequency band as 1 of 3 LiteBIRD HFA channels

16 x 16 array (512 TES)





#### 100 mm



Due to 100mK base temperature, bolometer for LiteBIRD has much shorter legs







#### Scaling to higher frequencies: SPIDER 285 GHz arrays

16 x 16 array (512 TES)

Platelets now being fabricated



100 mm

## Balloon-borne demonstration is path to achieve high TRL



#### **Space-optimized TES bolometers**



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## **Radiation testing**

- work in collaboration with Hirokazu Ishino and Tomotake Matsumura
- HIMAC 160MeV proton beam
- 10 krad dose
- Samples included AlMn films, full detector single pixels, AlMn TES bolometers, SQUID Series Arrays





## Conclusions



- Silicon platelet feedhorn-coupled architecture is a mature technology (ie SPTpol, ACTPol)
- 10 monolithic arrays produced and fielded to date, 6 arrays will be fielded in the near term
- Demonstrated 10 uK arcmin array level sensitivity in 90/150 GHz array (~1000 sensors, recall Jeff McMahon's presentation)
- Shown reproducible, near-Gaussian shaped beams
- Frequency scaling via geometric scaling of antenna components demonstrated
- Balloon-borne demonstration upcoming on SPIDER

